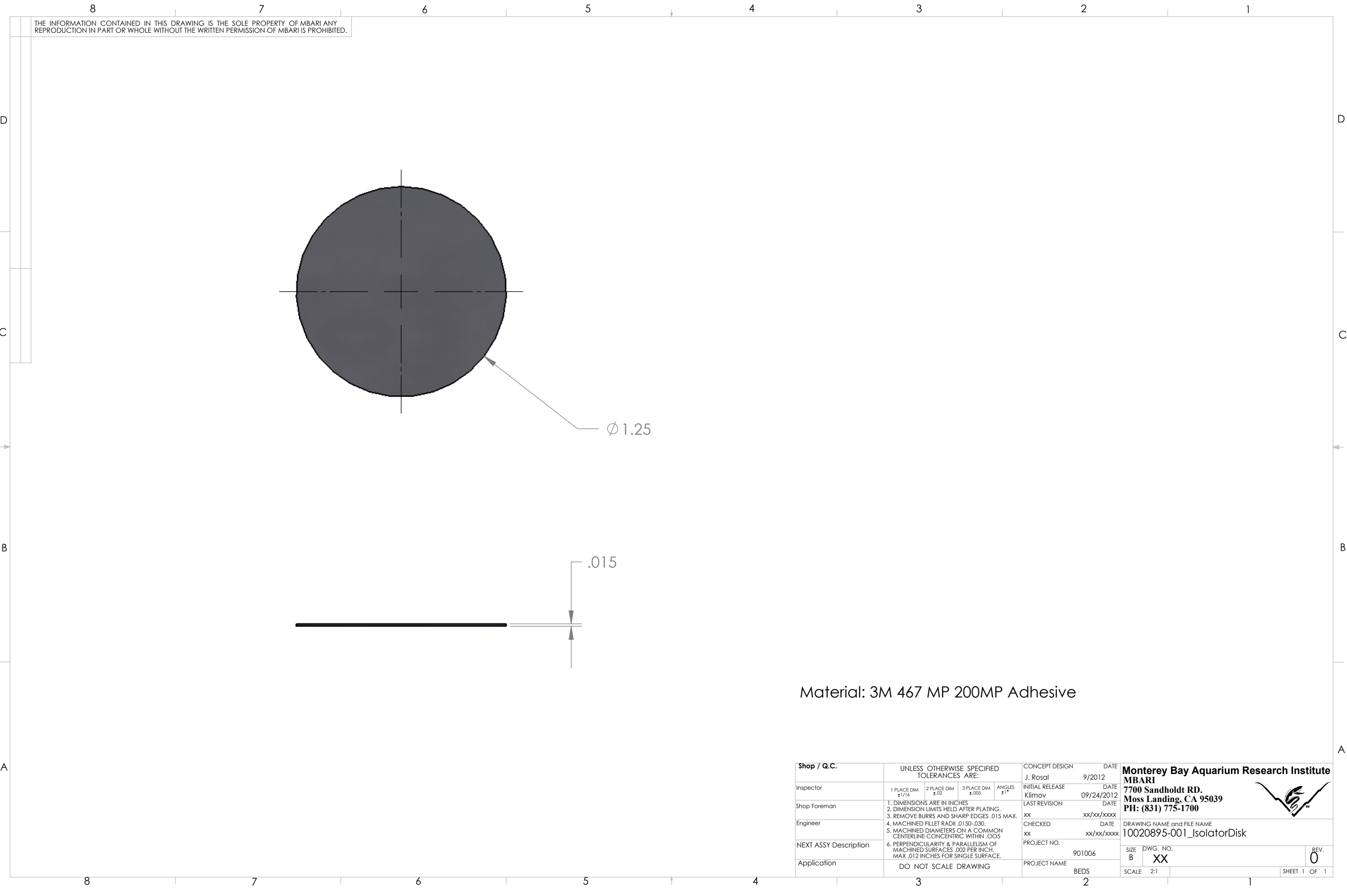




Material: 3M 467 MP 200MP Adhesive

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				CONCEPT DESIGN J. Rosal		DATE 9/2012		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700					
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	INITIAL RELEASE Klimov		DATE 09/24/2012							
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				LAST REVISION xx		DATE xx/xx/xxxx		DRAWING NAME and FILE NAME 10020895-001_IsolatorDisk					
Engineer						CHECKED xx		DATE xx/xx/xxxx							
NEXT ASSY Description						PROJECT NO. 901006									
Application		DO NOT SCALE DRAWING				PROJECT NAME BEDS		SIZE B		DWG. NO. XX		REV. 0			
								SCALE 2:1		SHEET 1 OF 1					