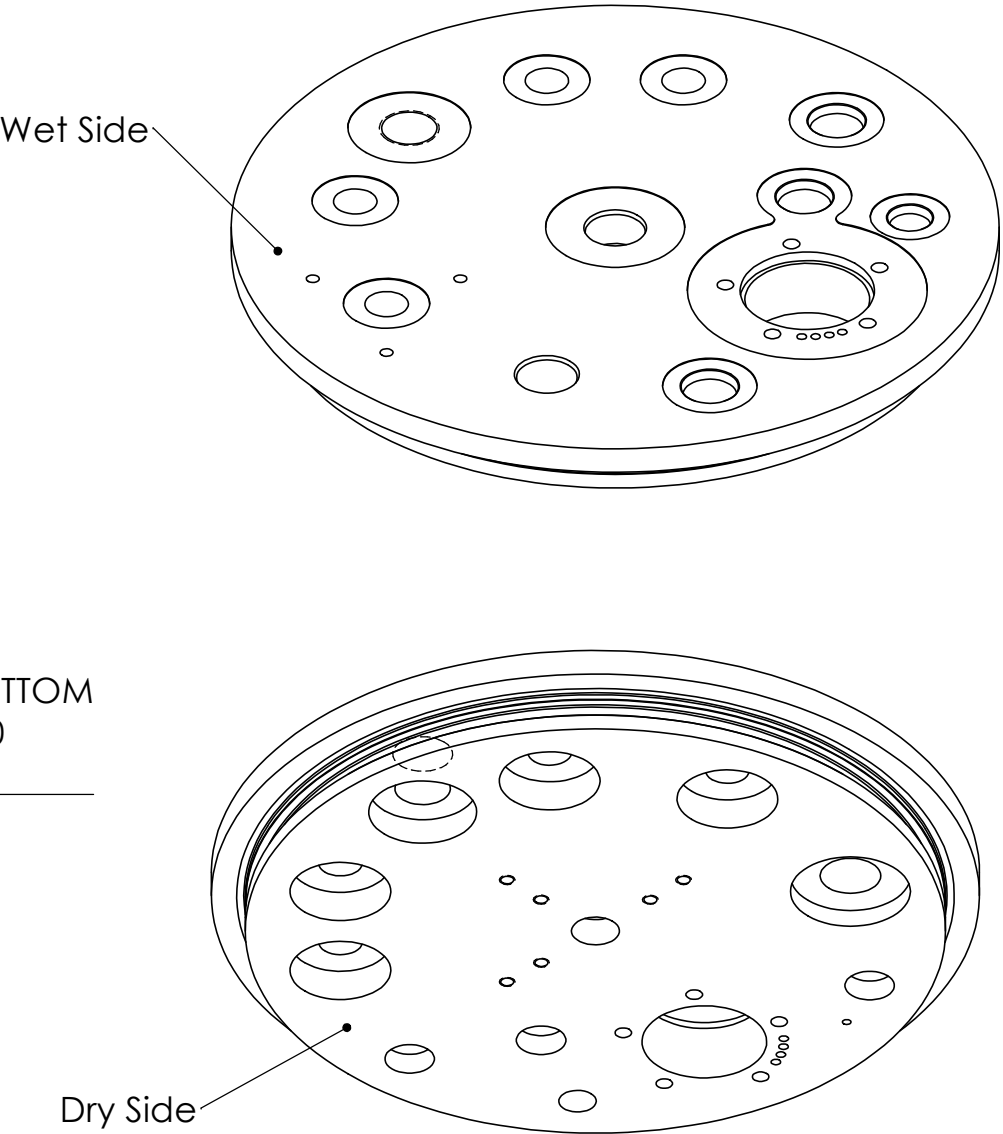
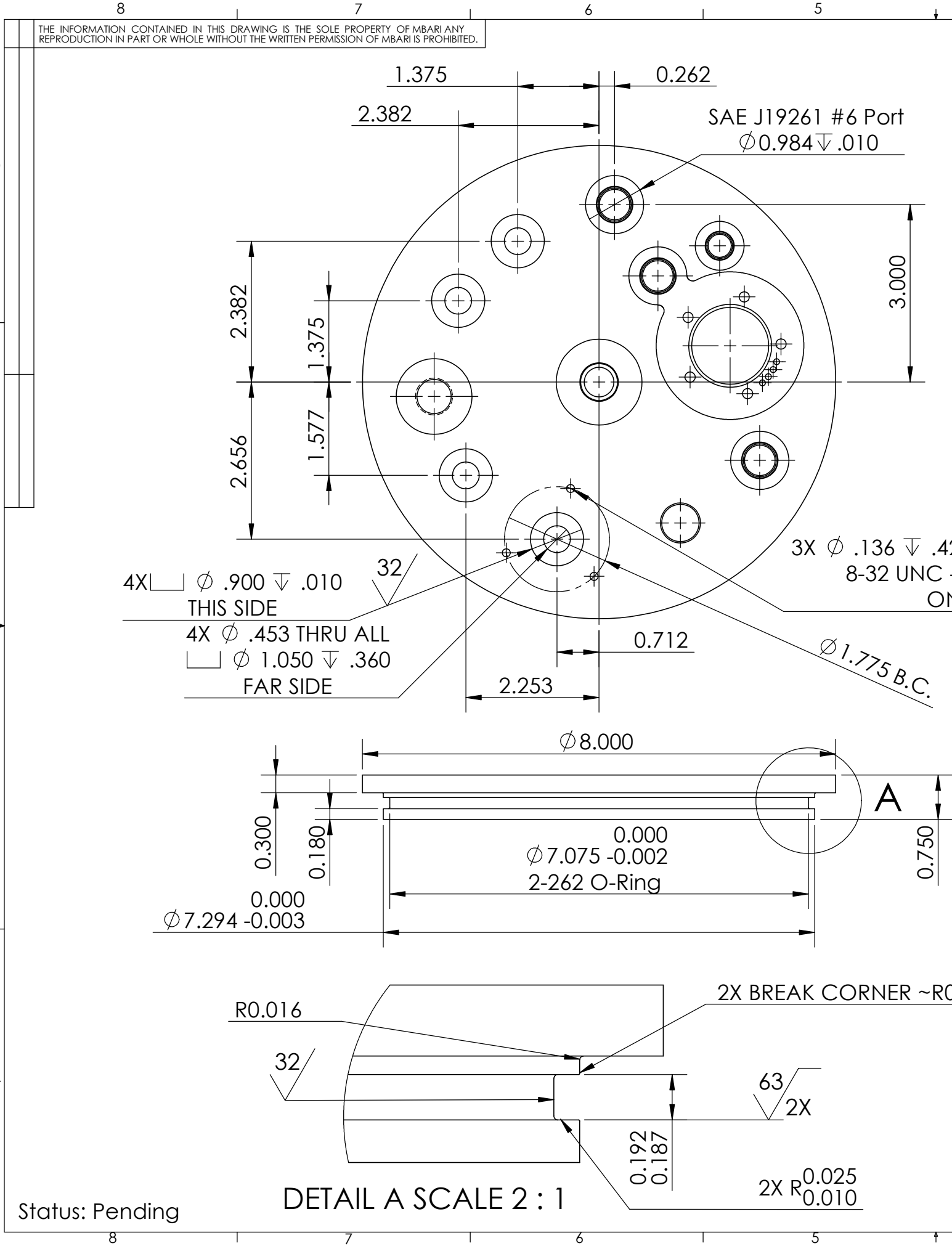


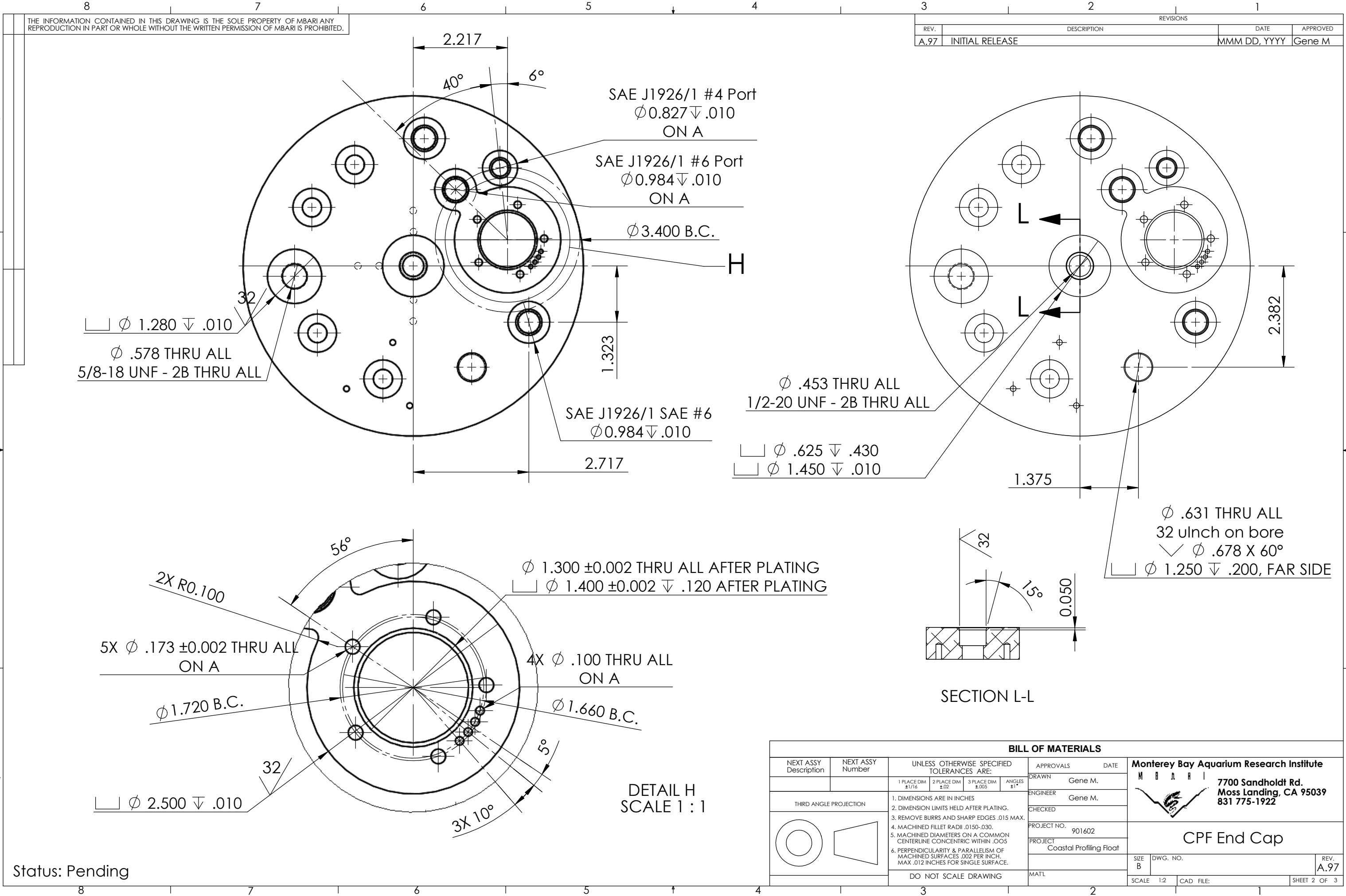


Mat'l: Alum, 6061-T6
Qty: 1
Hard Black Andoize per MIL-A-8625 Type III, .001 Max. Buildup
Dimensions apply after plating

BILL OF MATERIALS					REVISIONS			
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			REV.	DESCRIPTION	DATE	APPROVED
		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	A.97	INITIAL RELEASE	MMM DD, YYYY	Gene M
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			APPROVALS			
		DO NOT SCALE DRAWING			DRAWN		DATE	
					Gene M.			
					ENGINEER		Gene M.	
					CHECKED			
					PROJECT NO.		901206	
					PROJECT		Coastal Profiling Float	
					SIZE B		DWG. NO.	
					SCALE 1:2		CAD FILE:	
					SHEET 1 OF 3		REV. A.97	

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Moss Landing, CA 95039
831 775-1922

CPF End Cap



BILL OF MATERIALS					
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS
		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	DATE
				ANGLES $\pm 1^\circ$	DRAWN Gene M.
					ENGINEER Gene M.
					CHECKED
					PROJECT NO. 901602
					PROJECT Coastal Profiling Float
					MAT'L
					DO NOT SCALE DRAWING
					SCALE 1:2
					CAD FILE:
					SHEET 2 OF 3

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