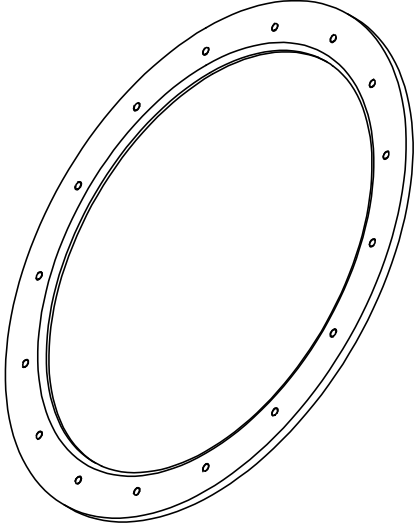
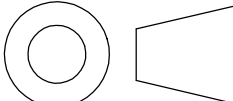


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	Mar 14, 2012	Gene M



Technical drawing of a shaft with a keyway and a fillet. The shaft has a diameter of 1.000 inches. A keyway is shown with a key of width 0.125 inches and height 0.125 inches. The fillet radius is R.13. The key is labeled with a tolerance of $+0.020$ / -0.000 .

BILL OF MATERIALS										
NEXT ASSY Description		NEXT ASSY Number		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE		Monterey Bay Aquarium Research Institute M B A R I  7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°		DRAWN Gene M.			
THIRD ANGLE PROJECTION 		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.			ENGINEER Gene M.		CHECKED		Bellows Clamp Ring	
					PROJECT NO. 901206		PROJECT Coastal Profiling Float			
					SIZE B		DWG. NO.		REV. A.03	
					SCALE 1:4		CAD FILE:		SHEET 1 OF 1	
		DO NOT SCALE DRAWING			MATERIAL					

Status: Pending