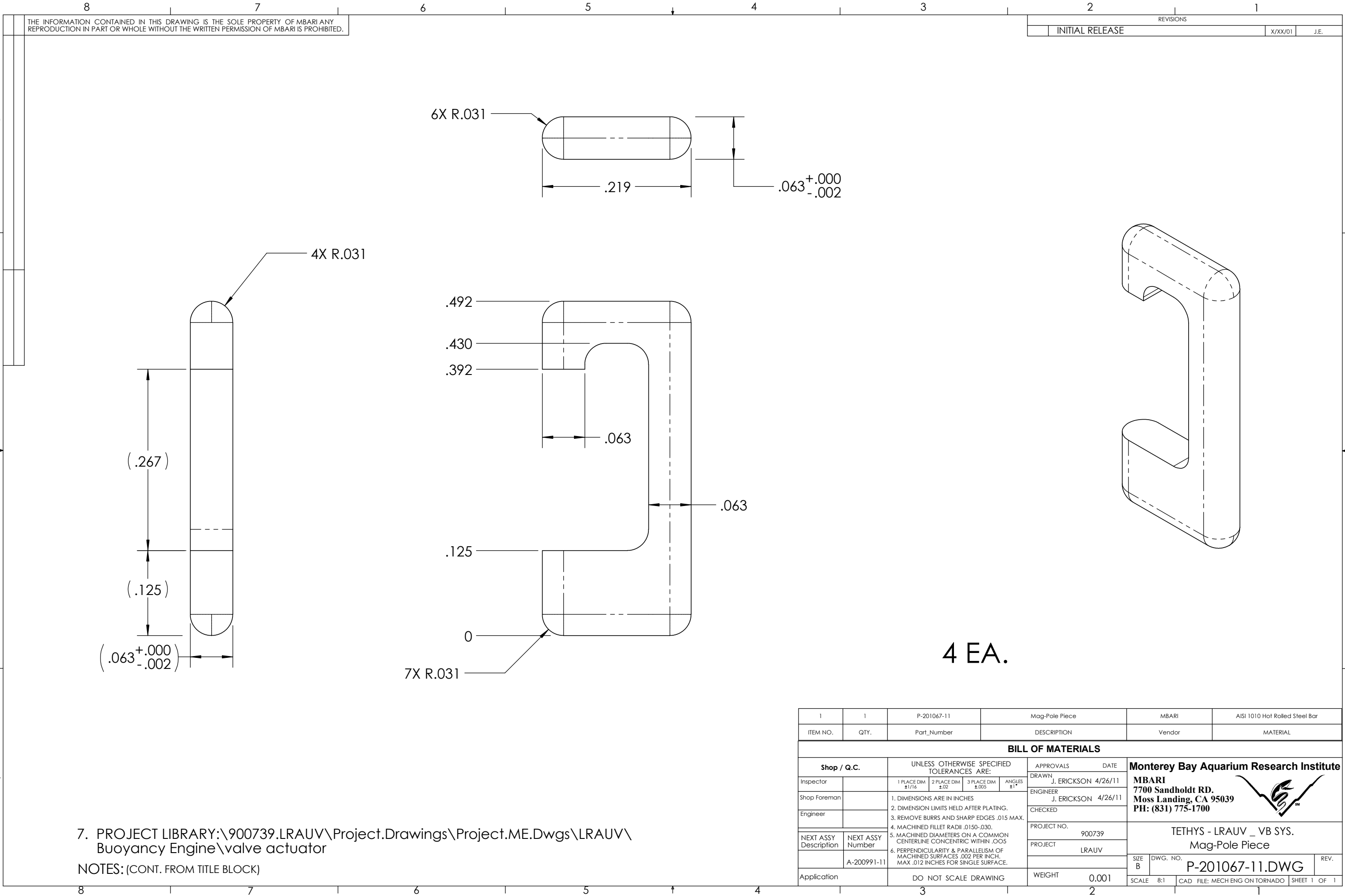




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\
Buoyancy Engine\valve actuator

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-201067-11	Mag-Pole Piece	MBARI	AISI 1010 Hot Rolled Steel Bar
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	DRAWN	J. ERICKSON 4/26/11
Shop Foreman		3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	ENGINEER	J. ERICKSON 4/26/11
Engineer		1. DIMENSIONS ARE IN INCHES		CHECKED	
NEXT ASSY Description		2. DIMENSION LIMITS HELD AFTER PLATING.		PROJECT NO.	900739
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT	LRAUV
		4. MACHINED FILLET RADII .0150-.030.		WEIGHT	0.001
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		SCALE	8:1
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		CAD FILE:	MECH ENG ON TORNADO
Application		DO NOT SCALE DRAWING		SHEET	1 OF 1

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TETHYS - LRAUV _ VB SYS.
Mag-Pole Piece

SIZE B DWG. NO. P-201067-11.DWG REV.