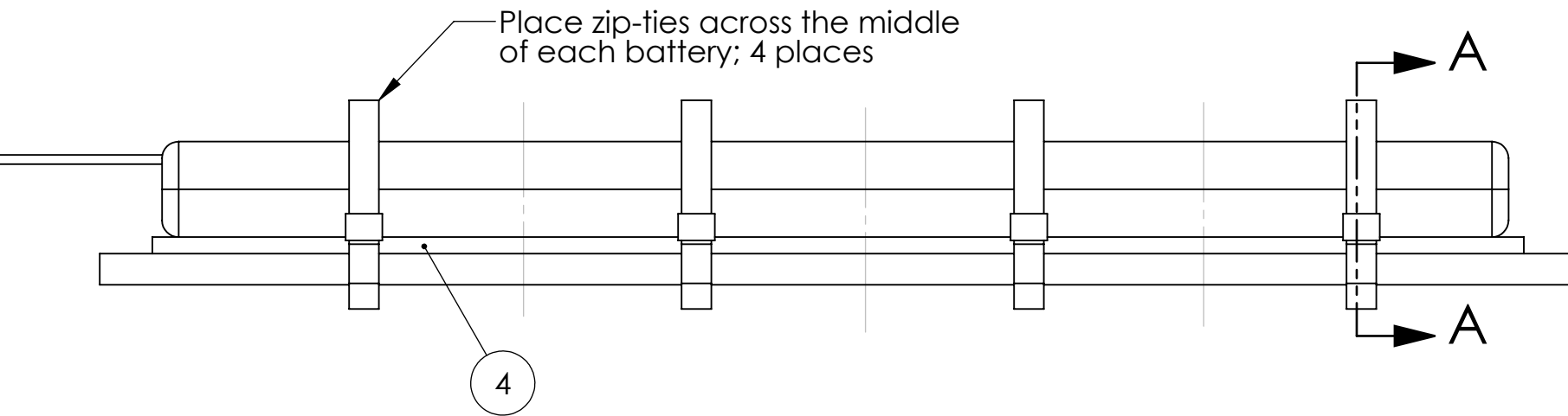
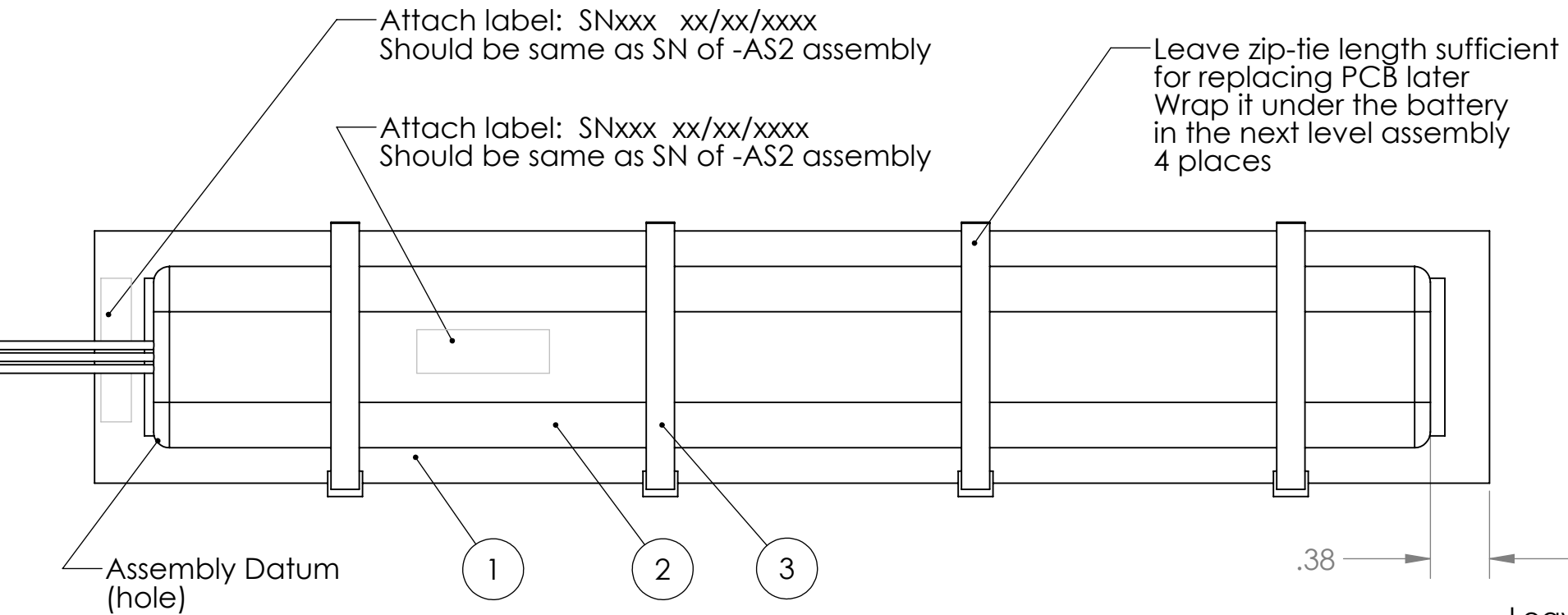


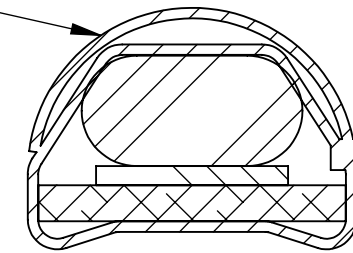
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.



Battery
Type:____
Voltage:____
Serial number:____
Exp. Date:____
Tested Date:____
Tester: ____

Assembly
Built date:____
Assembled by:____
Voltage Measured:____

Leave zip-tie length sufficient
for replacing PCB later
Wrap it under the battery
in the next level assembly
4 places



SECTION A-A

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	10020895-012_Side-Base-Plate		1
2	homer battery		1
3	Zip-Tie0.178x0.055-1		4
4	Weatherstrip-Tape-1x8.5		1

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				CONCEPT DESIGN DATE D. Graves 08/2012		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 			
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	INITIAL RELEASE DATE Klimov 02/08/2013					
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				LAST REVISION DATE Klimov 11/25/2013		DRAWING NAME and FILE NAME 10020895-AS6_Homer-Battery-Plate-Assembly			
Engineer						CHECKED DATE xx xx/xx/xxxx					
NEXT ASSY Description						PROJECT NO. 901006		SIZE DWG. NO. B 10020895-AS6		REV.	
Application						PROJECT NAME BEDS					
						DO NOT SCALE DRAWING				SCALE 1:1	