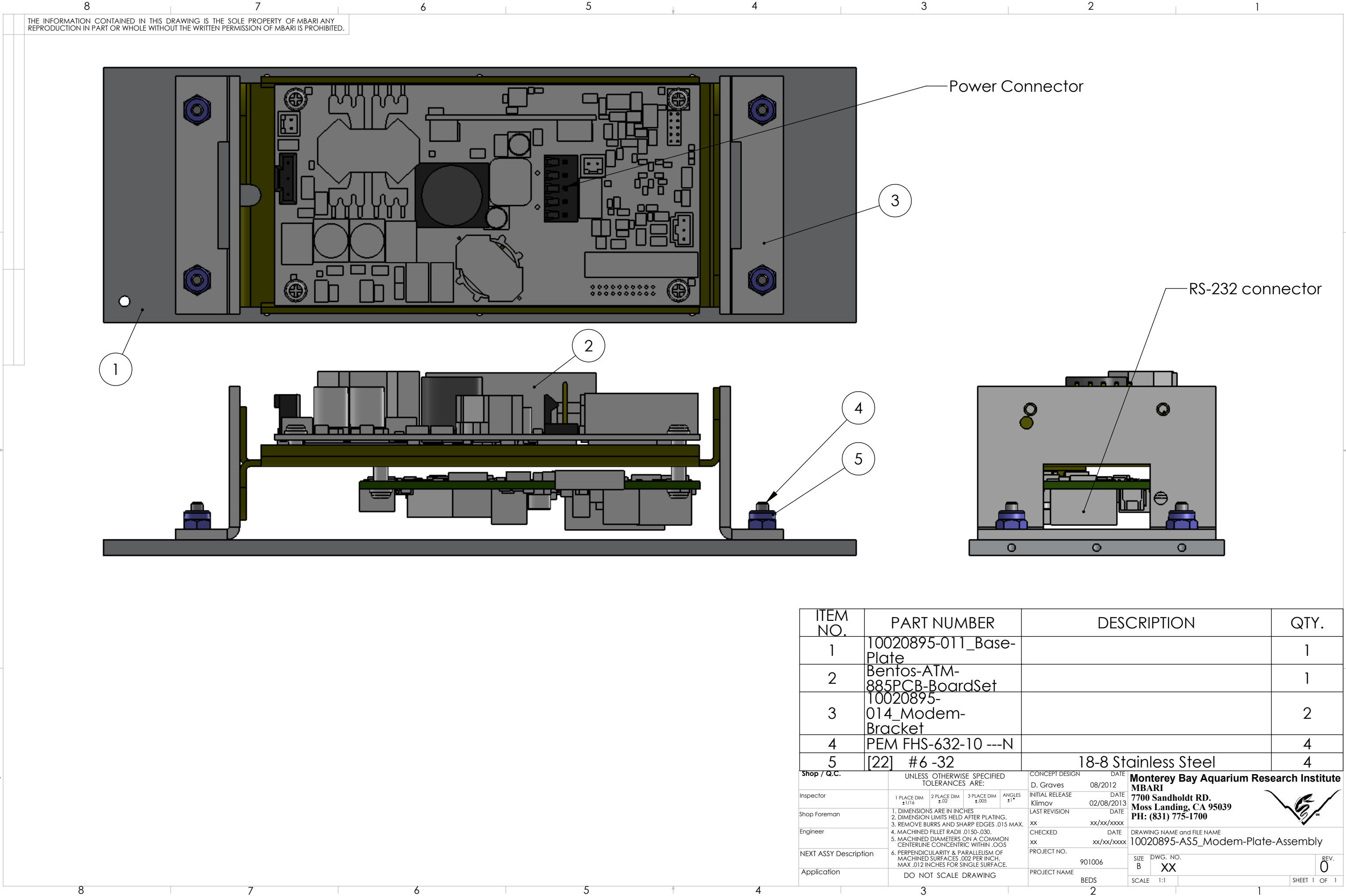




ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	10020895-011_Base-Plate		1
2	Bentos-ATM-885PCB-BoardSet		1
3	10020895-014_Modem-Bracket		2
4	PEM FHS-632-10 ---N		4
5	[22] #6 -32	18-8 Stainless Steel	4
Shop / Q.C. Inspector Shop Foreman Engineer NEXT ASSY Description Application UNLESS OTHERWISE SPECIFIED TOLERANCES ARE: 1 PLACE DIM ±.1/16 2 PLACE DIM ±.02 3 PLACE DIM ±.005 ANGLES ±1° 1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE. CONCEPT DESIGN DATE 08/2012 INITIAL RELEASE DATE 02/08/2013 LAST REVISION DATE xx/xx/xxxx CHECKED DATE xx/xx/xxxx PROJECT NO. 901006 PROJECT NAME BEDS Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 DRAWING NAME and FILE NAME 10020895-AS5_Modem-Plate-Assembly SIZE B DWG. NO. XX REV. 0 SCALE 1:1 SHEET 1 OF 1			