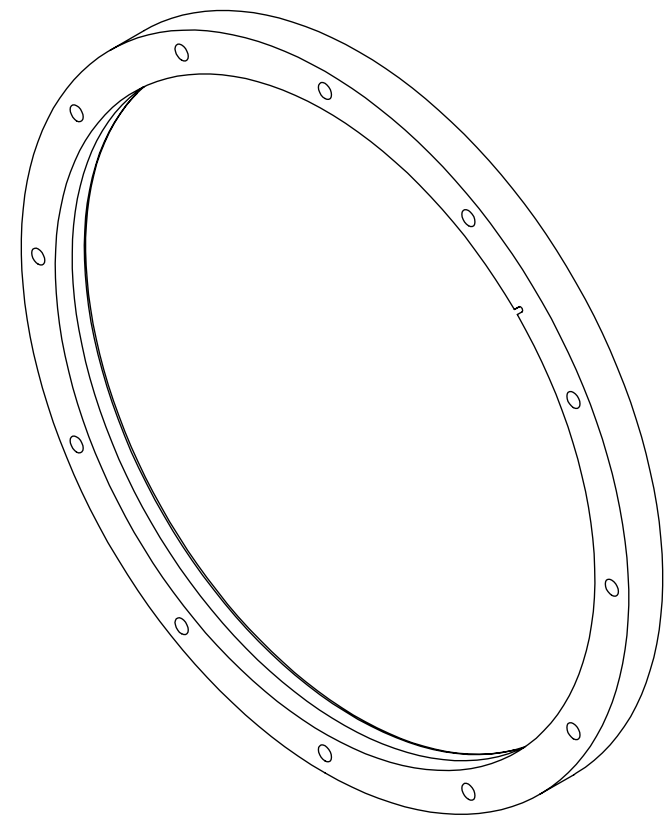
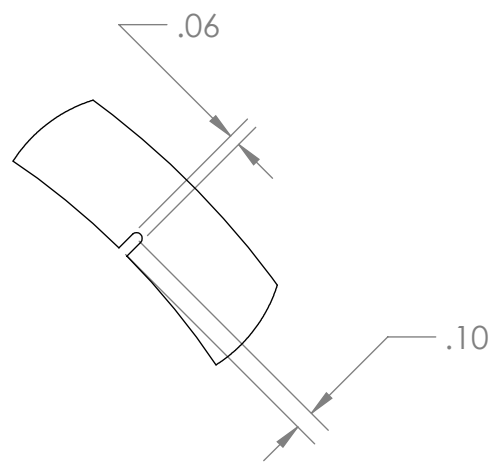


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A.08	INITIAL RELEASE	MMM DD, YYYY	Gene M



DETAIL A
SCALE 1 : 1

Mat'l: UHMW
Qty: 1

$\phi 7.950^{+.002}_{-.000}$
 EQUAL TO RECESS
 AT TOP OF SHELL

BILL OF MATERIALS										
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922  Lift Collar		
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Gene M.				
		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .02 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER Gene M.				
THIRD ANGLE PROJECTION						CHECKED		PROJECT NO. 901602		
								PROJECT Coastal Profiling Float		
		DO NOT SCALE DRAWING				MAT'L		SIZE B	DWG. NO.	REV. A.08
						SCALE 1:2 CAD FILE:		SHEET 1 OF 1		

Status: In Design