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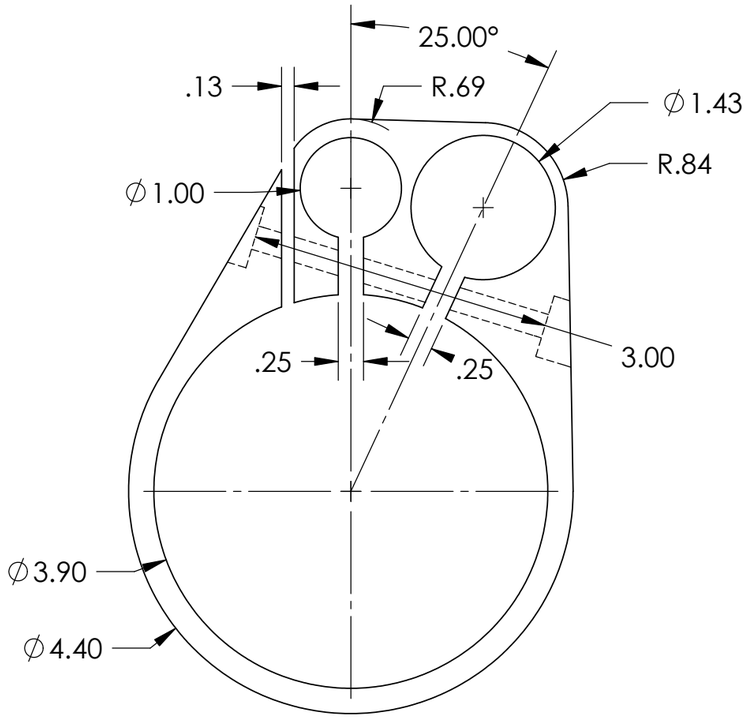
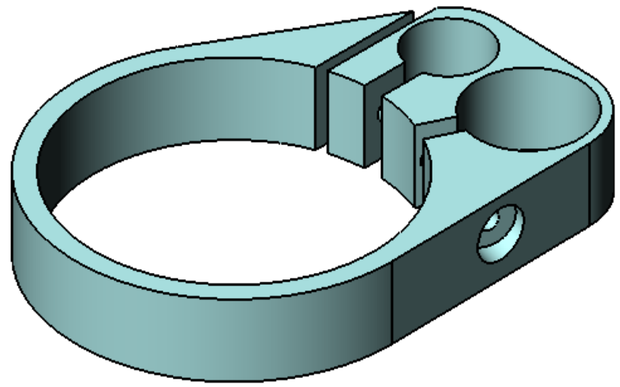
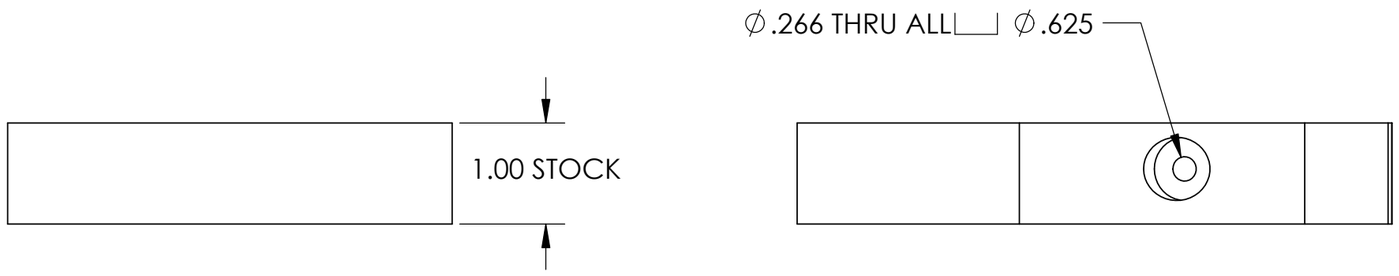
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		







3 PARTS UHMW

Shop / Q.C.	
Inspector	
Shop Foreman	
Engineer	
NEXT ASSY Description	NEXT ASSY Number
Application	

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:

1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°

1. DIMENSIONS ARE IN INCHES
2. DIMENSION LIMITS HELD AFTER PLATING.
3. REMOVE BURRS AND SHARP EDGES .015 MAX.
4. MACHINED FILLET RADII .0150-.030.
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .OO5
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.

DO NOT SCALE DRAWING

APPROVALS	DATE
DRAWN JOHN FERREIRA	4/6/06
ENGINEER	
CHECKED	
PROJECT NO. 600027	
PROJECT MOOS	
WEIGHT	

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700

OBS OXY CLAMP

SIZE	DWG. NO.	REV.
B	1003128	

SCALE 1:2	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1