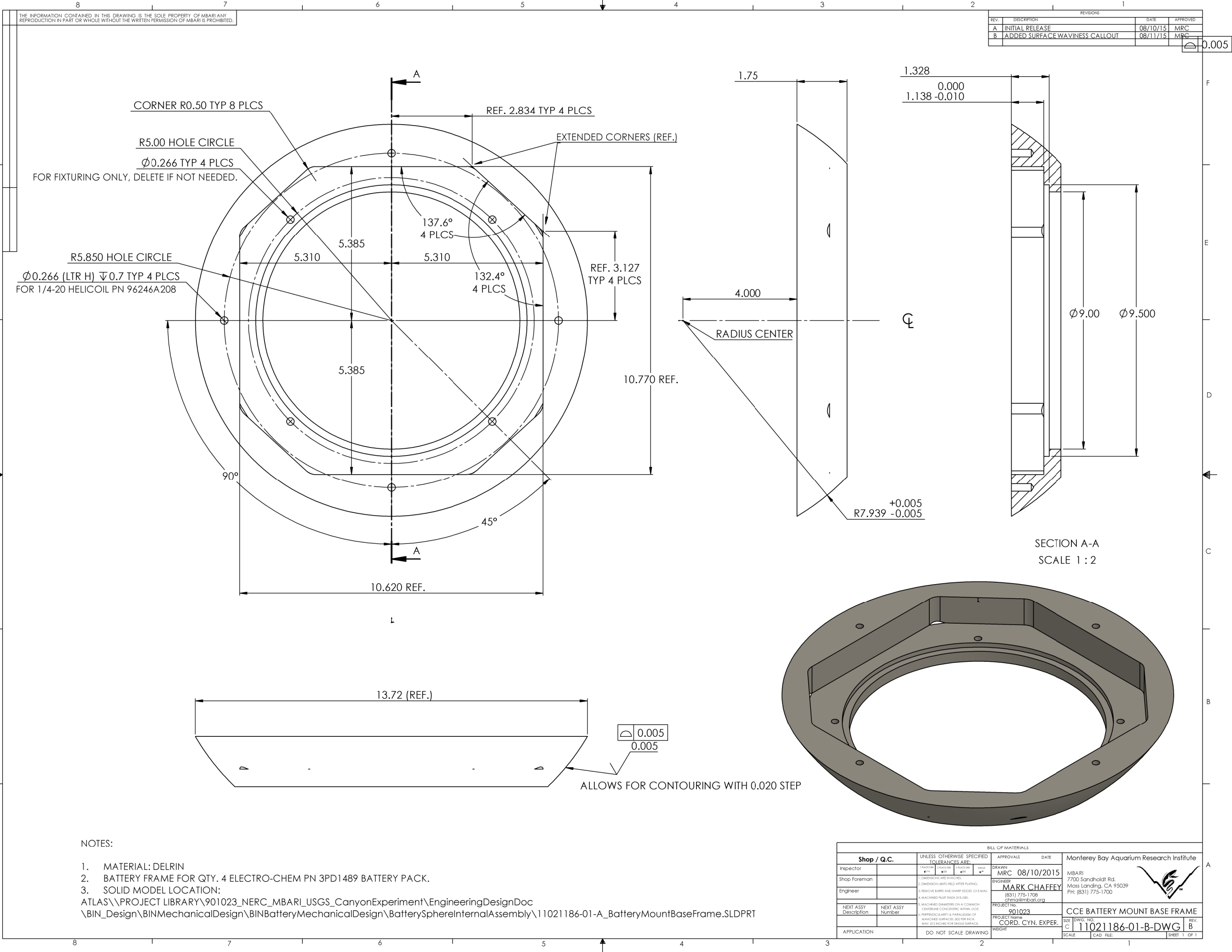




NOTES:

1. MATERIAL: DELRIN
2. BATTERY FRAME FOR QTY. 4 ELECTRO-CHEM PN 3PD1489 BATTERY PACK.
3. SOLID MODEL LOCATION:  
ATLAS\\PROJECT LIBRARY\\901023\_NERC\_MBARI\_USGS\_CanyonExperiment\\EngineeringDesignDoc  
\\BIN\_Design\\BINMechanicalDesign\\BINBatteryMechanicalDesign\\BatterySphereInternalAssembly\\11021186-01-A\_BatteryMountBaseFrame.SLDPRT

| REV. |  | DESCRIPTION                    | DATE     | APPROVED |
|------|--|--------------------------------|----------|----------|
| A    |  | INITIAL RELEASE                | 08/10/15 | MRC      |
| B    |  | ADDED SURFACE WAVINESS CALLOUT | 08/11/15 | MRC      |

| Shop / Q.C.           |  |  |  | UNLESS OTHERWISE SPECIFIED                                                                                |      | TOLERANCES ARE |       | APPROVALS    |                   | DATE                         |           | Monterey Bay Aquarium Research Institute |  |
|-----------------------|--|--|--|-----------------------------------------------------------------------------------------------------------|------|----------------|-------|--------------|-------------------|------------------------------|-----------|------------------------------------------|--|
| Inspector             |  |  |  | 1/16                                                                                                      | 1/32 | 1/64           | 1/128 | DRAWN        | MRC               | 08/10/2015                   |           | MBARI                                    |  |
| Shop Foreman          |  |  |  | 1/16                                                                                                      | 1/32 | 1/64           | 1/128 | ENGINEER     | MARK CHAFFEY      |                              |           | 7700 Sandholdt Rd.                       |  |
| Engineer              |  |  |  | 1/16                                                                                                      | 1/32 | 1/64           | 1/128 |              | (831) 775-1708    |                              |           | Mass Landing, CA 95039                   |  |
|                       |  |  |  | 1/16                                                                                                      | 1/32 | 1/64           | 1/128 |              | chm@mbat.org      |                              |           | Ph: (831) 775-1700                       |  |
| NEXT ASSY Description |  |  |  | 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCERNING WITH GD&S                                         |      |                |       | PROJECT No.  | 901023            | CCE BATTERY MOUNT BASE FRAME |           |                                          |  |
|                       |  |  |  | 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES 20 PER INCH, MAX. 0.010 INCHES FOR SINGLE SURFACE. |      |                |       | PROJECT Name | CORD. CYN. EXPER. | SIZE                         | DWG. NO.  | REV.                                     |  |
| APPLICATION           |  |  |  | DO NOT SCALE DRAWING                                                                                      |      |                |       | WEIGHT       |                   | SCALE                        | CAD. FILE | SHEET 1 OF 1                             |  |