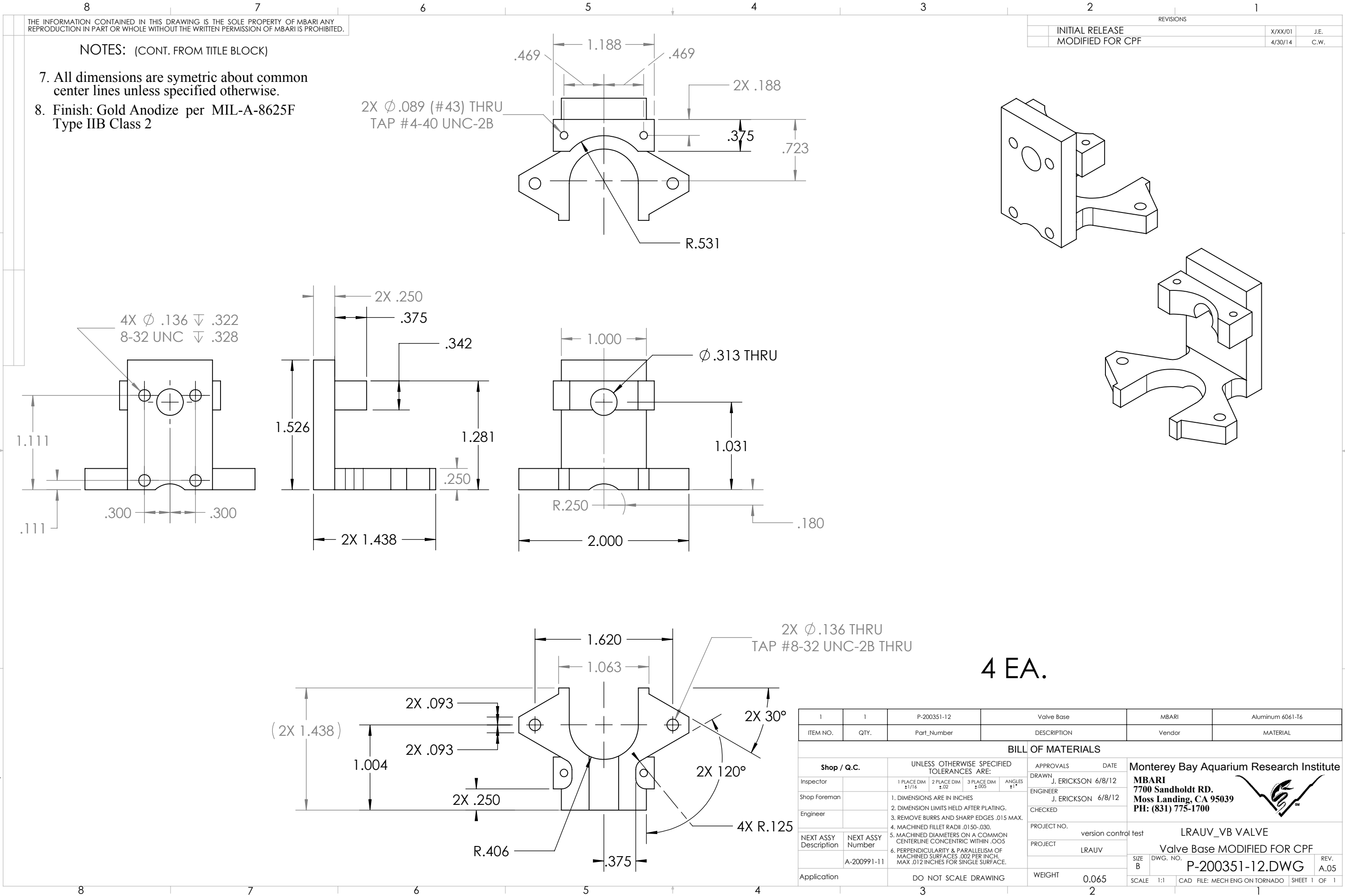




REVISIONS			
INITIAL RELEASE	X/XX/01	J.E.	
MODIFIED FOR CPF	4/30/14	C.W.	

1	1	P-200351-12	Valve Base	MBARI	Aluminum 6061-T6
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm$ 1/16	2 PLACE DIM $\pm$.02	3 PLACE DIM $\pm$.005	ANGLES $\pm$ 1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 6/8/12	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 6/8/12	
NEXT ASSY Description	NEXT ASSY Number	3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
	A-200991-11	4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. version control test	
Application		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT LRAUV	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.065	
DO NOT SCALE DRAWING		SCALE 1:1		DWG. NO. P-200351-12.DWG	
		CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1	

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LRAUV_VB VALVE
Valve Base MODIFIED FOR CPF
REV. A.05