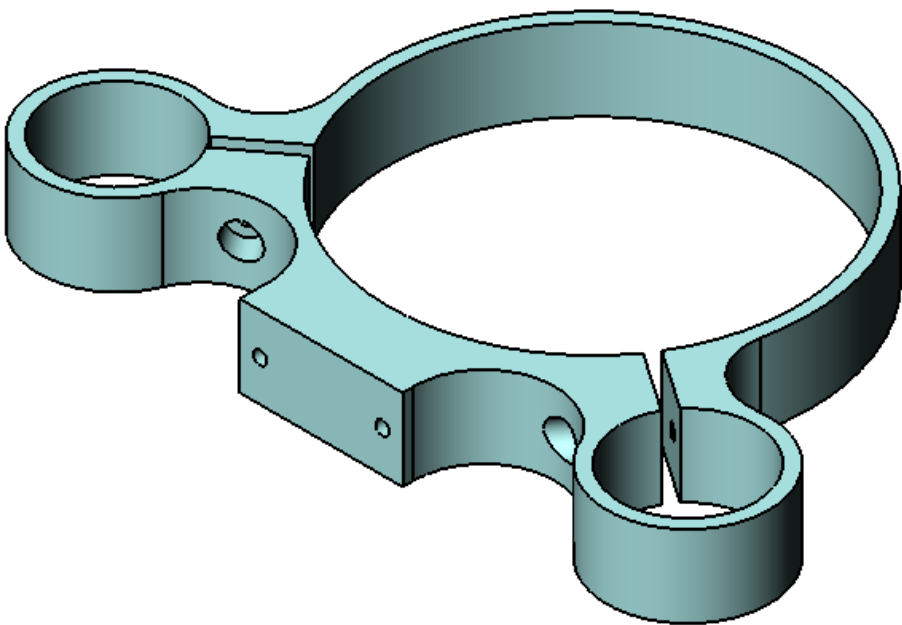




6 PARTS UHMW									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN JOHN FERREIRA	4/6/06		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADI. .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER JOHN FERREIRA	4/6/06		
Engineer						CHECKED			
						PROJECT NO. 600027			
NEXT ASSY Description	NEXT ASSY Number					PROJECT MOOS			
Application		DO NOT SCALE DRAWING				WEIGHT		ADCP HOMER FLUOROMETER CLAMP	
						SIZE B	DWG. NO. 1003125		REV.
						SCALE 1:4		CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	