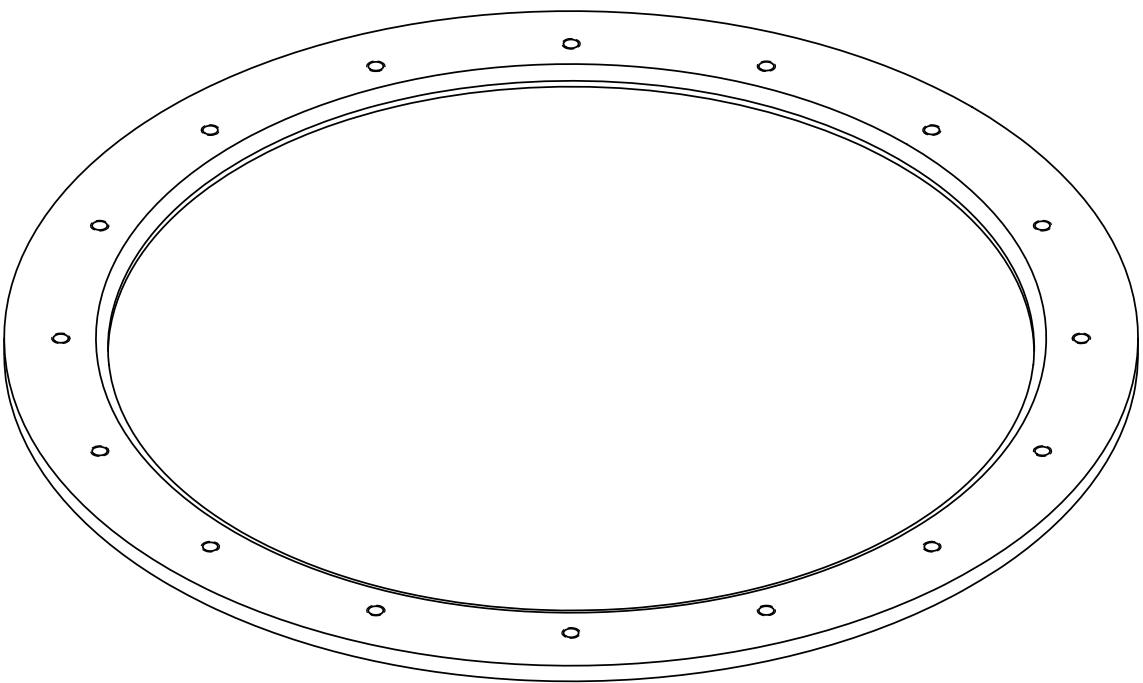
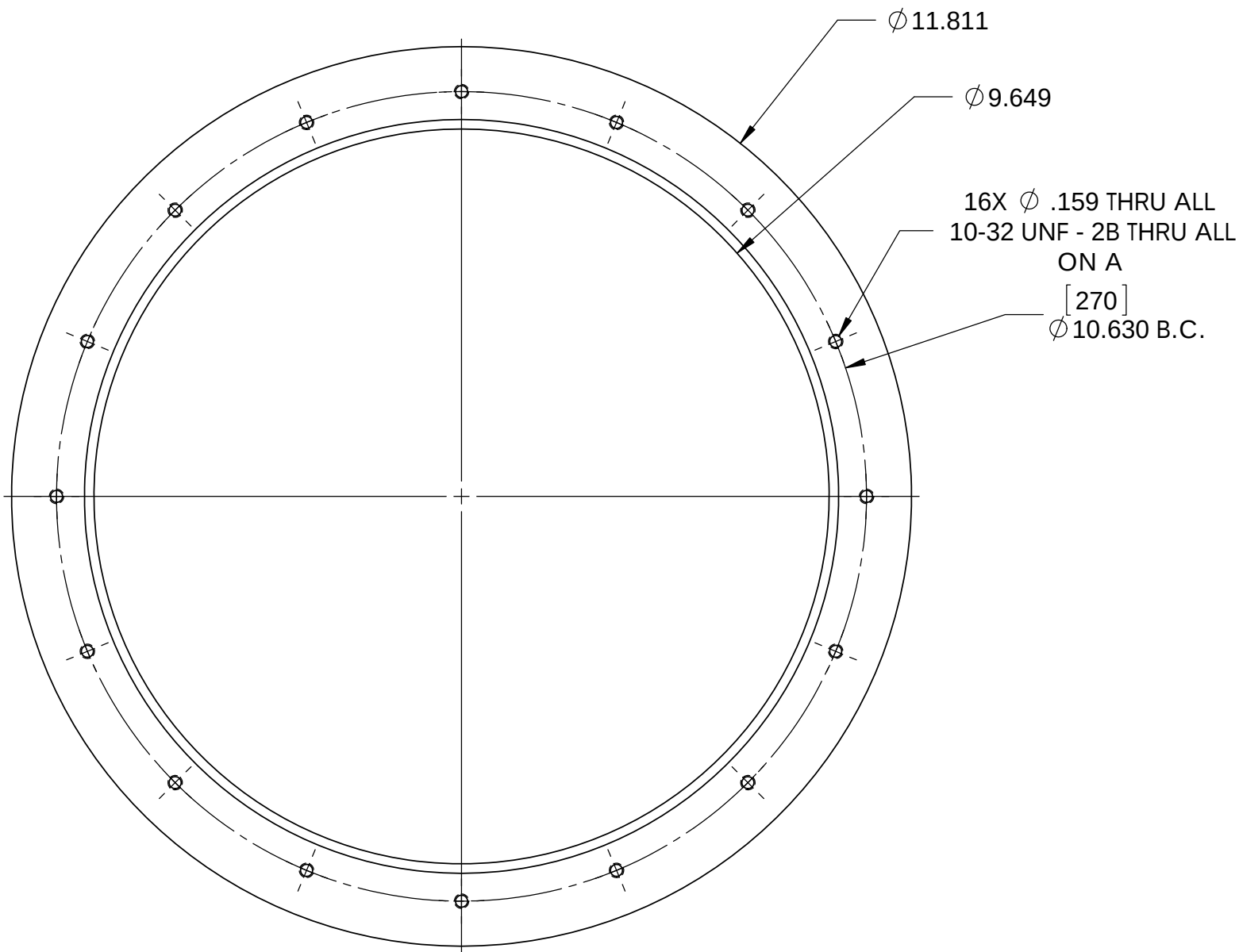
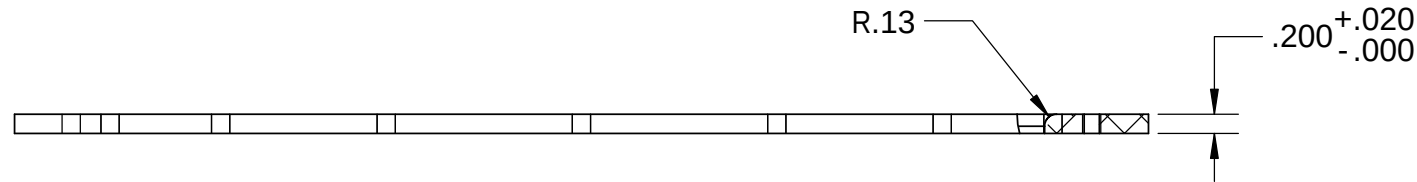


THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

| REVISIONS |                 |           |          |
|-----------|-----------------|-----------|----------|
| REV.      | DESCRIPTION     | DATE      | APPROVED |
| A.08      | INITIAL RELEASE | 2013Oct18 | Gene M   |



Material: Aluminum, 6061-T6  
Quantity: 1



| BILL OF MATERIALS        |                     |                                                                                                                                                                                                                                                                                                                                                 |                     |                      |               |                                      |  |                                                                                                                                                                                                                                                 |  |
|--------------------------|---------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|----------------------|---------------|--------------------------------------|--|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| NEXT ASSY<br>Description | NEXT ASSY<br>Number | UNLESS OTHERWISE SPECIFIED<br>TOLERANCES ARE:                                                                                                                                                                                                                                                                                                   |                     |                      |               | APPROVALS      DATE                  |  | <div>Monterey Bay Aquarium Research Institute</div> <div>MBARI</div> <div></div> <div>7700 Sandholdt Rd.<br/>Moss Landing, CA 95039<br/>831 775-1922</div> |  |
|                          |                     | 1 PLACE DIM<br>±1/16                                                                                                                                                                                                                                                                                                                            | 2 PLACE DIM<br>±.02 | 3 PLACE DIM<br>±.005 | ANGLES<br>±1° | DRAWN      Gene M.                   |  |                                                                                                                                                                                                                                                 |  |
|                          |                     |                                                                                                                                                                                                                                                                                                                                                 |                     |                      |               | ENGINEER      Gene M.                |  |                                                                                                                                                                                                                                                 |  |
| THIRD ANGLE PROJECTION   |                     | 1. DIMENSIONS ARE IN INCHES<br>2. DIMENSION LIMITS HELD AFTER PLATING.<br>3. REMOVE BURRS AND SHARP EDGES .015 MAX.<br>4. MACHINED FILLET RADII .0150-.030.<br>5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005<br>6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE. |                     |                      |               | CHECKED                              |  | <div>Bellows Clamp Ring, tapped</div>                                                                                                                                                                                                           |  |
|                          |                     |                                                                                                                                                                                                                                                                                                                                                 |                     |                      |               | PROJECT NO.      901206              |  |                                                                                                                                                                                                                                                 |  |
|                          |                     |                                                                                                                                                                                                                                                                                                                                                 |                     |                      |               | PROJECT      Coastal Profiling Float |  |                                                                                                                                                                                                                                                 |  |
|                          |                     |                                                                                                                                                                                                                                                                                                                                                 |                     |                      |               |                                      |  |                                                                                                                                                                                                                                                 |  |
|                          |                     | DO NOT SCALE DRAWING                                                                                                                                                                                                                                                                                                                            |                     |                      |               | MTRL                                 |  | SCALE    1:4      CAD FILE:      SHEET 2 OF 2                                                                                                                                                                                                   |  |

Status: In Design