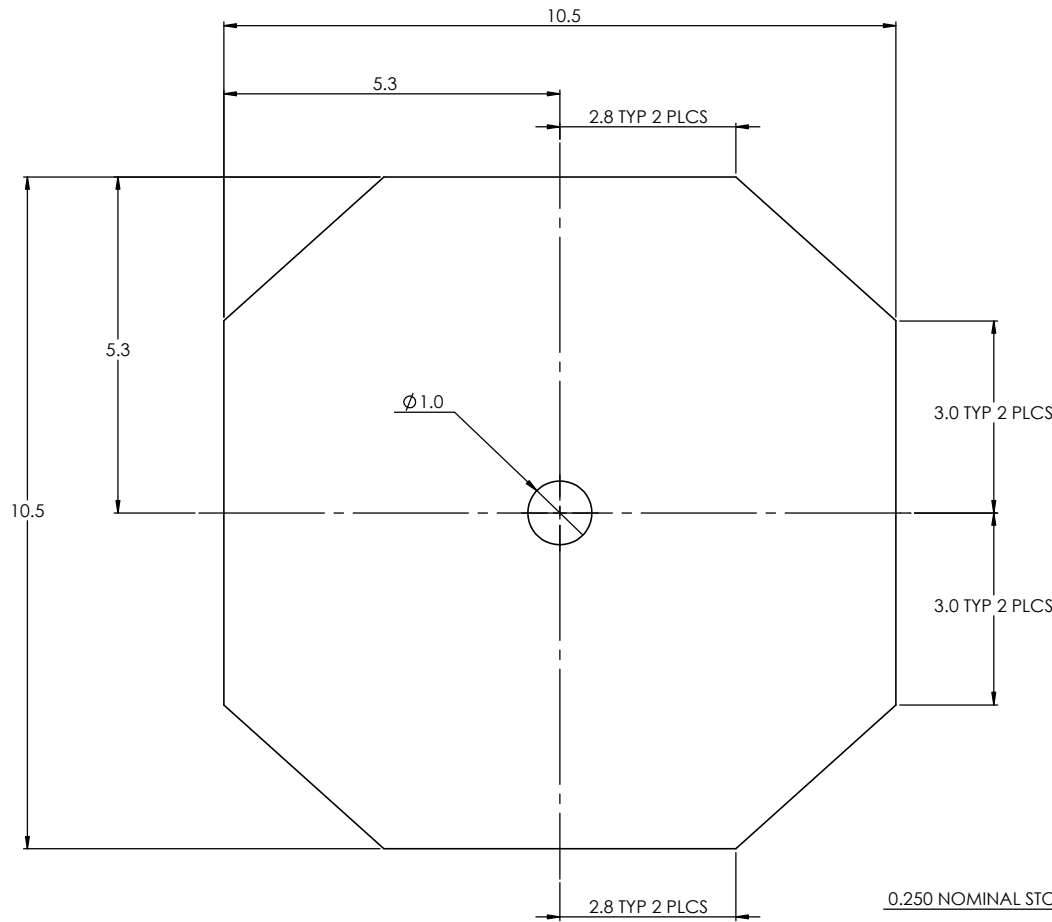


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REV.		DESCRIPTION	DATE	APPROVED
A		INITIAL RELEASE	08/10/15	MRC
B		CHANGED TO 0.250 NEOPRENE	08/13/15	MRC
B		FOAM & ADDED 0.125 PART		



DIMENSIONS COMMON TO BOTH PAD PARTS

11021186-05-B NEOPRENE FOAM PAD
MADE FROM McMaster Carr PN 8570K22

11021186-09-A NEOPRENE FOAM PAD
MADE FROM McMaster Carr PN 8570K19

NOTES:

- MATERIAL: NEOPRENE FOAM STOCK 0.250 & 0.125 THICK.
- SOLID MODEL LOCATION:
ATLAS\PROJECT LIBRARY\901023_NERC_MBARI_USGS_CanyonExperiment\EngineeringDesignDoc
BIN_Design\BINMechanicalDesign\BINBatteryMechanicalDesign\BatterySphereInternalAssembly\11021186-05-B.SLDPRT
and ATLAS\PROJECT LIBRARY\901023_NERC_MBARI_USGS_CanyonExperiment\EngineeringDesignDoc
BIN_Design\BINMechanicalDesign\BINBatteryMechanicalDesign\BatterySphereInternalAssembly\11021186-09-A.SLDPRT

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS		DATE		Monterey Bay Aquarium Research Institute	
Inspector		FRACTION	DECIMAL	DATE	DATE	DATE	DATE	DATE	DATE
Shop Foreman		1/16"	0.015"	1/8"	0.031"	1/4"	0.125"	1/2"	0.250"
Engineer		1. DIMENSIONS ARE DECIMALS 2. DIMENSIONS ARE DECIMALS AFTER PLACING 3. MACHINED SURF. AND SHARP EDGES, CHAMFERS 4. MACHINED FLAT SURF. (0.005" MAX) 5. MACHINED DIMENSIONS (0.005" MAX) 6. MACHINED DIMENSIONS (0.005" MAX) 7. MACHINED DIMENSIONS (0.005" MAX) 8. MACHINED DIMENSIONS (0.005" MAX) 9. MACHINED DIMENSIONS (0.005" MAX) 10. MACHINED DIMENSIONS (0.005" MAX)		DRAWN MRC 08/13/2015		MBARI 7700 Sandholdt Rd. Marine Laboratory, CA 95039 PH: (831) 775-1700			
NEXT ASSY Description	NEXT ASSY Number	PROJECT FILE: 901023		ENGINEER MARK CHAFFEY (831) 775-1708 mchaffey@mba.org		PROJECT TITLE: CCE BATTERY NEOPRENE PADS		REV. B	
APPLICATION		DO NOT SCALE DRAWING		CORD. CYN. EXPR.		SCALE		SHEET 1 OF 1	