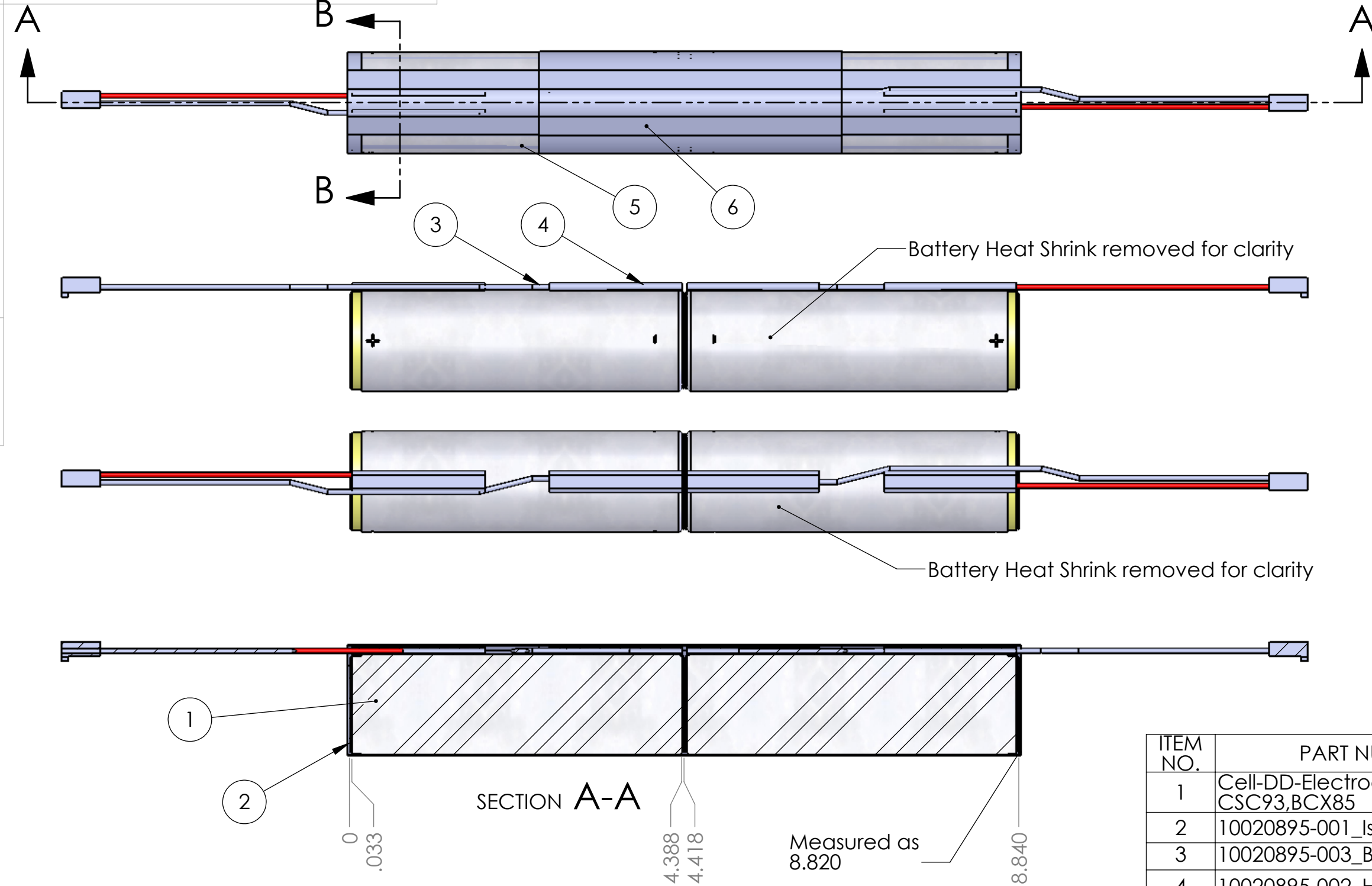


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SECTION B-B
Harness removed for clarity

Assembly notes:
1. Use cells with the same chemistry and part number
2. Use cells with the same batch number and charge state
3. Solder to the solder tabs only
4. Do not force cells into housing. This could deform the cell causing an internal short circuit or fracturing glass-to-metal seal

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Cell-DD-Electrochem-CSC93,BCX85		2
2	10020895-001_IsolatorDisk		4
3	10020895-003_BatteryHarness		2
4	10020895-002_HeatShrink0.300		4
5	10020895-004_BatteryHeatShrink1		1
6	10020895-005_BatteryHeatShrink2		1

Shop / Q.C.	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	INITIAL RELEASE rev 0	DATE 10/04/2012	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
Inspector	1 PLACE DIM ±.1/16 2 PLACE DIM ±.02 3 PLACE DIM ±.005 ANGLES ±1°	DRAWN xx	xx		
Shop Foreman	1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .015-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005.	ENGINEER Klimov	LAST UPDATE 10/04/2012	DRAWING NAME and FILE NAME 10020895-BSA1Rev0	
Engineer	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	CHECKED			
NEXT ASSY Description		PROJECT NO. 901006		SIZE B	DWG. NO. XX
Application	DO NOT SCALE DRAWING	PROJECT BEDS		SCALE 1:1.5	REV. 0
				SHEET 1 OF 1	