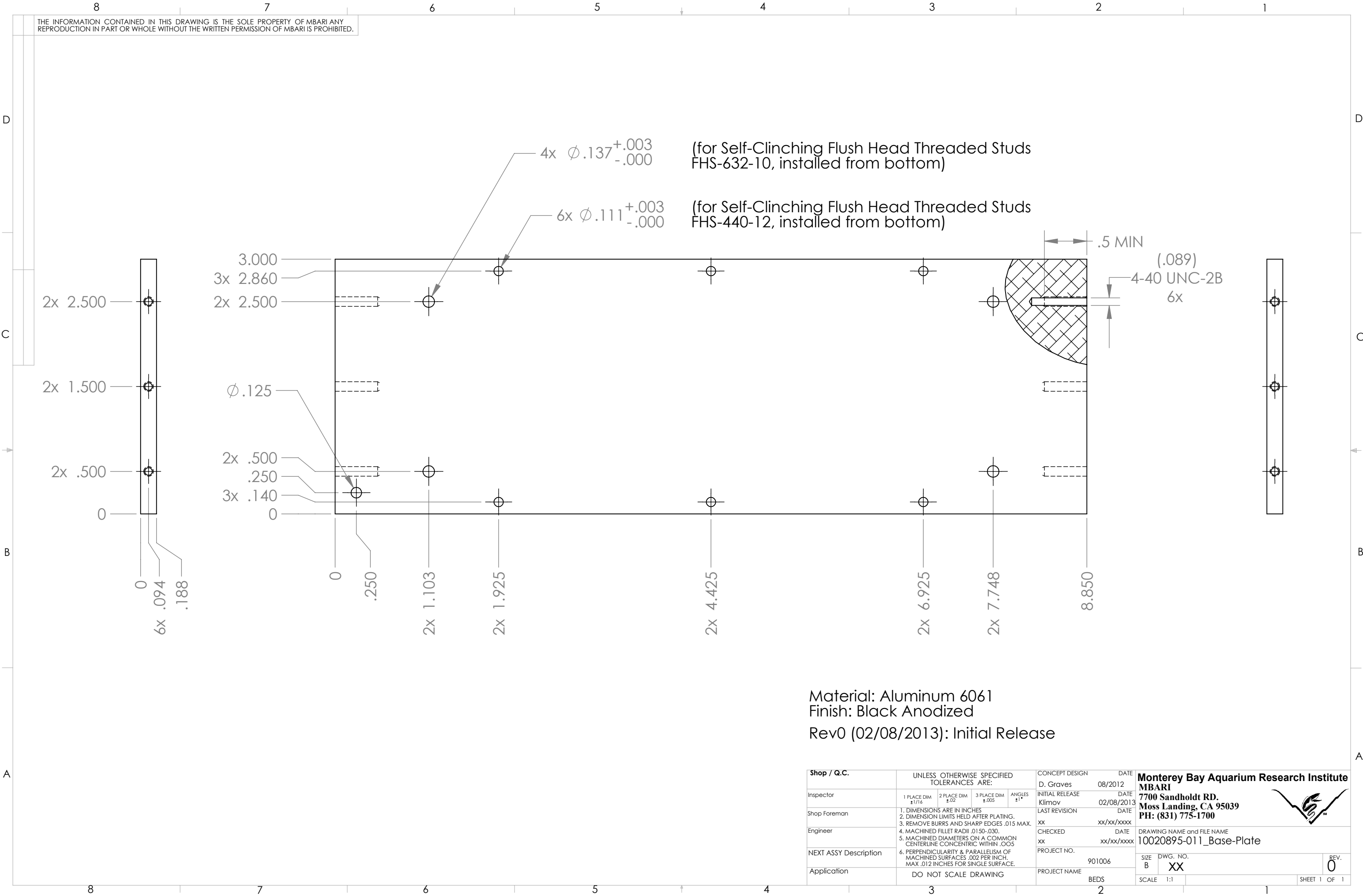




Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				CONCEPT DESIGN		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 							
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	D. Graves	08/2012	INITIAL RELEASE	DATE								
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				Klimov	02/08/2013	LAST REVISION	DATE	DRAWING NAME and FILE NAME 10020895-011_Base-Plate							
Engineer						xx	xx/xx/xxxx	CHECKED	DATE								
NEXT ASSY Description						xx	xx/xx/xxxx	PROJECT NO.									
Application						901006	SIZE	B	DWG. NO.					XX	REV.	0	
						DO NOT SCALE DRAWING				PROJECT NAME		BEDS		SCALE 1:1		SHEET 1 OF 1	