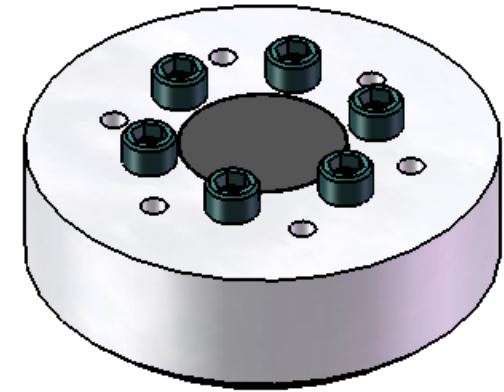
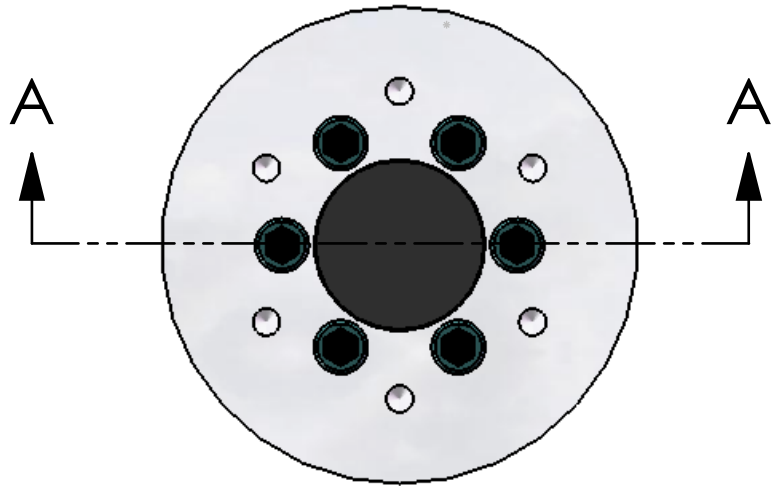
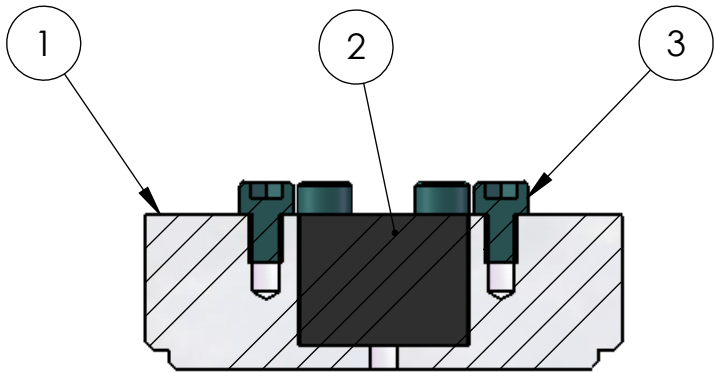


THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.



Assembly notes:
Press glue stick, and cut off flush with the top surface



SECTION A-A



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	901027-110 - Diffuser-Slide-FluoroTarget		1
2	901027-111 - FluoroTargetGlue		1
3	[239] #2 -56 UNC x 0.125	Socket Head 2-56x1/8 SS	6

Shop / Q.C.	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	INITIAL RELEASE Klimov	DATE 10/10/2013	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
Inspector	1 PLACE DIM ±.1/16 2 PLACE DIM ±.02 3 PLACE DIM ±.005 ANGLES ±1°	DRAWN Klimov	xx		
Shop Foreman	1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	ENGINEER Klimov	LAST UPDATE xx/xx/xxxx	DRAWING NAME and FILE NAME 901027-AS30 - Diffuser-Slide-FluoroTarget	
Engineer	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	CHECKED			
NEXT ASSY Description		PROJECT NO. 901027		SIZE B	DWG. NO. 901027-AS30
Application	DO NOT SCALE DRAWING	PROJECT SES		SCALE 2:1	REV.
				SHEET 1 OF 1	