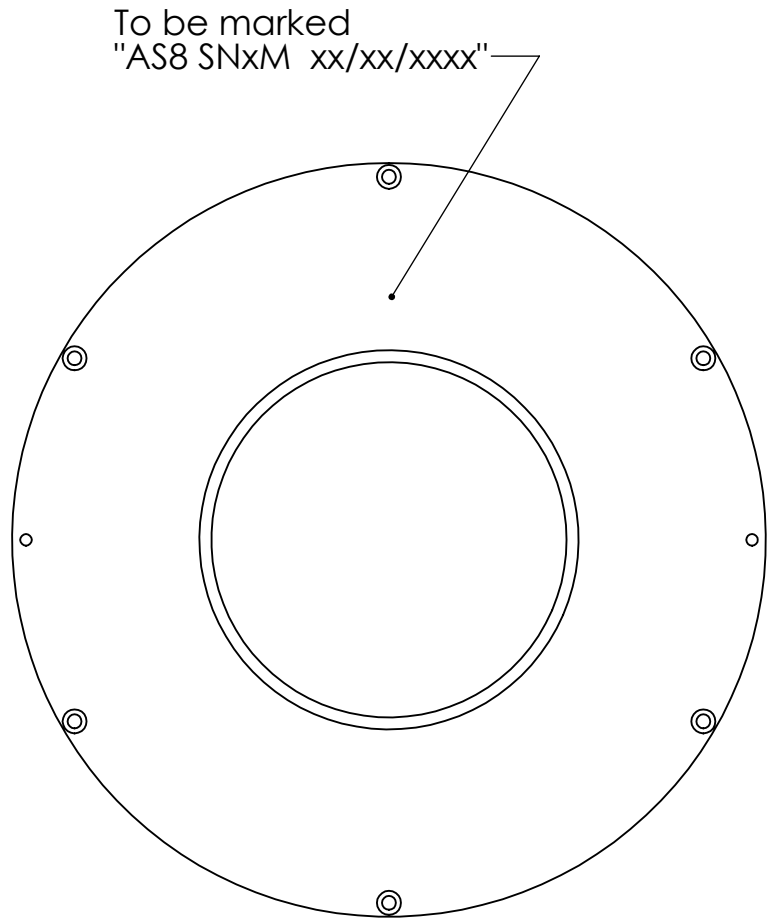
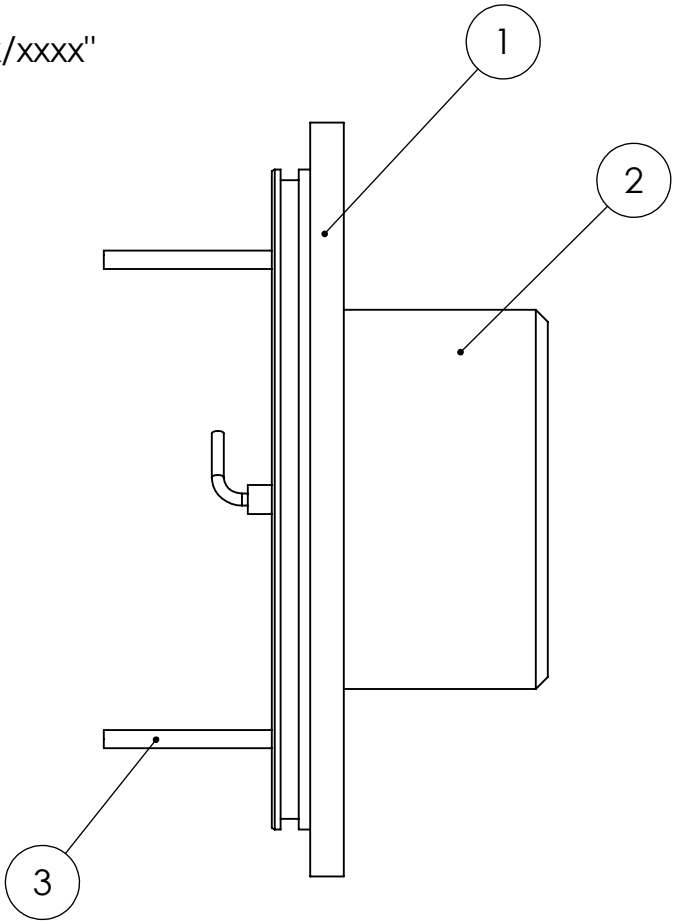
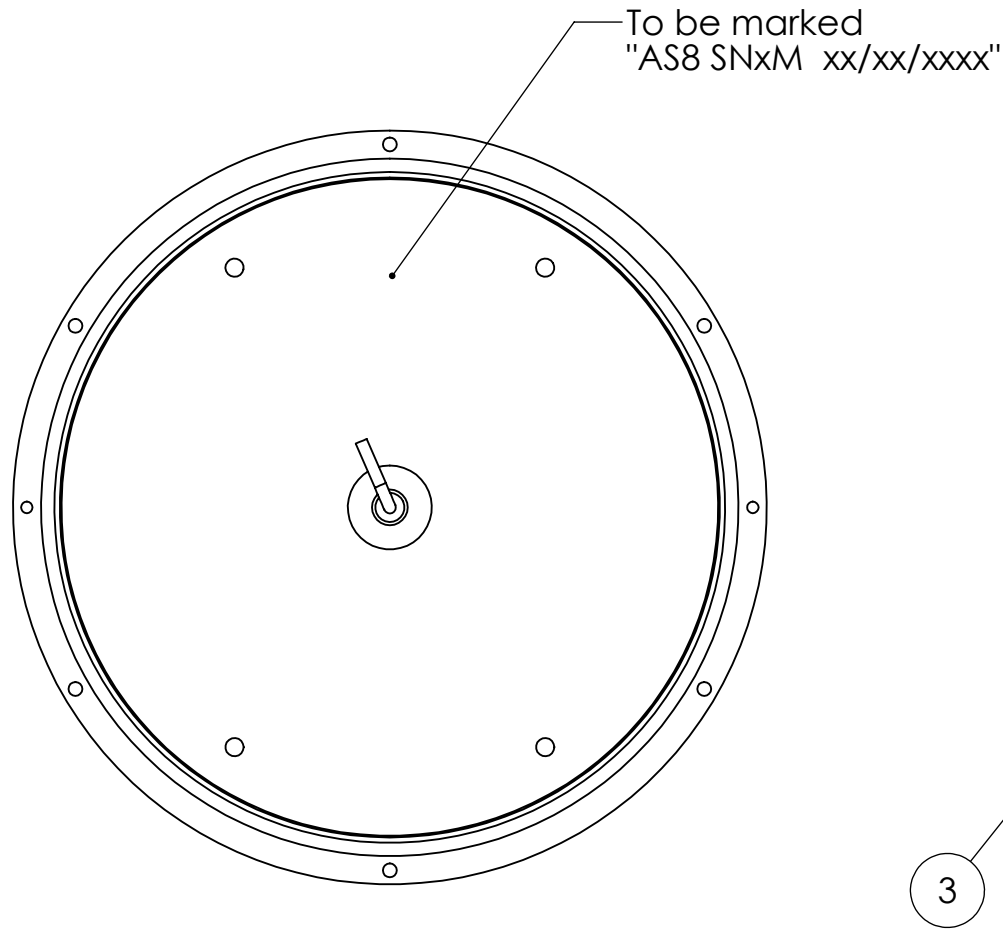


THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.



Modem Transducer
Model:
Part Number:
Serial Number:

Assembly
Serial Number:
Built Date:
Built By:

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Lower End Cap		1
2	Modem		1
3	Stud-10-32x2.000-McMaster-95412A896		4

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				CONCEPT DESIGN DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	L. Bird 11/2012				
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				INITIAL RELEASE DATE		DRAWING NAME and FILE NAME 10020895-AS9_EndCapModem-Assembly		
Engineer						Klimov 04/03/2013				
NEXT ASSY Description						LAST REVISION DATE		10020895-AS9		
Application						xx xx/xx/xxxx				
						CHECKED DATE		10020895-AS9		
						xx xx/xx/xxxx				
						PROJECT NO.		901006		
		PROJECT NAME		BEDS						
				SIZE B		DWG. NO.		REV.		
						SCALE 1:2		SHEET 1 OF 1		