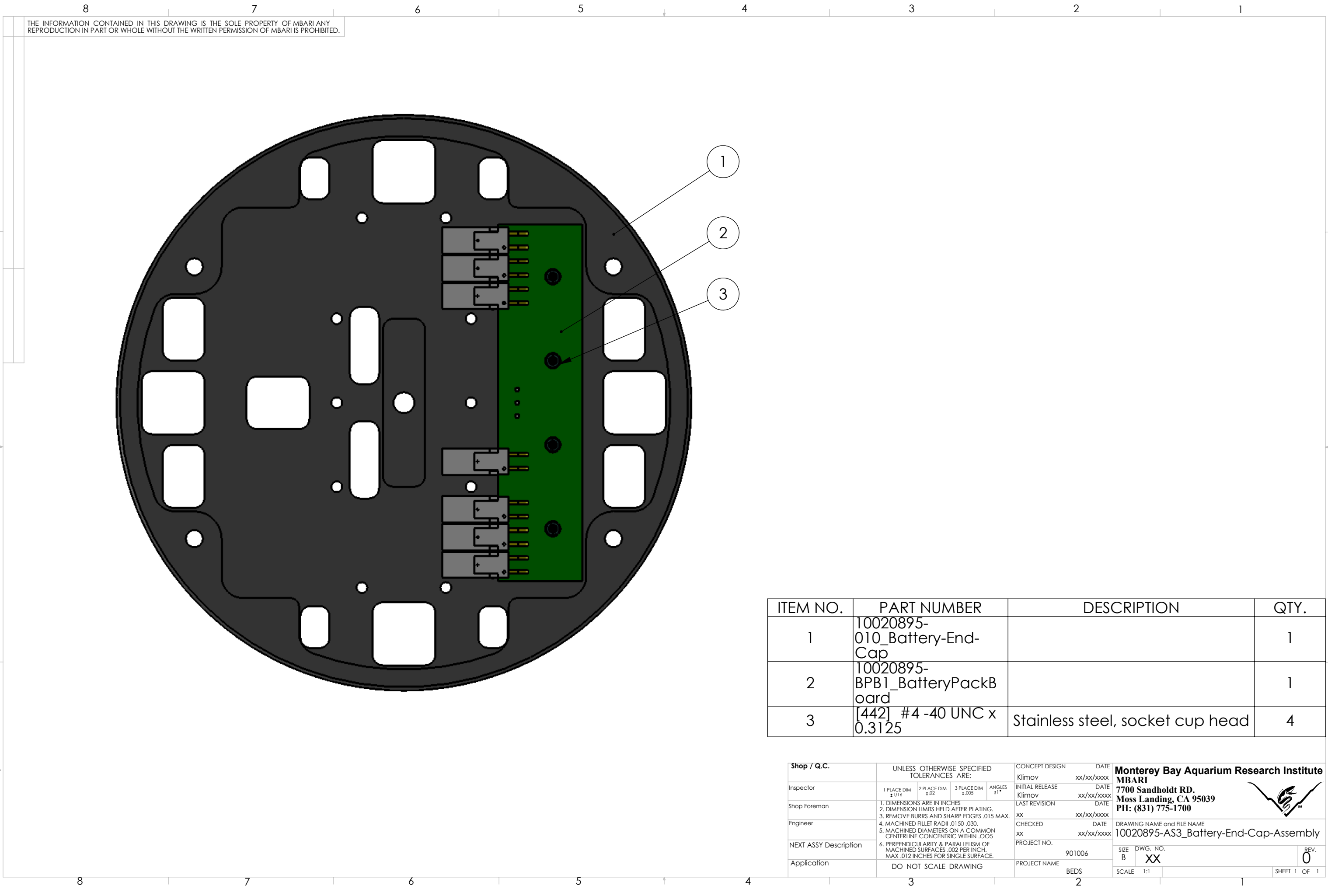




ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	10020895-010_Battery-End-Cap		1
2	10020895-BPB1_BatteryPackBoard		1
3	[442] #4 -40 UNC x 0.3125	Stainless steel, socket cup head	4

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				CONCEPT DESIGN Klimov		DATE xx/xx/xxxx		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 							
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	INITIAL RELEASE Klimov		DATE xx/xx/xxxx									
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				LAST REVISION xx		DATE xx/xx/xxxx		DRAWING NAME and FILE NAME 10020895-AS3_Battery-End-Cap-Assembly							
Engineer						CHECKED xx		DATE xx/xx/xxxx									
NEXT ASSY Description						PROJECT NO. 901006											
Application						DO NOT SCALE DRAWING				PROJECT NAME BEDS		SIZE B		DWG. NO. XX		REV. 0	
												SCALE 1:1		SHEET 1 OF 1			