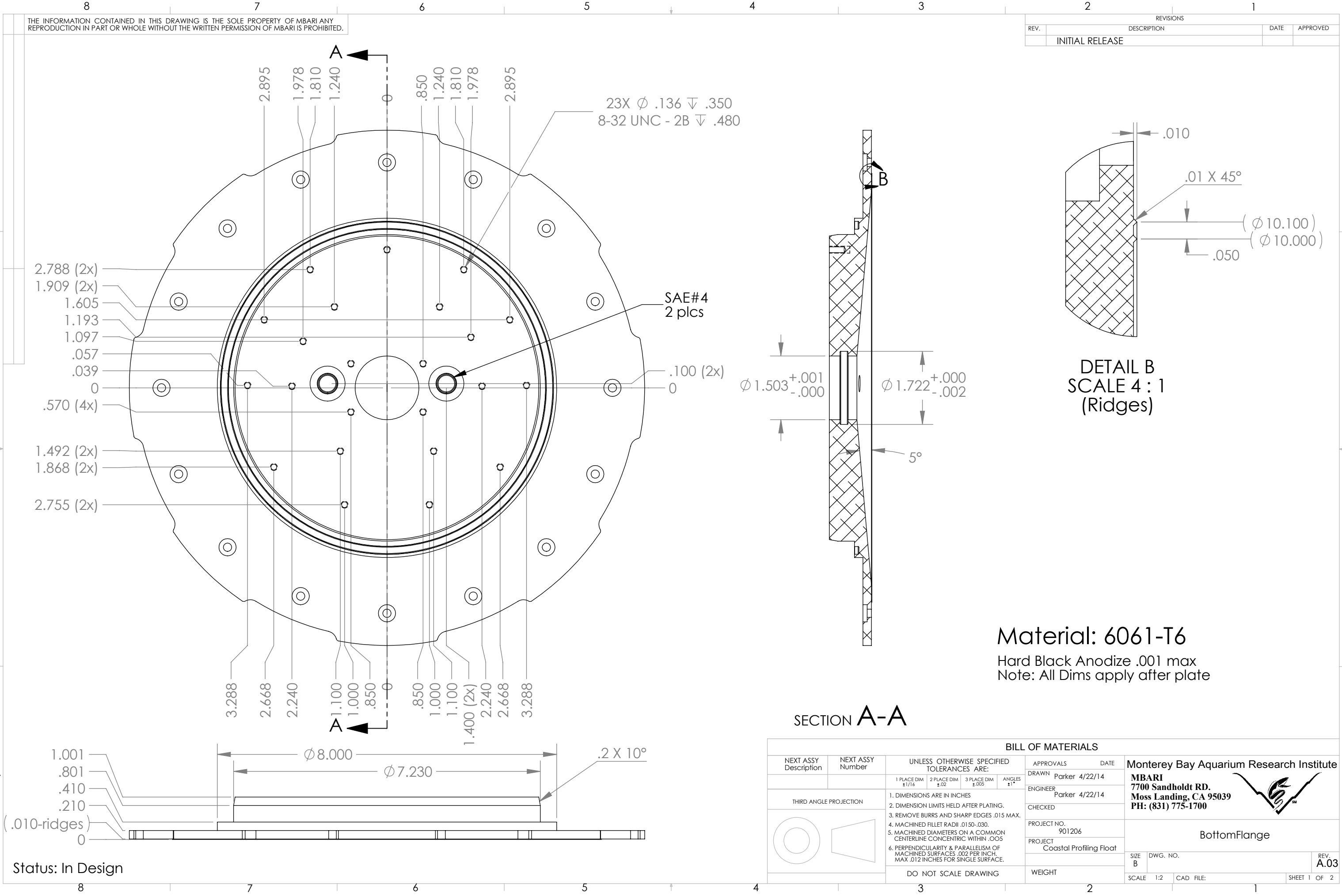
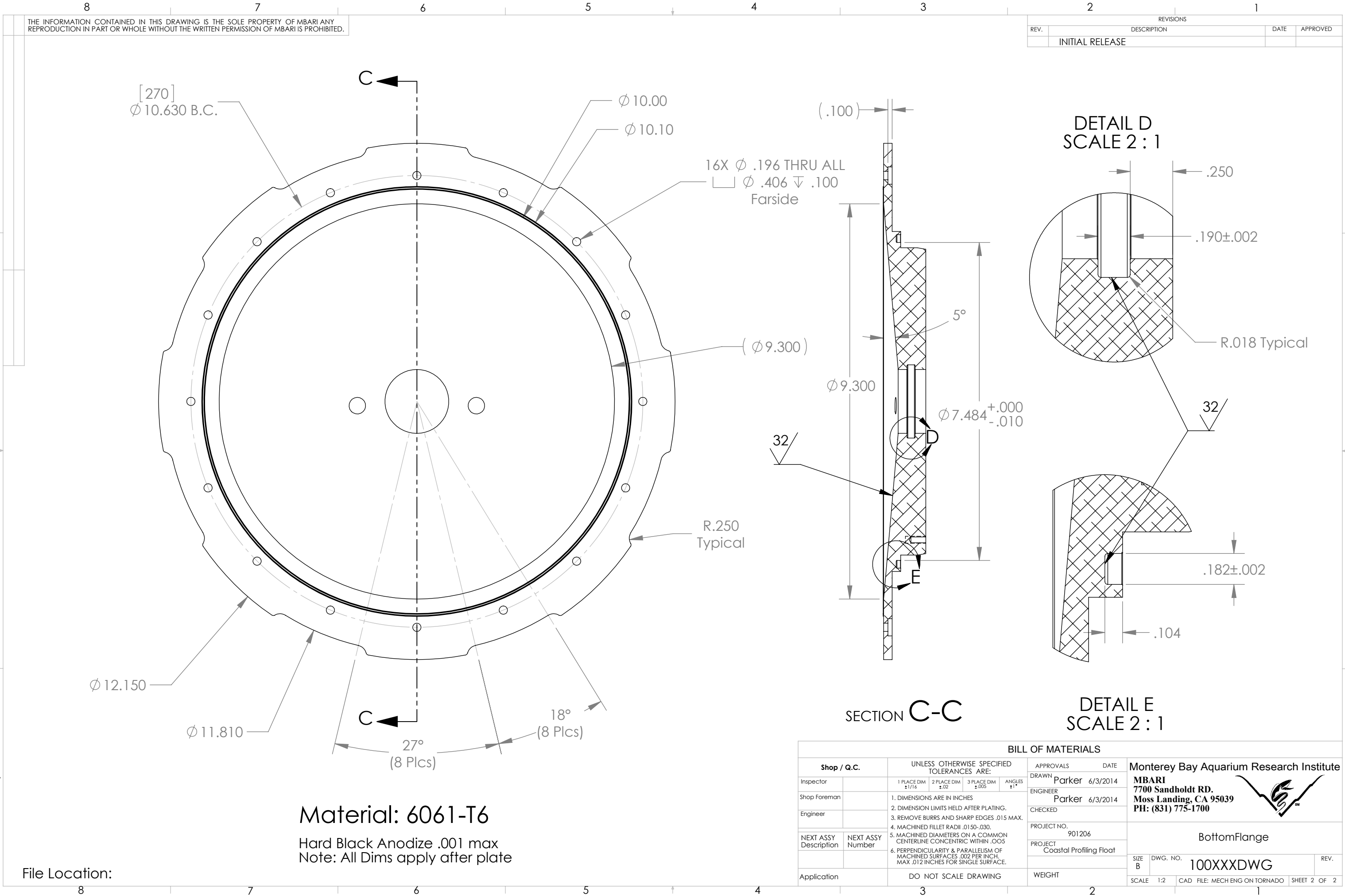
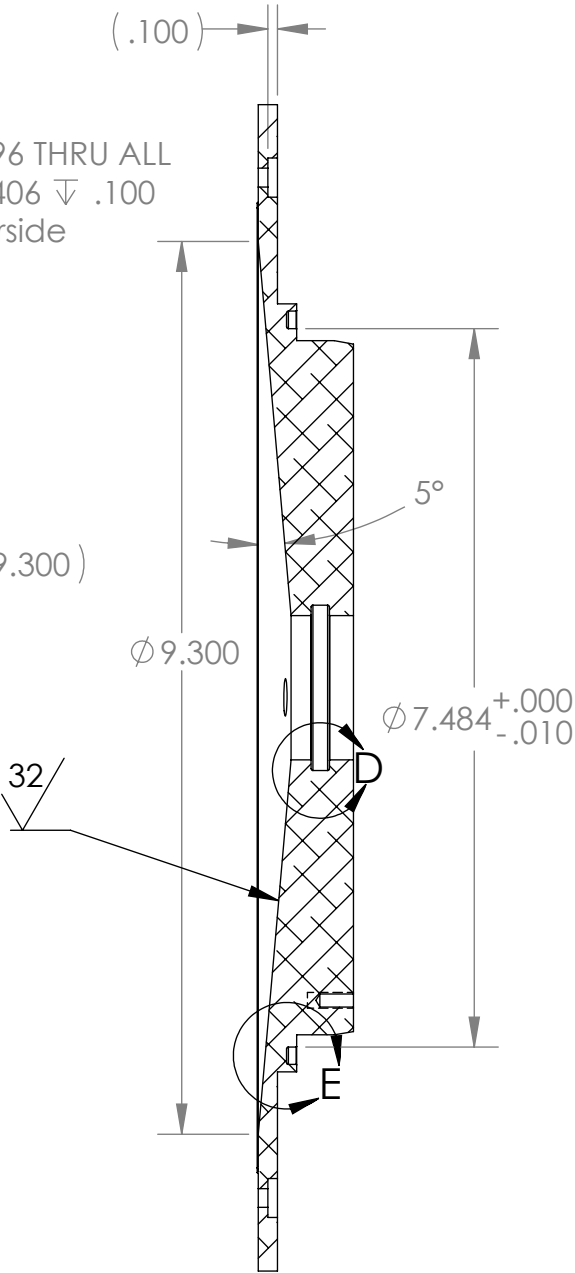
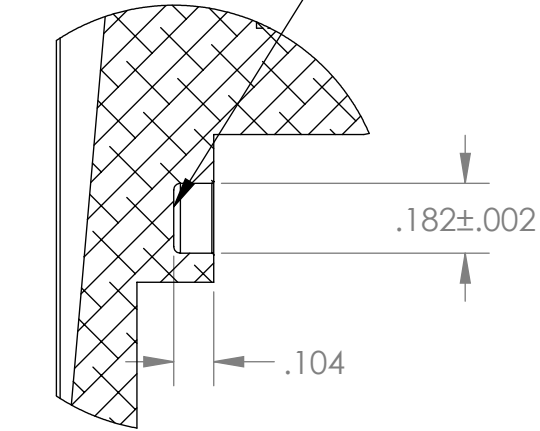
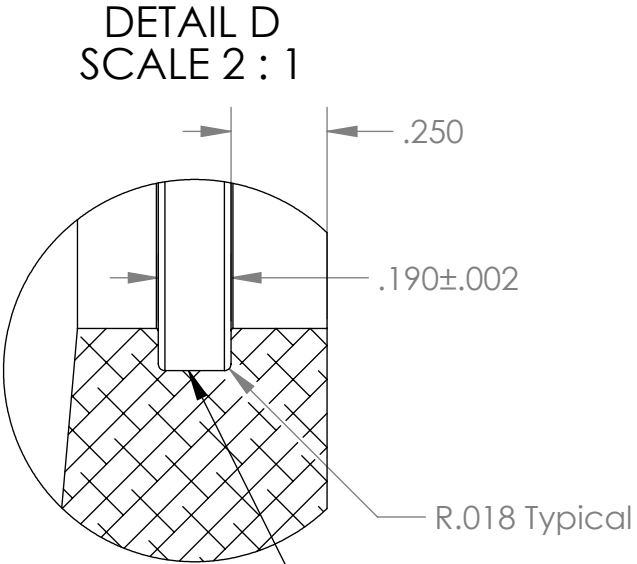






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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



Material: 6061-T6
Hard Black Anodize .001 max
Note: All Dims apply after plate

File Location:

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Parker 6/3/2014	MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER	Parker 6/3/2014		
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED			
NEXT ASSY Description	NEXT ASSY Number	3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.	901206	BottomFlange	
		4. MACHINED FILLET RADII .0150-.030.				PROJECT	Coastal Profiling Float		
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				WEIGHT		SIZE B	DWG. NO.
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.						SCALE 1:2	100XXWDWG
Application		DO NOT SCALE DRAWING						CAD FILE: MECH ENG ON TORNADO	REV.
								SHEET 2 OF 2	