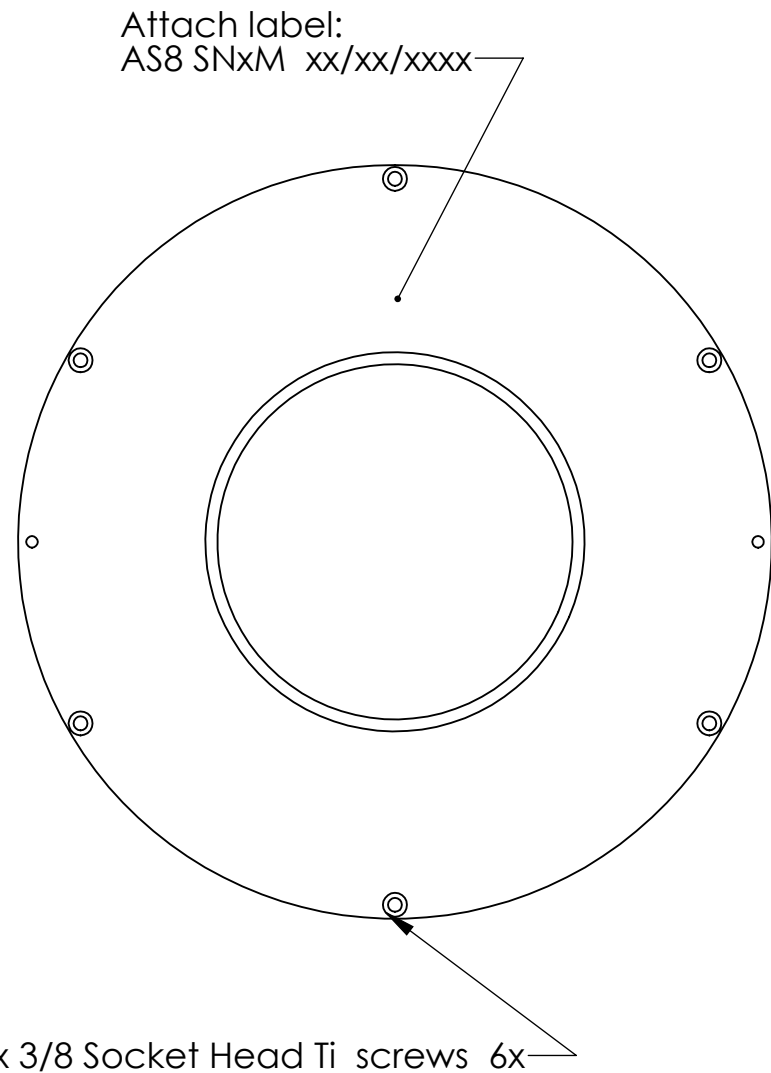
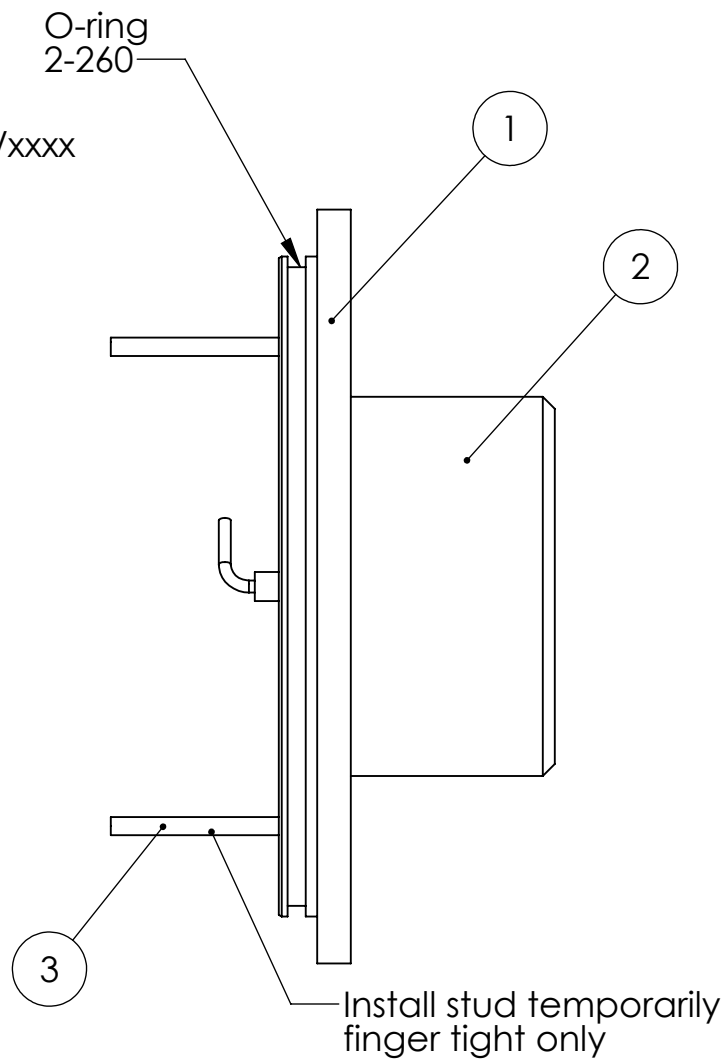
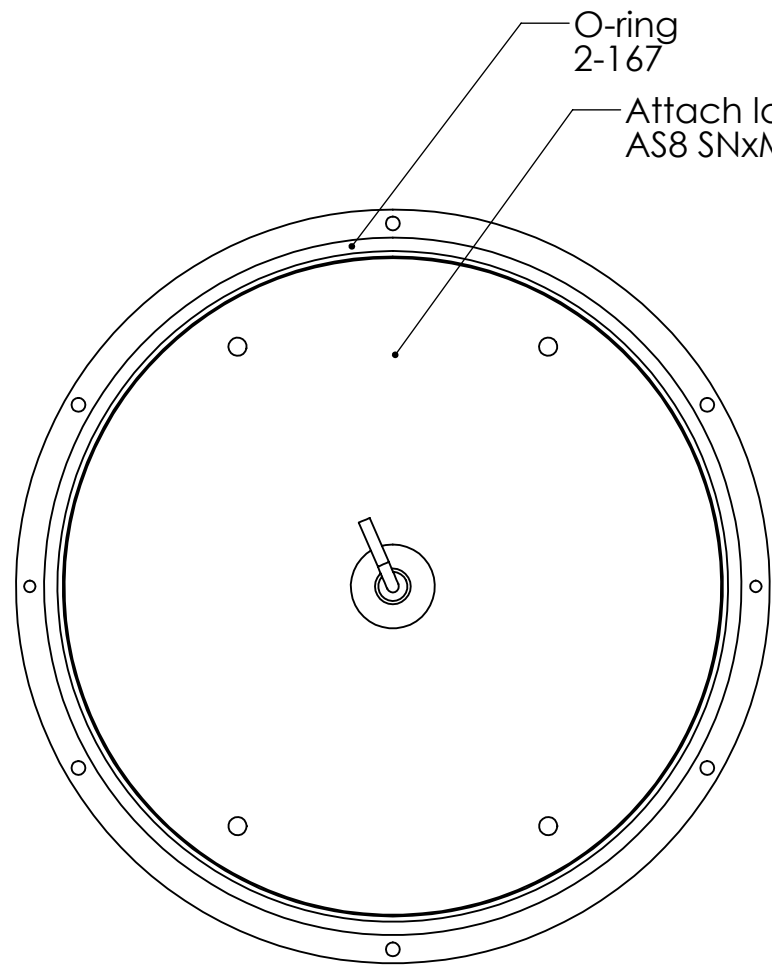


THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.



Modem Transducer
Model: ____
Part Number: ____
Serial Number: ____

Assembly
Built Date: ____
Built By: ____

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Lower End Cap		1
2	ModemTransducer-XDCR-AT-12RT		1
3	Stud-10-32x2.000-McMaster-95412A896		4

Shop / Q.C.	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	CONCEPT DESIGN DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
Inspector	1 PLACE DIM ±.1/16 2 PLACE DIM ±.02 3 PLACE DIM ±.005 ANGLES ±1°	L. Bird 11/2012			
Shop Foreman	1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005. 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	INITIAL RELEASE DATE Klimov 04/03/2013	LAST REVISION DATE Klimov 11/25/2013	DRAWING NAME and FILE NAME 10020895-AS9_EndCapModem-Assembly	
Engineer		CHECKED DATE xx xx/xx/xxxx	PROJECT NO. 901006		
NEXT ASSY Description		PROJECT NAME BEDS	SIZE DWG. NO. B 10020895-AS9	REV.	
Application	DO NOT SCALE DRAWING	SCALE 1:2	SHEET 1 OF 1		