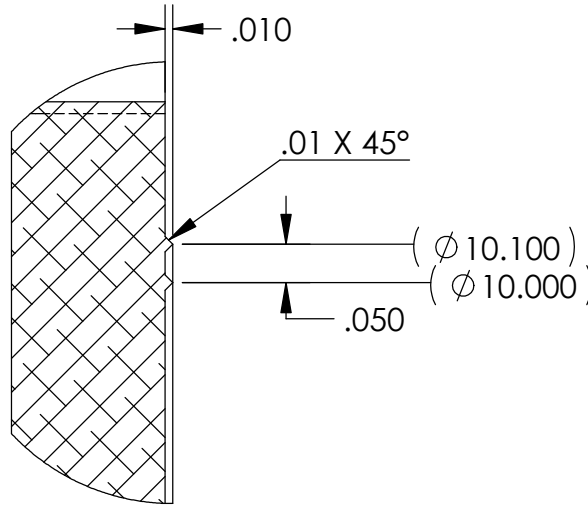
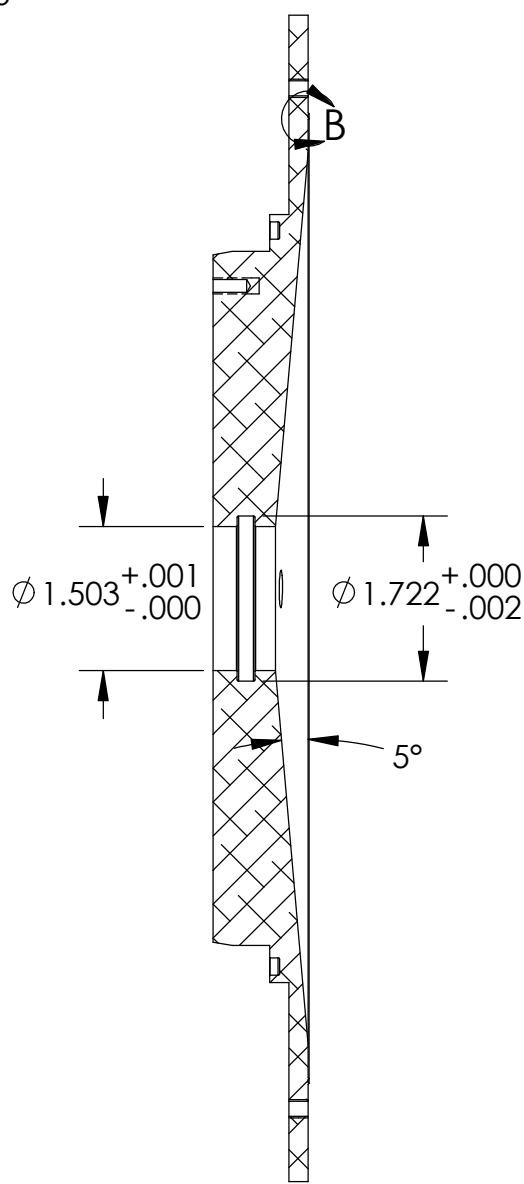


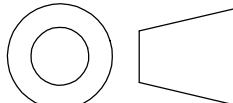
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



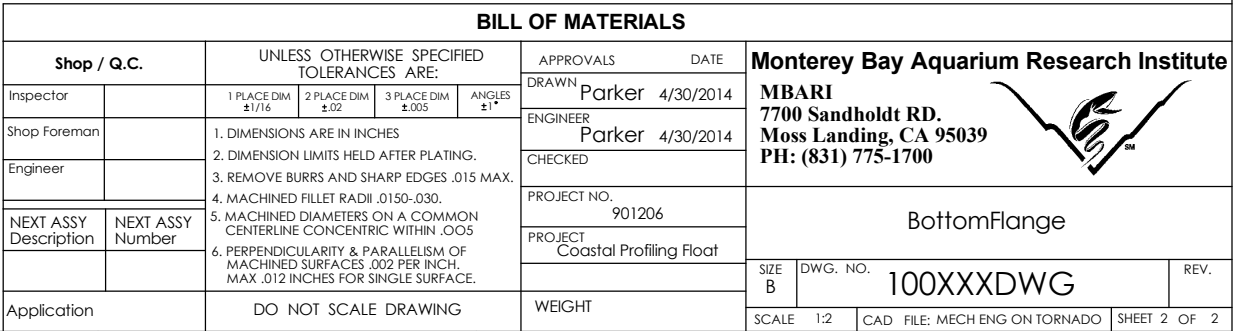
DETAIL B
SCALE 4 : 1
(Ridges)

Material: 6061-T6
Hard Black Anodize .001 max
Note: All Dims apply after plate

SECTION A-A

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Parker 4/22/14	ENGINEER Parker 4/22/14		
		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CO-CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED			
THIRD ANGLE PROJECTION						PROJECT NO. 901206			
						PROJECT Coastal Profiling Float			
						DO NOT SCALE DRAWING			
		SIZE B	DWG. NO.	REV. A.01					
		SCALE 1:2	CAD FILE:	SHEET 1 OF 2					

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



Hard Black Anodize .001 max
Note: All Dims apply after plate

File Location: