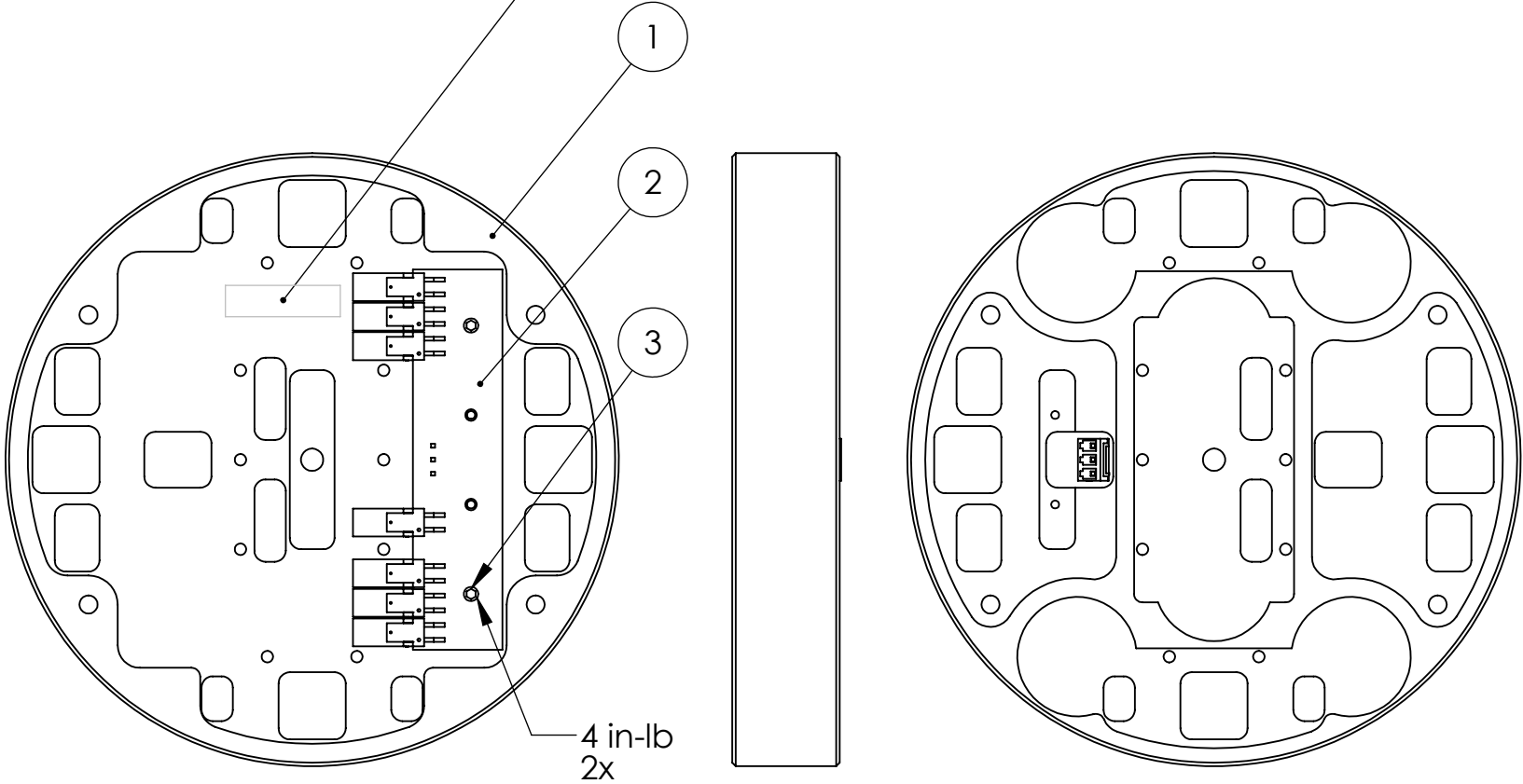


4 in-lb 8 7 6 5 4 3 2 1

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REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

Attach label: AS3L SNxxx xx/xx/xxxx
Should be same as SN of -AS2 assembly



AS3L SN_____

BatteryPackBoard

Built Date:_____

Built By:_____

Assembly

Built date:_____

Built by: _____

Check list:

1. Check resistance between pins on connectors J1 to J7 (inf)_____
2. Mark Assembly with Label_____
3. Wright down info_____

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	10020895-010_Battery-End-Cap		1
2	10020895-BPB1_BatteryPackBoard		1
3	ScrewSocketHeadCap-4-40x0.375		2

Shop / Q.C.	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	CONCEPT DESIGN Klimov 01/2013	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
Inspector	1 PLACE DIM ±.1/16 2 PLACE DIM ±.02 3 PLACE DIM ±.005 ANGLES ±1°	INITIAL RELEASE Klimov 02/08/2013	DATE		
Shop Foreman	1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.	LAST REVISION Klimov 11/25/2013	DATE		
Engineer		CHECKED xx	DATE xx/xx/xxxx	DRAWING NAME and FILE NAME 10020895-AS3L_Battery-End-Cap-Assembly	
NEXT ASSY Description		PROJECT NO. 901006		SIZE B	DWG. NO. 10020895-AS3L
Application	DO NOT SCALE DRAWING	PROJECT NAME BEDS		SCALE 1:2	REV. SHEET 1 OF 1