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Attach label: AS3R SNxxx xx/xx/xxxx
Should be same as SN of -AS2 assembly

4 in-lb
2x

3

2

1

AS3R SN_____

3R BatteryPackBoard

Built Date:_____

Built By:_____

Assembly

Built date:_____

Built by: _____

Check list:

1. Check resistance between pins on connectors J1 to J7 (inf)_____
2. Mark Assembly with Label_____
3. Wright down info_____

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	10020895-010_Battery-End-Cap		1
2	10020895-BPB1_BatteryPackBoard		1
3	ScrewSocketHeadCap-4-40x0.375		2

Shop / Q.C.	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	CONCEPT DESIGN Klimov 01/2013	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
Inspector	1 PLACE DIM ±1/16	INITIAL RELEASE Klimov 02/08/2013	DATE 01/2013		
Shop Foreman	2 PLACE DIM ±.02	LAST REVISION Klimov 11/25/2013	DATE 02/08/2013		
Engineer	3 PLACE DIM ±.005	CHECKED xx	DATE xx/xx/xxxx	DRAWING NAME and FILE NAME 10020895-AS3R_Battery-End-Cap-Assembly	
NEXT ASSY Description	ANGLES ±1°	PROJECT NO. 901006	SIZE B	DWG. NO. 10020895-AS3R	REV.
Application	1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005. 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.	DO NOT SCALE DRAWING	PROJECT NAME BEDS	SCALE 1:2	SHEET 1 OF 1