

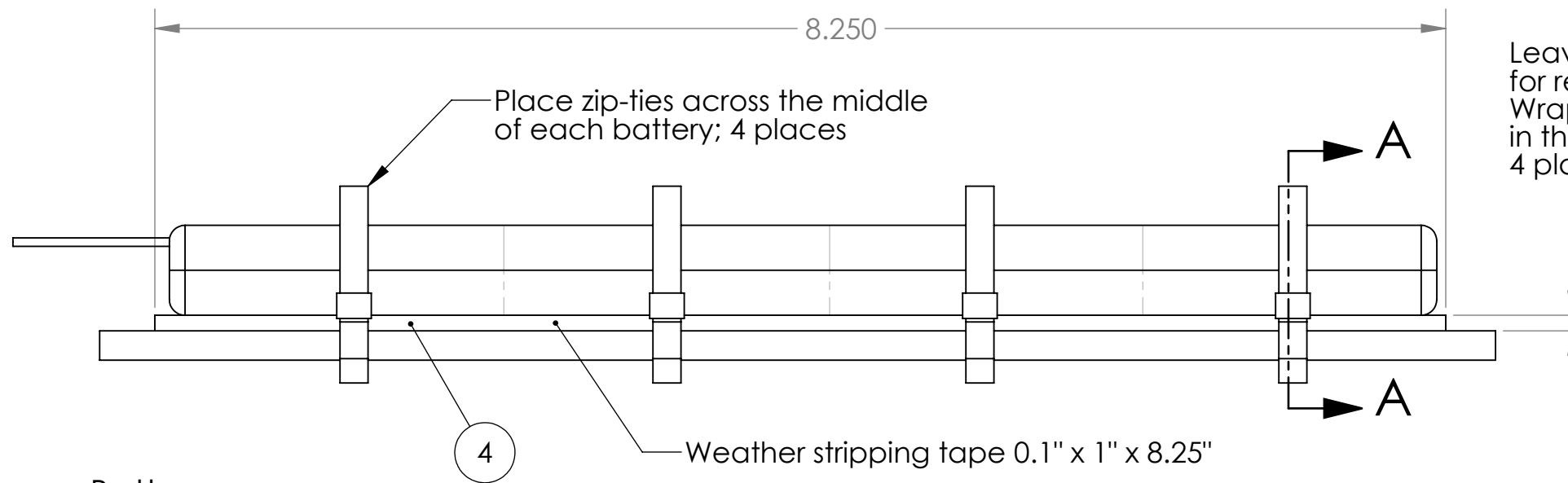
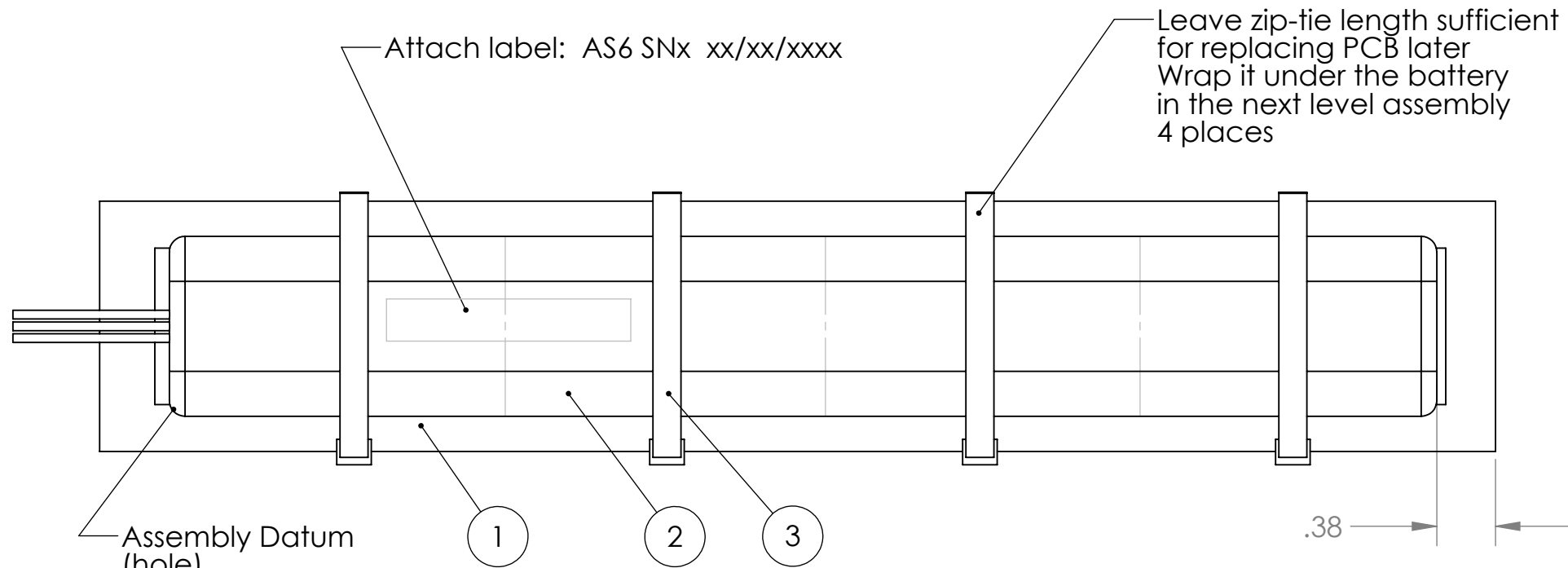
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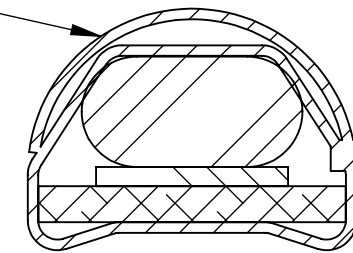
C

B

A



Leave zip-tie length sufficient for replacing PCB later
Wrap it under the battery
in the next level assembly
4 places



SECTION A-A

Battery
Type:____
Voltage:____
Serial number:____
Exp. Date:____
Tested Date:____
Tester: ____

Assembly
Built date:____
Assembled by:____
Voltage Measured:____

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	10020895-012_Side-Base-Plate		1
2	homer battery		1
3	Zip-Tie0.178x0.055-1		4
4	Weatherstrip-Tape-1x8.5		1

Shop / Q.C.	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	CONCEPT DESIGN DATE 08/2012	Monterey Bay Aquarium Research Institute MBARI
Inspector	1 PLACE DIM $\pm 1/16$	INITIAL RELEASE DATE 02/08/2013	7700 Sandholdt RD.
Shop Foreman	2 PLACE DIM $\pm .02$	LAST REVISION DATE 12/14/2015	Moss Landing, CA 95039
Engineer	3 PLACE DIM $\pm .005$	CHECKED DATE xx/xx/xxxx	PH: (831) 775-1700
NEXT ASSY Description	4. MACHINED FILLET RADII .015-.030.	PROJECT NO. 901006	DRAWING NAME and FILE NAME 10020895-AS6_Homer-Battery-Plate-Assembly
Application	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005.	PROJECT NAME BEDS	SIZE DWG. NO. 10020895-AS6
	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	SCALE 1:1	REV.
	DO NOT SCALE DRAWING	SHEET 1 OF 1	