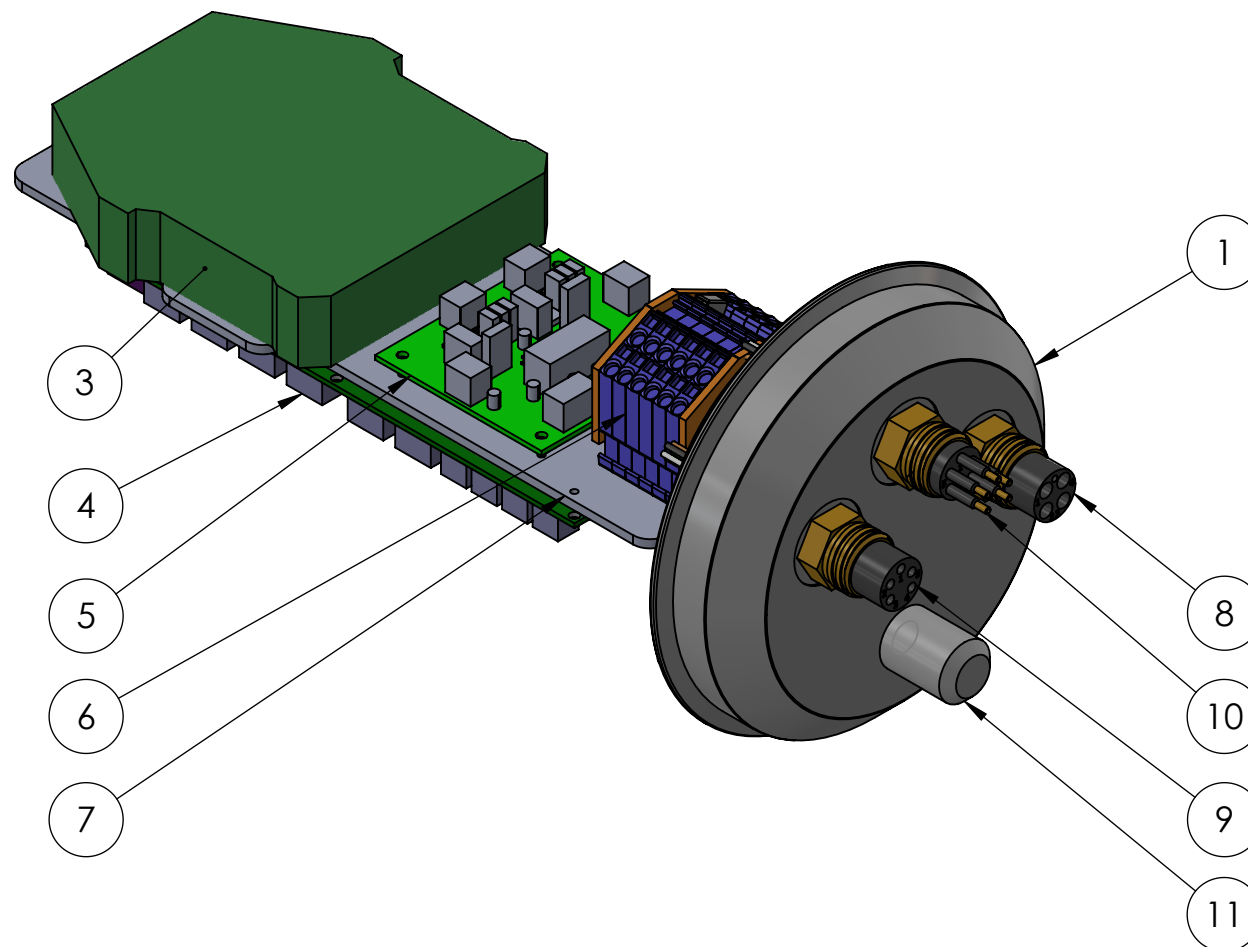




ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	DGH HOUSING ENDCAP1		1
2	dgh_oι_housing		1
3	MOOG_G123-825-001	DIN Rail Amplifier Model	1
4	minirov_lightcontroller_solid_012516	light controller board, pressure tolerant for mini rov	1
5	oi_servocoildrive	servo coil drive prototype board	1
6	terminal_blocks^ValvePackControlHousing		1
7	valveController_Chassis	Sheet Metal Chassis for OI valve controller	1
8	mcbh4f	Micro circular bulkhead, 4 contact female	1
9	mcbh5f	Micro circular wet connector, bulkhead 5 contact female	1
10	mcbh5m	Microcircular wet connector, 5 contact male	1
11	A-201xxx-13_ZincAnodeAssem	Zinc Anode - O-Ring Assembly	1

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	
Inspector		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES			
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.			
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.			
		4. MACHINED FILLET RADII .0150-.030.			
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
NEXT ASSY Description		NEXT ASSY Number		PROJECT NO. 901101	
				PROJECT Ocean Imaging	
Application		DO NOT SCALE DRAWING		WEIGHT lb.	
				Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
				Tilting Sled for Doc Ricketts Housing for servo valve control electronics	
		SIZE B		DWG. NO. 100221336	
				REV. 1	
		SCALE 1:2		CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	

NOTES (CONT. FROM TITLE BLOCK)