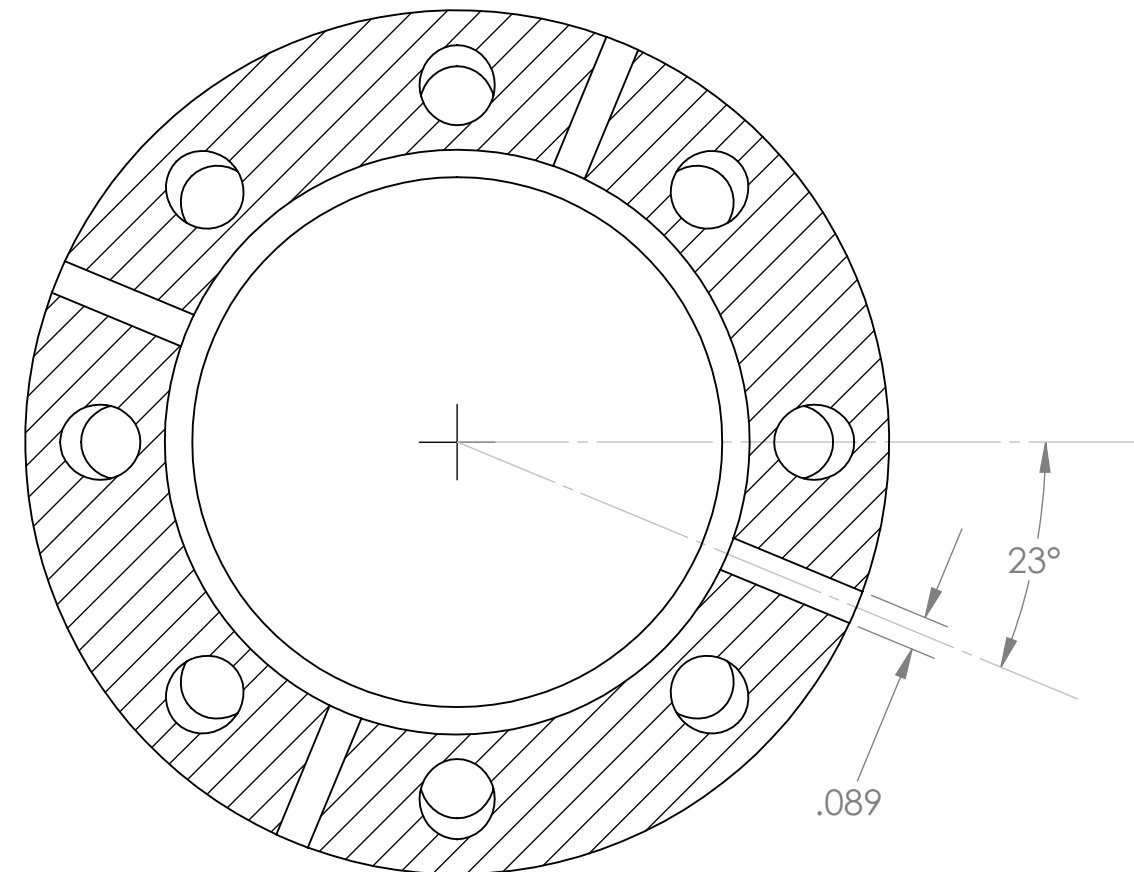
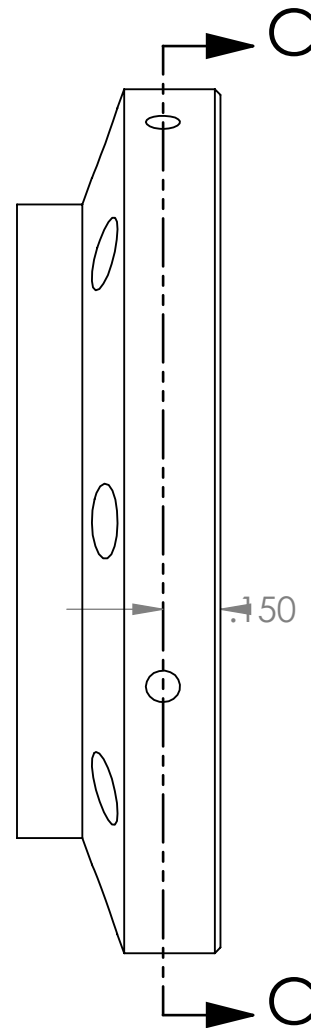
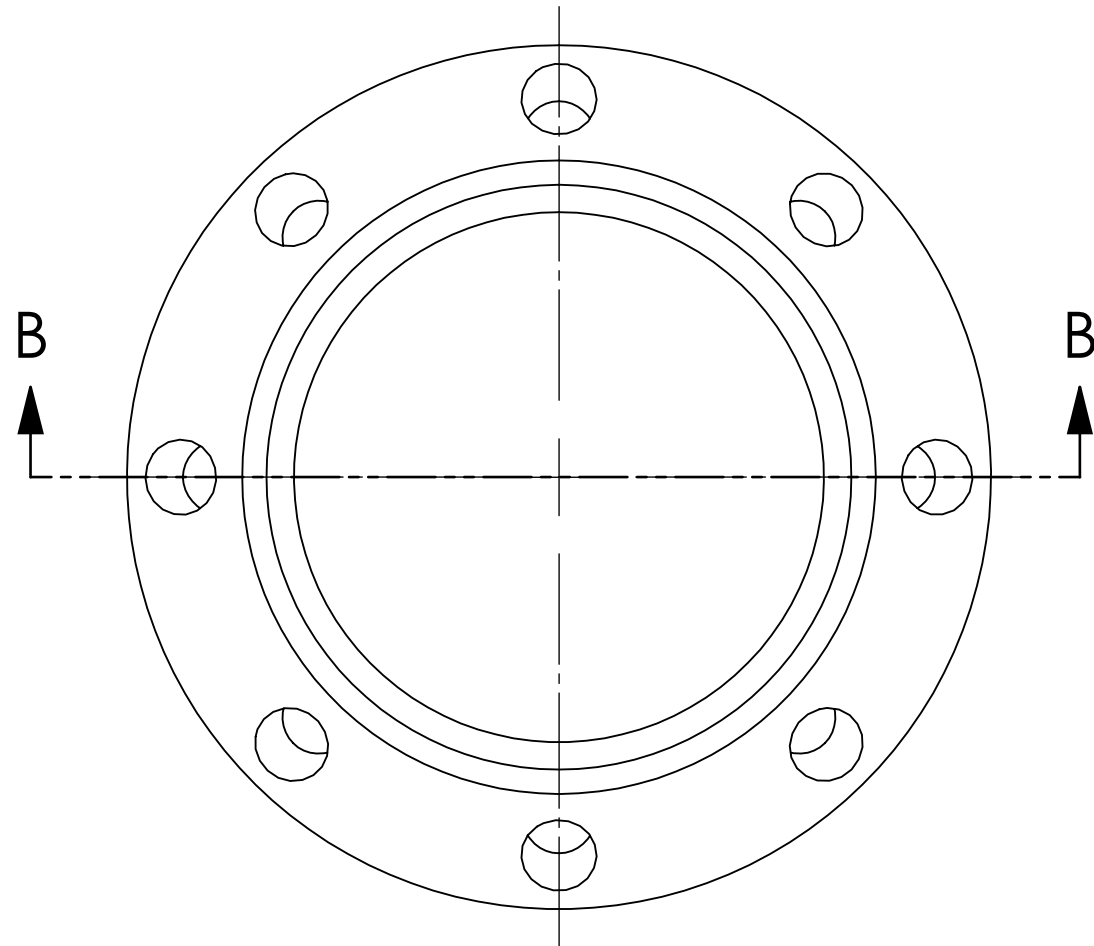
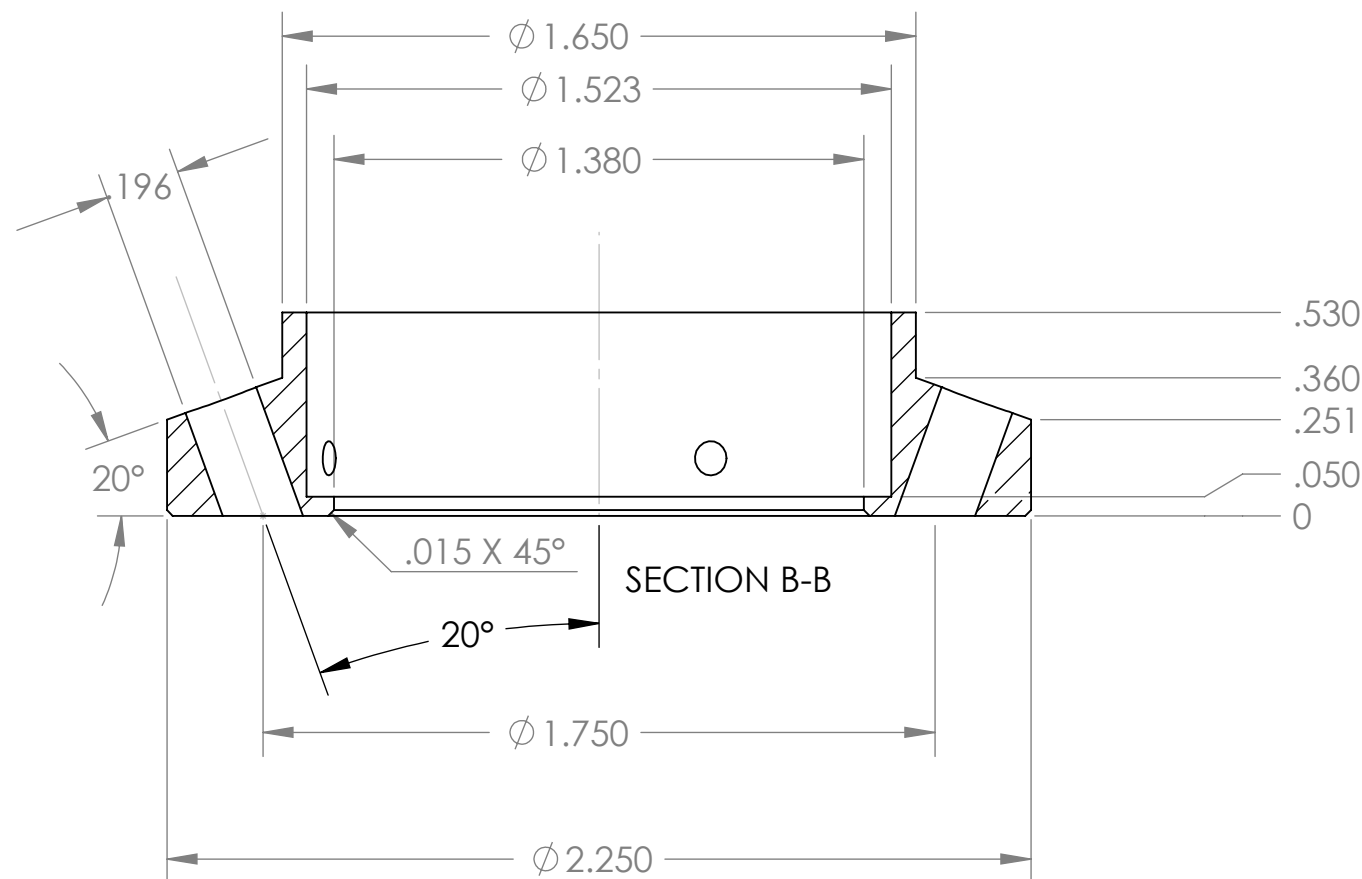
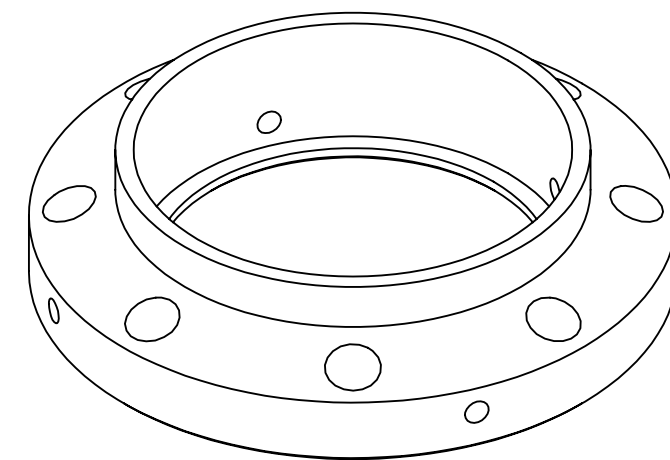


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SECTION C-C



Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		INITIAL RELEASE rev 1		DATE 5/17/2011		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector	1 PLACE DIM ±.016	2 PLACE DIM ±.005	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Klimov	xx		DRAWING NAME and FILE NAME 901027-100 - Illuminator Ring	
Shop Foreman	1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX.				ENGINEER Klimov	LAST UPDATE xx/xx/xxxx			
Engineer	4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				CHECKED				
NEXT ASSY Description	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				PROJECT NO.	901027			
Application	DO NOT SCALE DRAWING				PROJECT	SES		SIZE B DWG. NO. 901027-100 SCALE 2:1	REV. 1 SHEET 1 OF 1