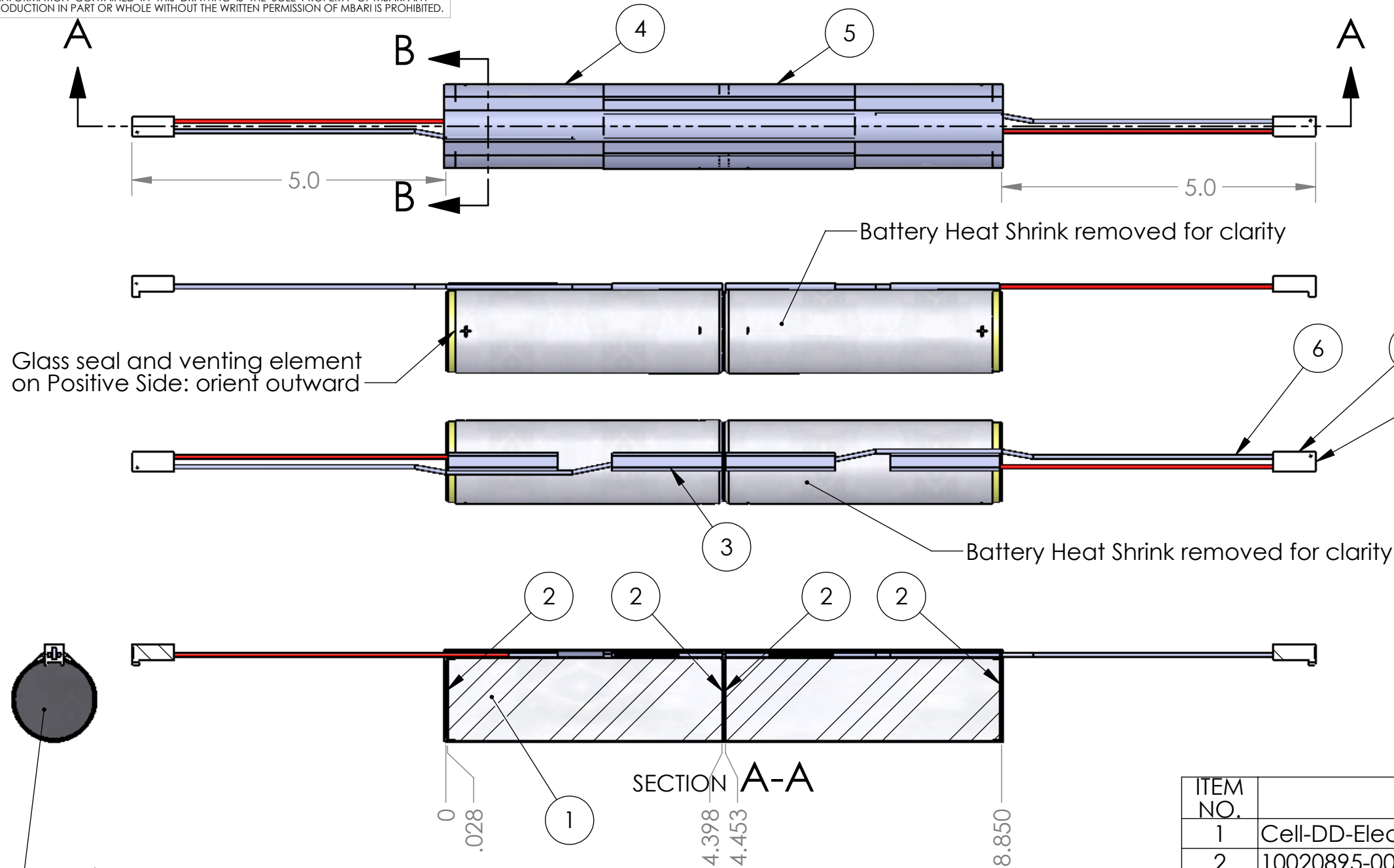


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Indicate battery code here
2 places

Assembly notes:

1. Indicate Battery Code (chemistry, batch, and serial number) to the outside of the assembly (for instance, to outer Isolator Disk)
2. Use cells with the same chemistry and part number
3. Use cells with the same batch number and charge state
4. Solder to the solder tabs only
5. Handle with care, especially the "Positive" side of battery cells. It contains glass-to-metal sela that can be fractured

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Cell-DD-Electrochem-CSC93,BCX85		2
2	10020895-001_IsolatorDisk		4
3	10020895-002_HeatShrink-Diam0.300		4
4	10020895-004_BatteryHeatShrink1		1
5	10020895-005_BatteryHeatShrink2		1
6	10020895-003_BatteryHarness-22AWG		2
7	Conn-Recept-SL156-TE-770849-2		2

Rev0 (02/08/2013): Initial Release

Rev1 (02/12/2013): note to indicate batch and serial number added

Shop / Q.C.	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	CONCEPT DESIGN Klimov	DATE 10/2012	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
Inspector	1 PLACE DIM $\pm .1/16$	INITIAL RELEASE Klimov	DATE 02/08/2013		
Shop Foreman	2 PLACE DIM $\pm .02$	LAST REVISION Klimov	DATE 02/12/2013	DRAWING NAME and FILE NAME 10020895-BSA1_BatteryStickAssembly	
Engineer	3 PLACE DIM $\pm .005$	CHECKED xx	DATE xx/xx/xxxx		
NEXT ASSY Description	ANGLES $\pm 1^\circ$	PROJECT NO. 901006	PROJECT NAME BEDS	SIZE B	DWG. NO. XX
Application	1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005. 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.	DO NOT SCALE DRAWING	SCALE 1:2	SHEET 1 OF 2	REV. 1

