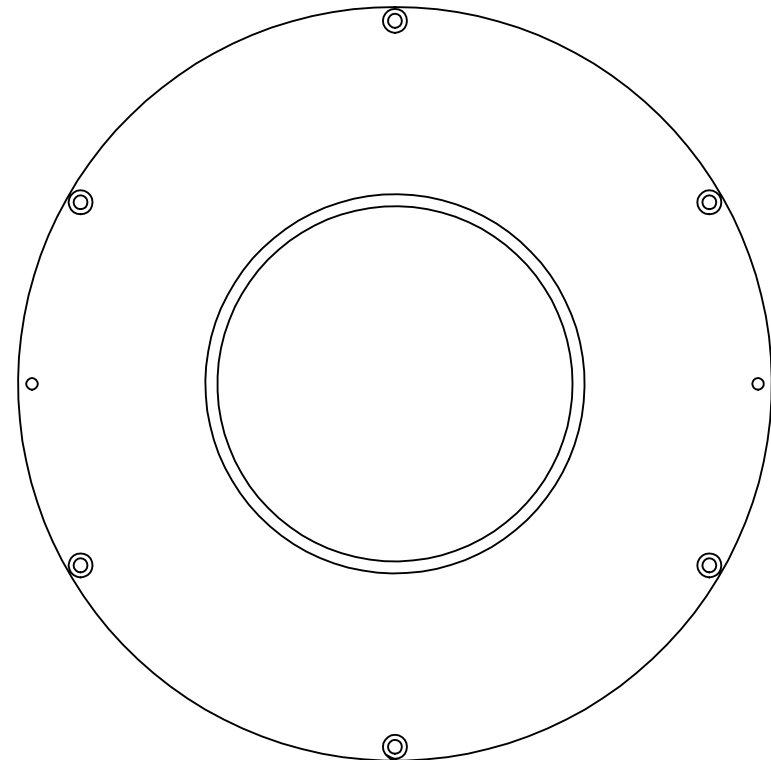
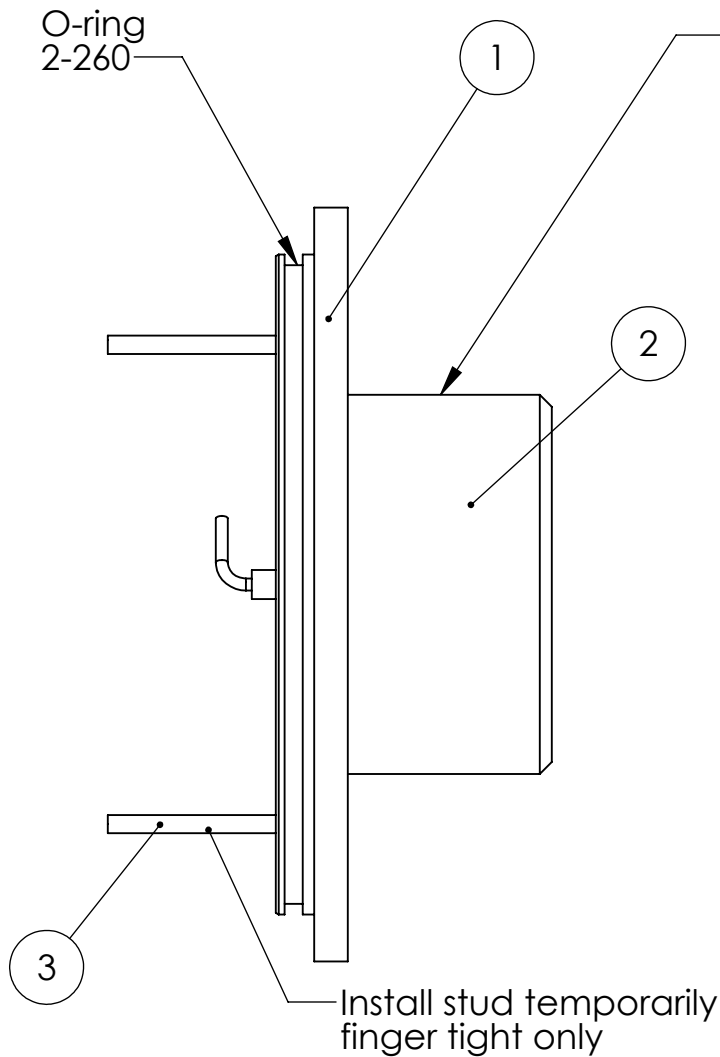
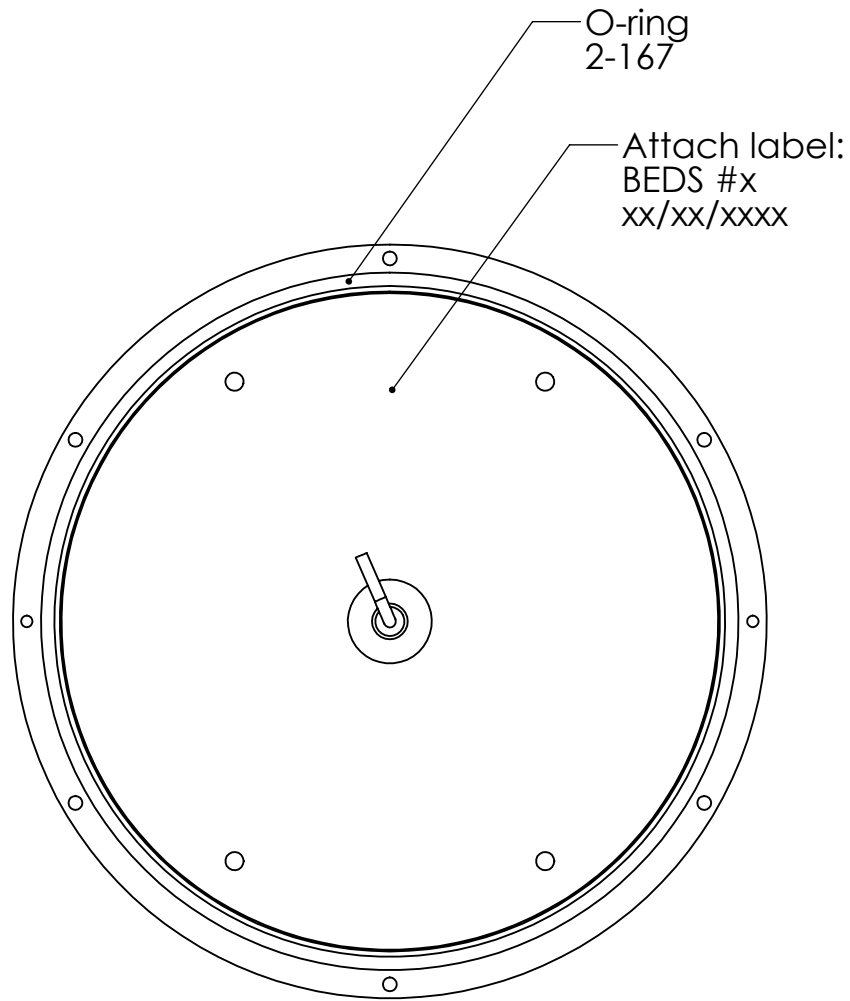


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Modem Transducer
Model: ____
Part Number: ____
Serial Number: ____

Assembly
Built Date: ____
Built By: ____

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Lower End Cap		1
2	ModemTransducer-XDCR-AT-12RT		1
3	Stud-10-32x2.000-McMaster-95412A896		4

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		CONCEPT DESIGN DATE L. Bird 11/2012		Monterey Bay Aquarium Research Institute MBARI			
Inspector	1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	INITIAL RELEASE DATE Klimov 04/03/2013	7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700			
Shop Foreman	1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030.				LAST REVISION DATE Klimov 12/14/2015				
Engineer	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				CHECKED DATE xx xx/xx/xxxx				
NEXT ASSY Description	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				PROJECT NO. 901006	DRAWING NAME and FILE NAME 10020895-AS9_EndCapModem-Assembly			
Application	DO NOT SCALE DRAWING				PROJECT NAME BEDS	SIZE B	DWG. NO. 10020895-AS9	REV.	
						SCALE 1:2	SHEET 1 OF 1		