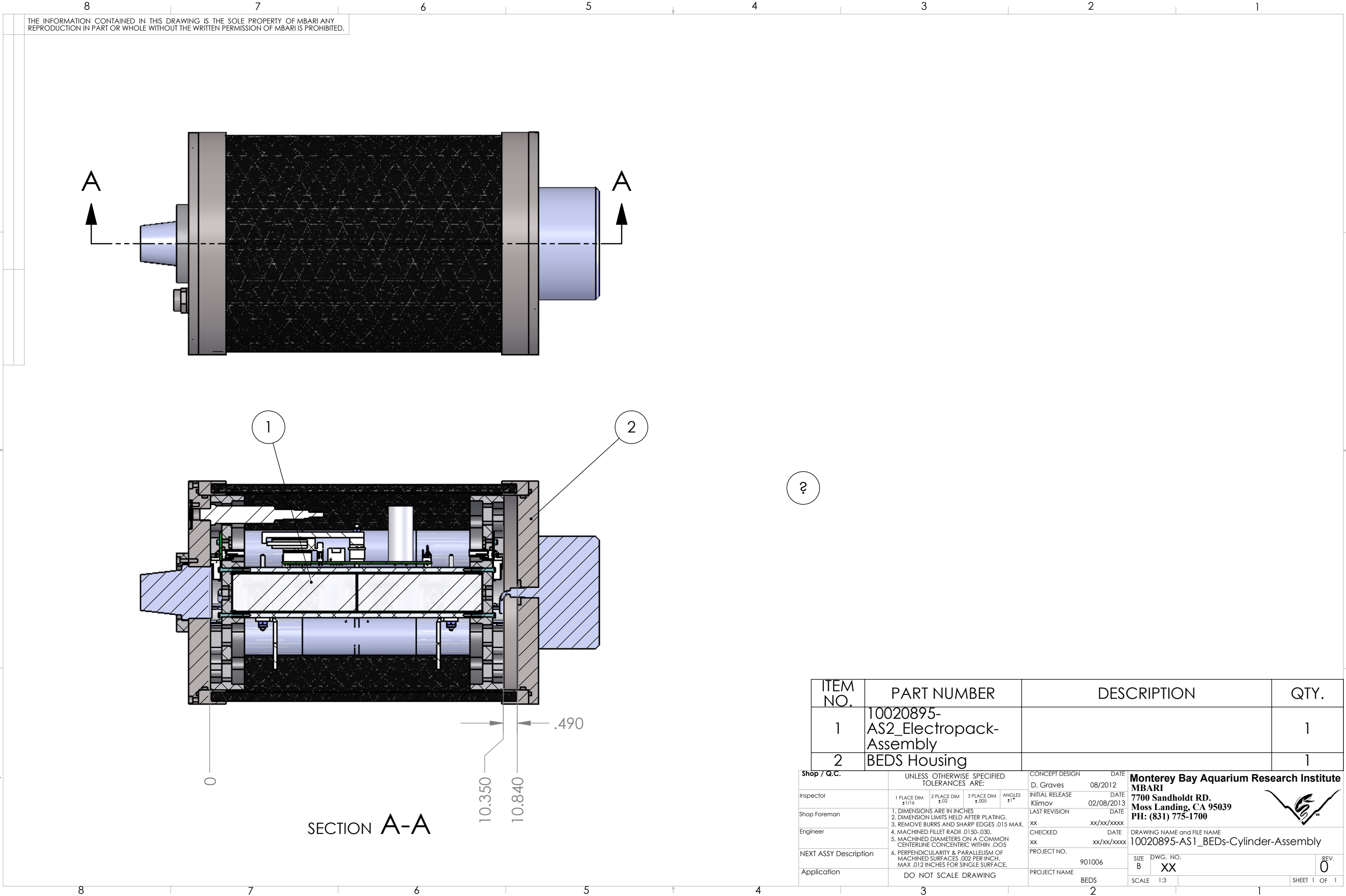




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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	10020895-AS2_Electropack-Assembly		1
2	BEDS Housing		1

Shop / Q.C.	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	CONCEPT DESIGN D. Graves	DATE 08/2012	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
Inspector	1 PLACE DIM $\pm .1/16$	INITIAL RELEASE Klimov	DATE 02/08/2013		
Shop Foreman	2 PLACE DIM $\pm .02$	LAST REVISION xx	DATE xx/xx/xxxx	DRAWING NAME and FILE NAME 10020895-AS1_BEDs-Cylinder-Assembly	
Engineer	3 PLACE DIM $\pm .005$	CHECKED xx	DATE xx/xx/xxxx		
NEXT ASSY Description	ANGLES $\pm 1^\circ$	PROJECT NO. 901006	SIZE B	DWG. NO. XX	REV. 0
Application	1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	DO NOT SCALE DRAWING	PROJECT NAME BEDS	SCALE 1:3	SHEET 1 OF 1