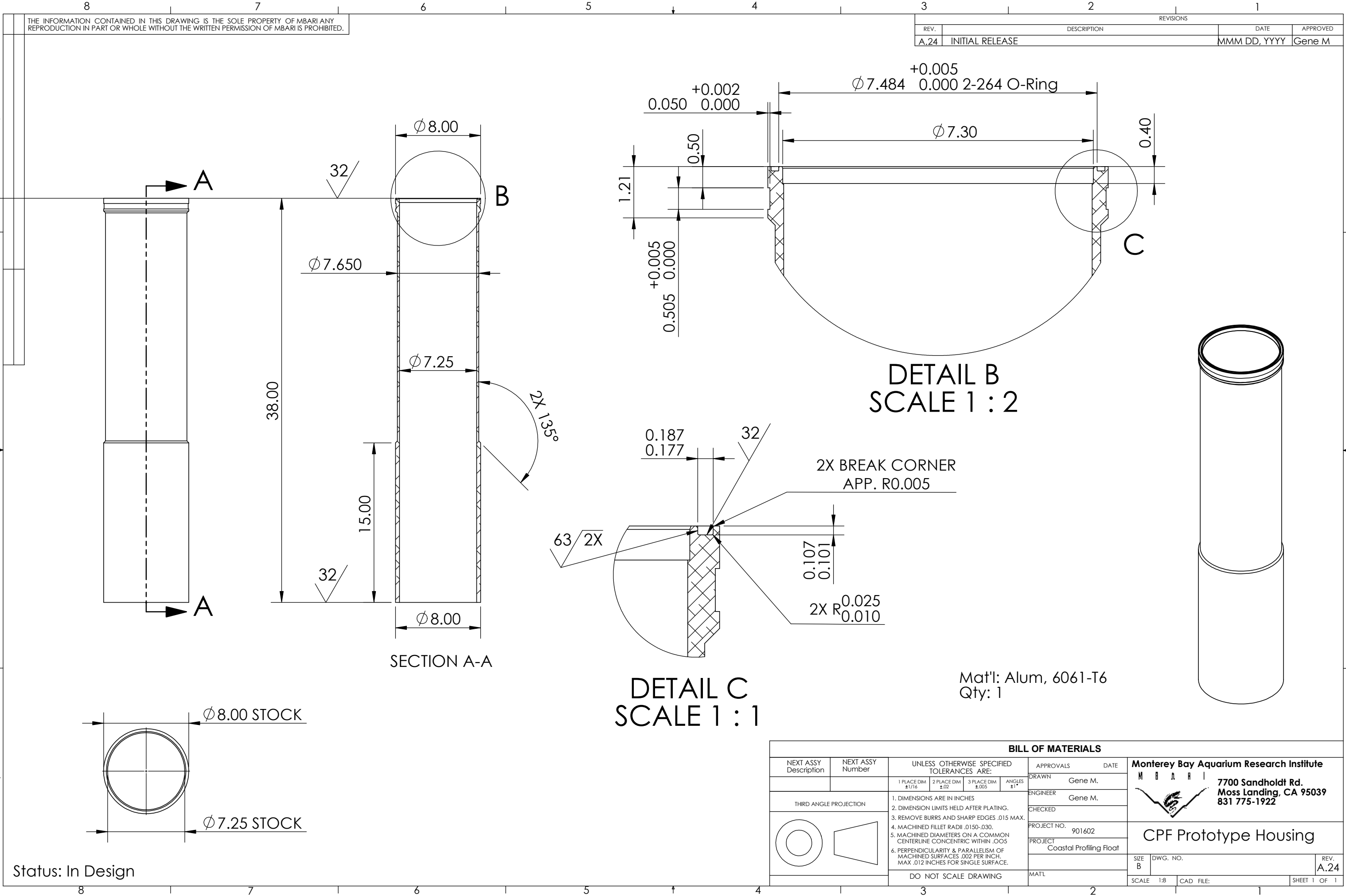




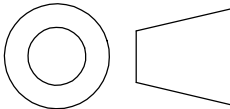
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REVISIONS				DATE	APPROVED
REV.	DESCRIPTION				
A.24	INITIAL RELEASE			MMM DD, YYYY	Gene M

DETAIL B
SCALE 1 : 2

DETAIL C
SCALE 1 : 1

Mat'l: Alum, 6061-T6
Qty: 1

BILL OF MATERIALS											
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute M B A R I  7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.				
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Gene M.			CPF Prototype Housing	
						CHECKED					
						PROJECT NO.	901602				
						PROJECT	Coastal Profiling Float				
		DO NOT SCALE DRAWING				MAT'L					
						SCALE 1:8	CAD FILE:			SHEET 1 OF 1	REV. A.24