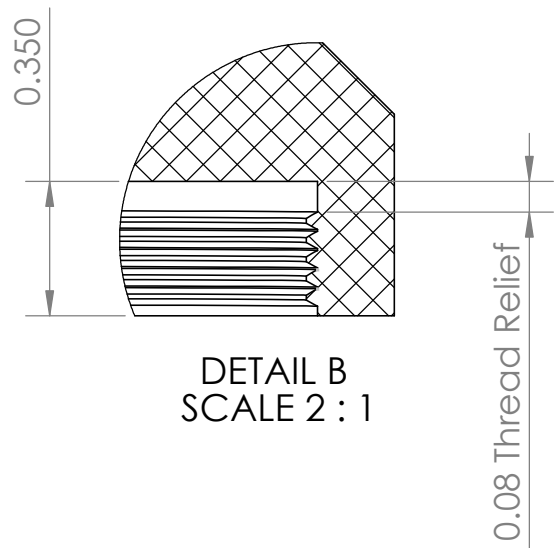
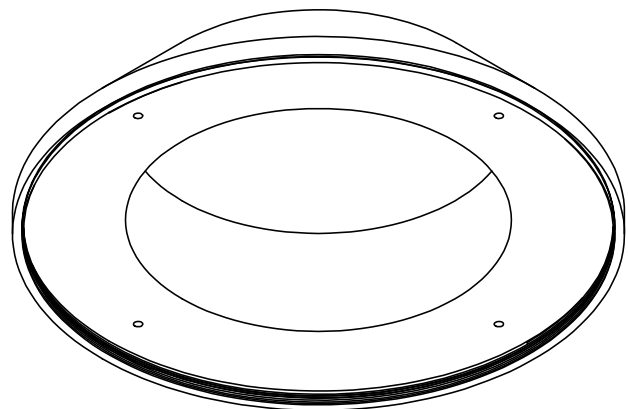
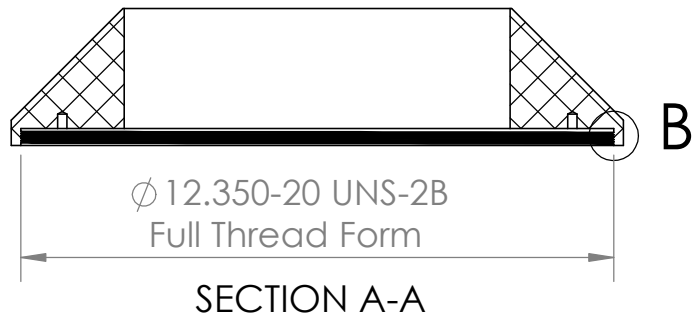
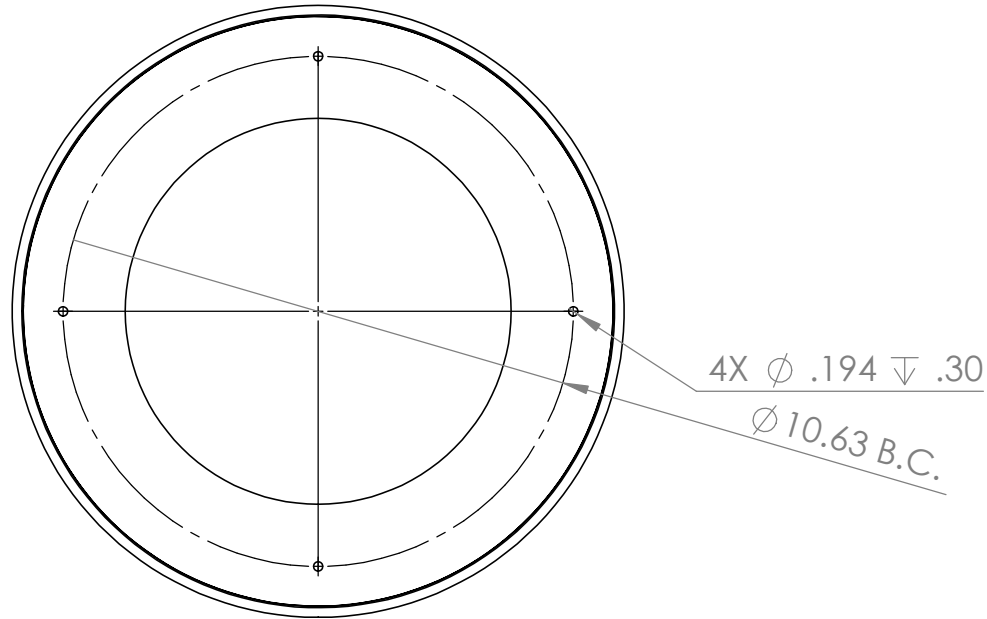
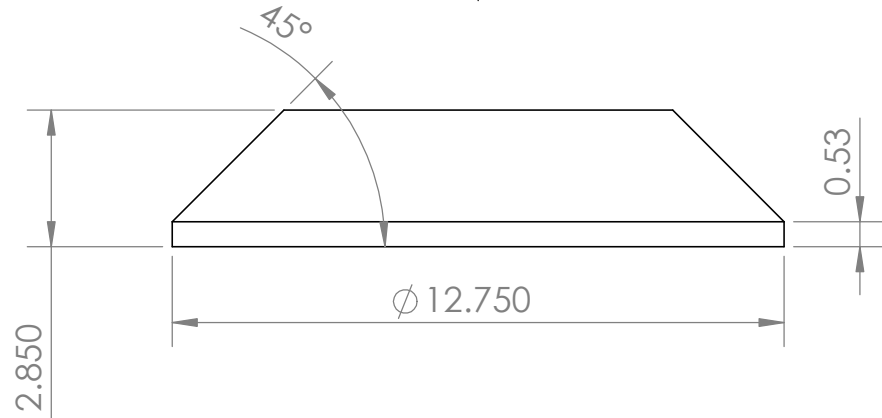
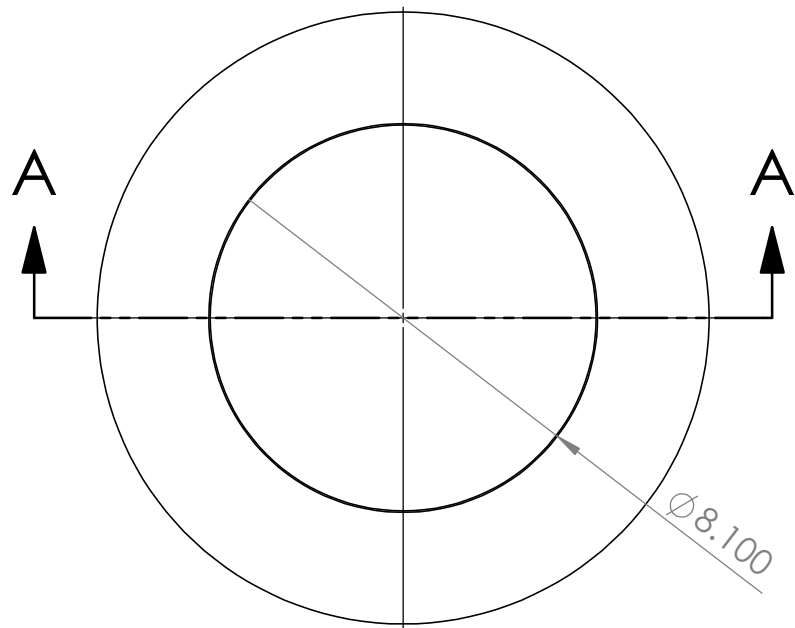


THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A.19	INITIAL RELEASE	MMM DD, YYYY	Gene M



Mat'l: Delrin
Qty: 1

BILL OF MATERIALS									
NEXT ASSY Description		NEXT ASSY Number		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE
				1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.
				1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .015-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Gene M.
								CHECKED	
								PROJECT NO.	901602
								PROJECT	Coastal Profiling Float
THIRD ANGLE PROJECTION									
									
				DO NOT SCALE DRAWING				MAT'L	

Monterey Bay Aquarium Research Institute				
				
7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922				
Tapered Ring				
SIZE B		DWG. NO.		REV. A.19
SCALE 1:4		CAD FILE:		SHEET 1 OF 1

Status: