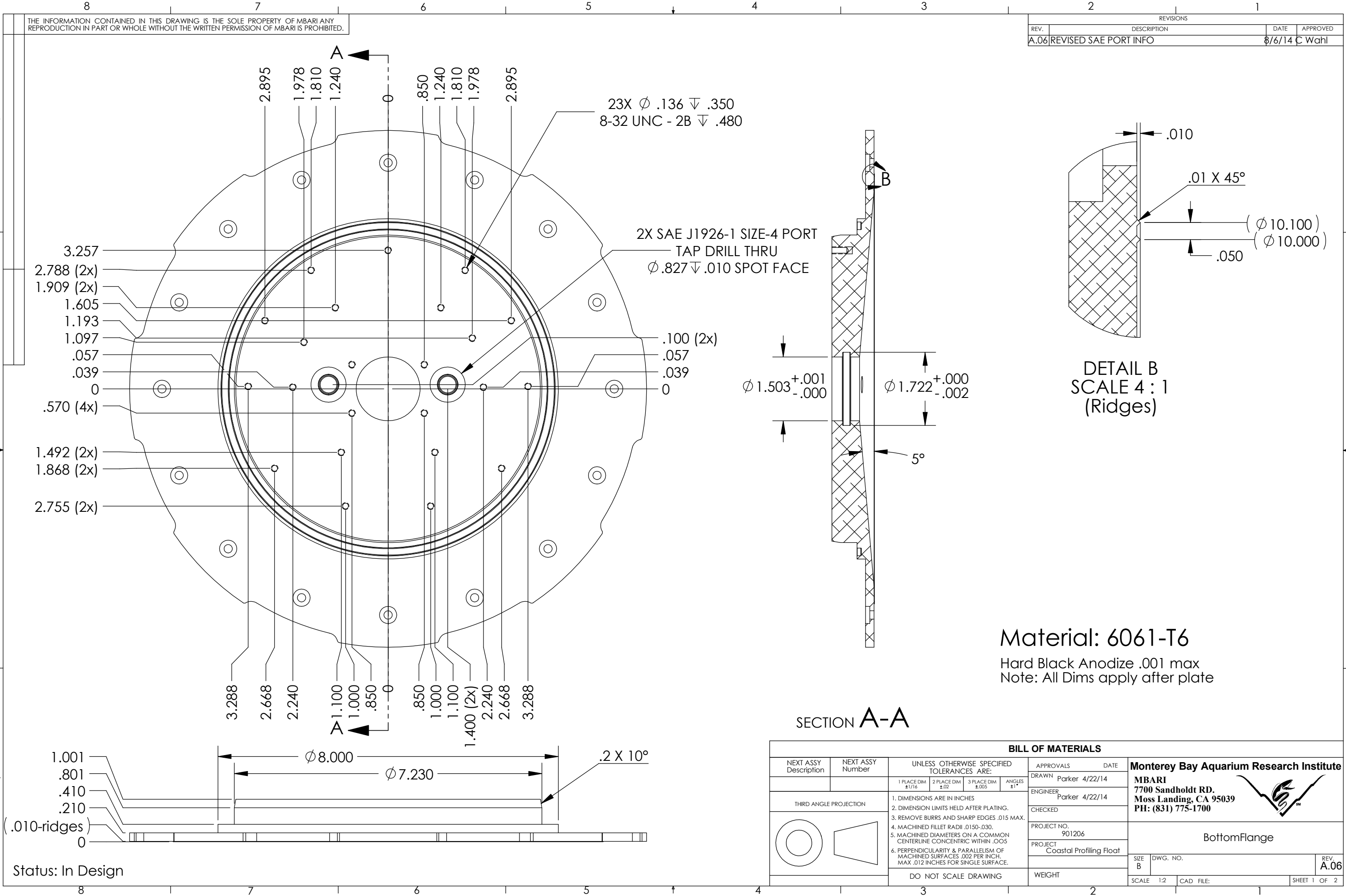
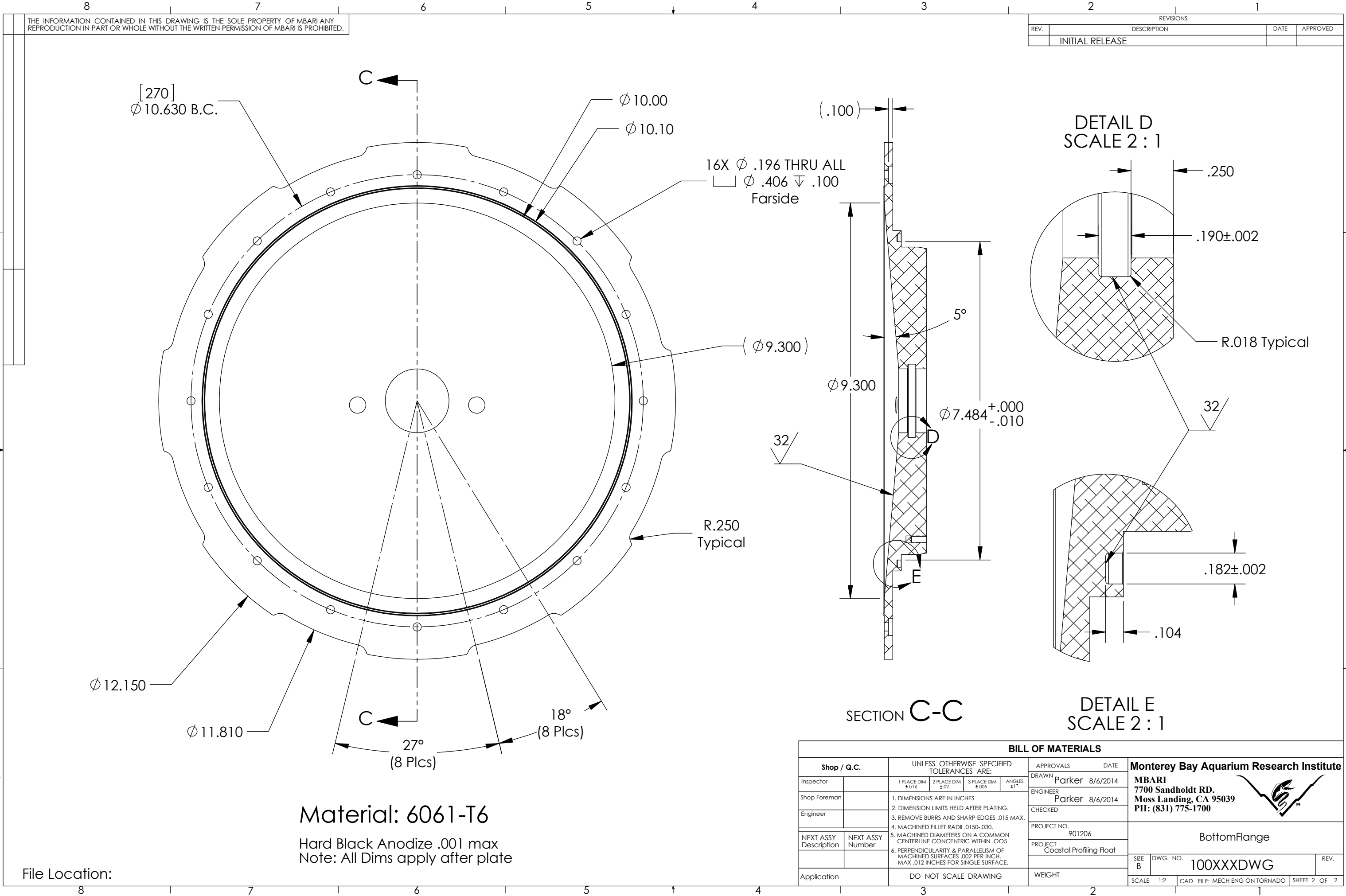






THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Parker 8/6/2014		
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER	Parker 8/6/2014		
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED			
NEXT ASSY Description	NEXT ASSY Number	3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.	901206		
		4. MACHINED FILLET RADII .0150-.030.				PROJECT	Coastal Profiling Float	BottomFlange	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				SIZE	B		
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				DWG. NO.	100XXXDWG	REV.	
Application		DO NOT SCALE DRAWING				WEIGHT		SCALE	1:2
								CAD FILE:	MECH ENG ON TORNADO
								SHEET	2 OF 2