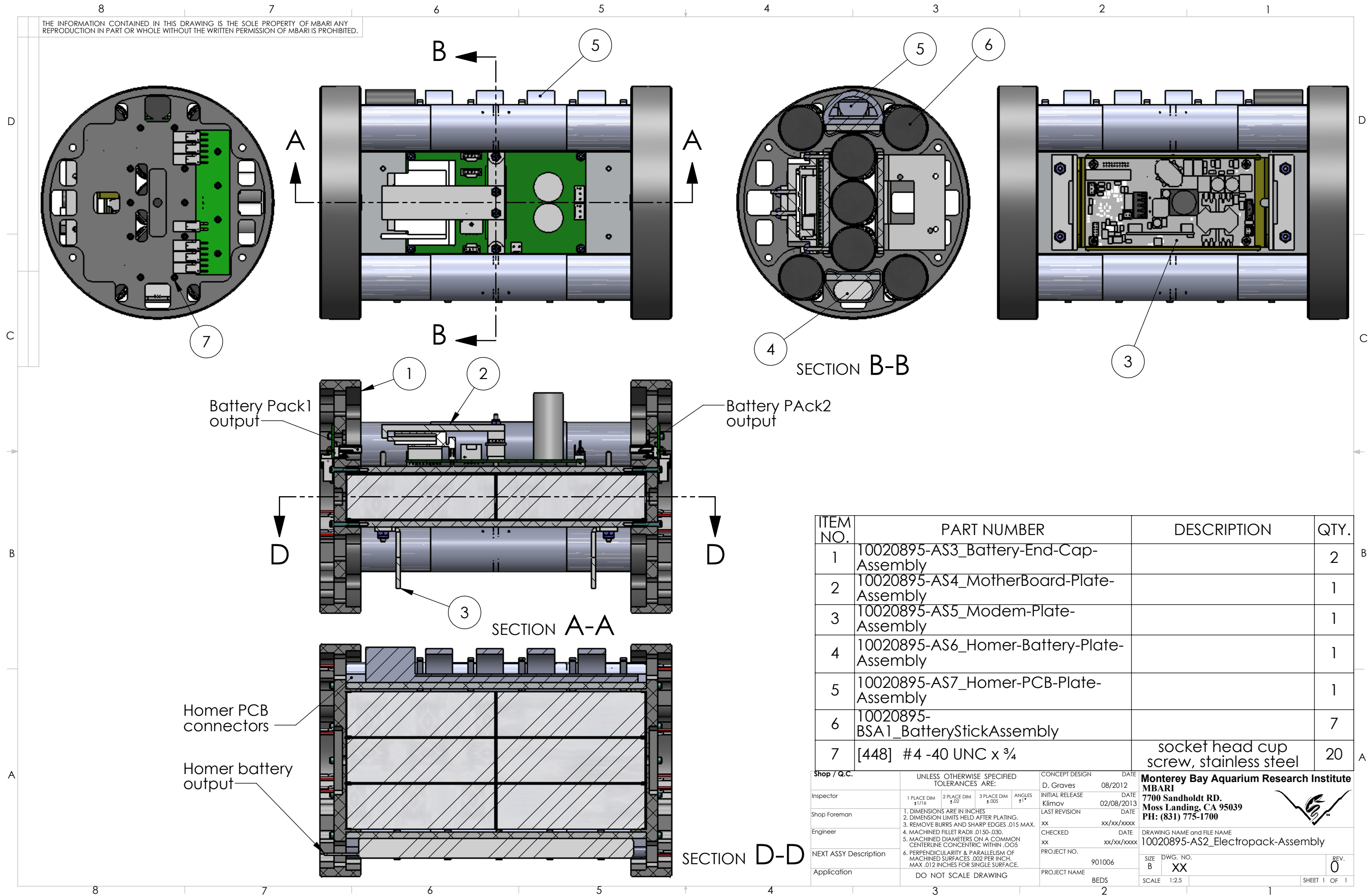


THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	10020895-AS3_Battery-End-Cap-Assembly		2
2	10020895-AS4_MotherBoard-Plate-Assembly		1
3	10020895-AS5_Modem-Plate-Assembly		1
4	10020895-AS6_Homer-Battery-Plate-Assembly		1
5	10020895-AS7_Homer-PCB-Plate-Assembly		1
6	10020895-BSA1_BatteryStickAssembly		7
7	[448] #4 -40 UNC x 3/4	socket head cup screw, stainless steel	20

Shop / Q.C.	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	CONCEPT DESIGN DATE D. Graves 08/2012	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700
Inspector	1 PLACE DIM ±.1/16 2 PLACE DIM ±.02 3 PLACE DIM ±.005 ANGLES ±1°	INITIAL RELEASE DATE Klimov 02/08/2013	
Shop Foreman	1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005.	LAST REVISION DATE xx xx/xx/xxxx	
Engineer	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.	CHECKED DATE xx xx/xx/xxxx	
NEXT ASSY Description	DO NOT SCALE DRAWING	PROJECT NO. 901006	DRAWING NAME and FILE NAME 10020895-AS2_Electropack-Assembly
Application		PROJECT NAME BEDS	SIZE DWG. NO. B XX
		SCALE 1:2.5	REV. 0
		SHEET 1 OF 1	