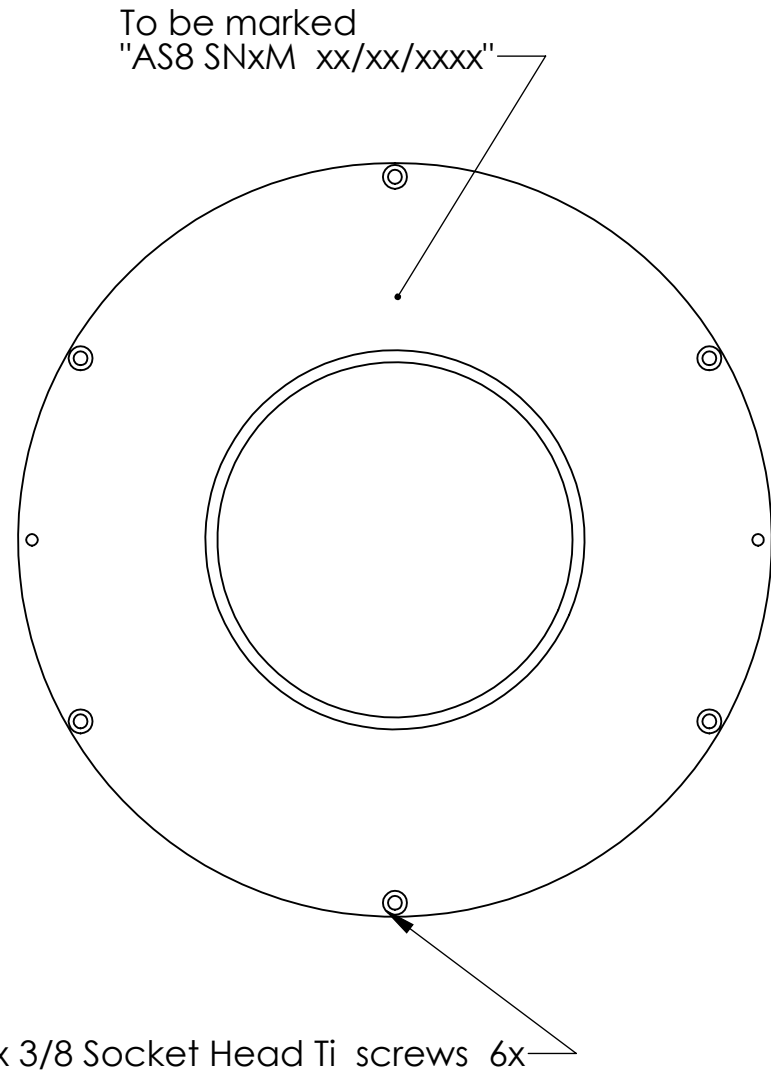
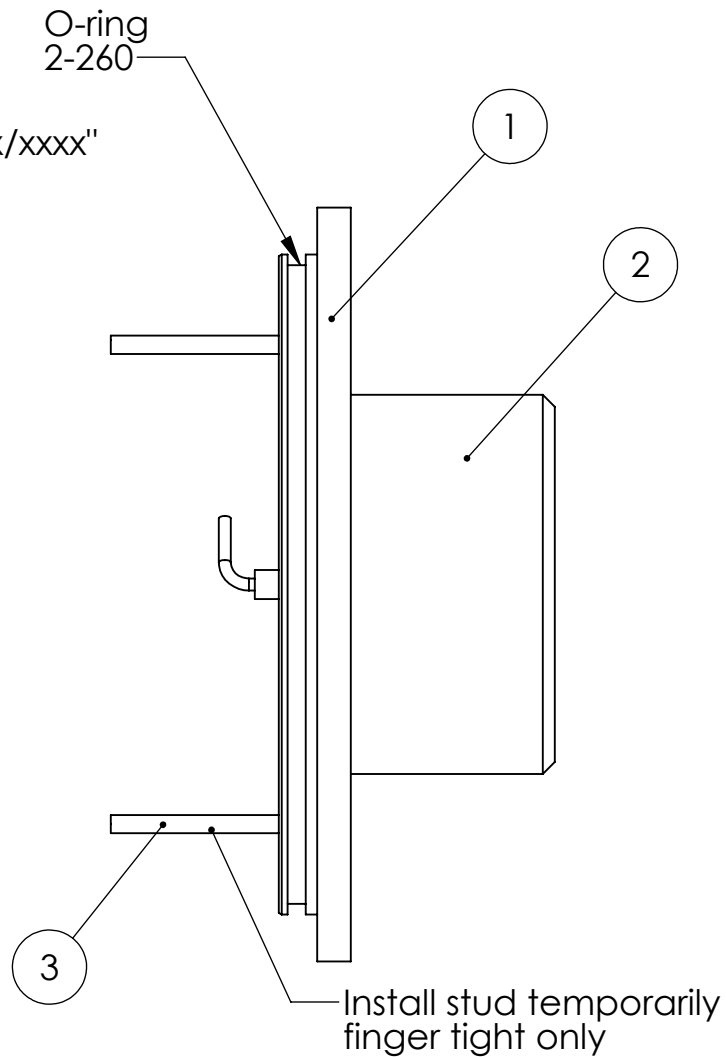
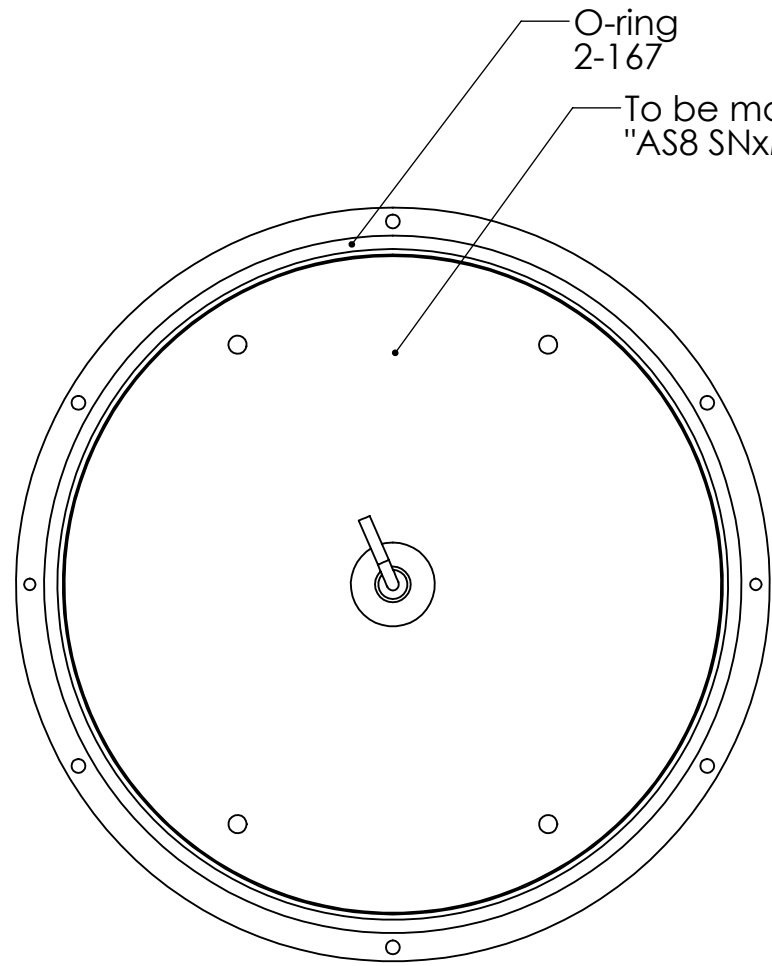


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Modem Transducer
Model:
Part Number:
Serial Number:

Assembly
Serial Number:
Built Date:
Built By:

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Lower End Cap		1
2	ModemTransducer-XDCR-AT-12RT		1
3	Stud-10-32x2.000-McMaster-95412A896		4

Shop / Q.C.	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	CONCEPT DESIGN DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
Inspector	1 PLACE DIM ±.1/16 2 PLACE DIM ±.02 3 PLACE DIM ±.005 ANGLES ±1°	L. Bird 11/2012			
Shop Foreman	1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005. 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	INITIAL RELEASE DATE Klimov 04/03/2013	LAST REVISION DATE Klimov 11/21/2013	DRAWING NAME and FILE NAME 10020895-AS9_EndCapModem-Assembly	
Engineer		CHECKED DATE xx xx/xx/xxxx	PROJECT NO. 901006		
NEXT ASSY Description	DO NOT SCALE DRAWING	PROJECT NAME BEDS	SIZE DWG. NO. B 10020895-AS9	SCALE 1:2	REV.
Application				SHEET 1 OF 1	