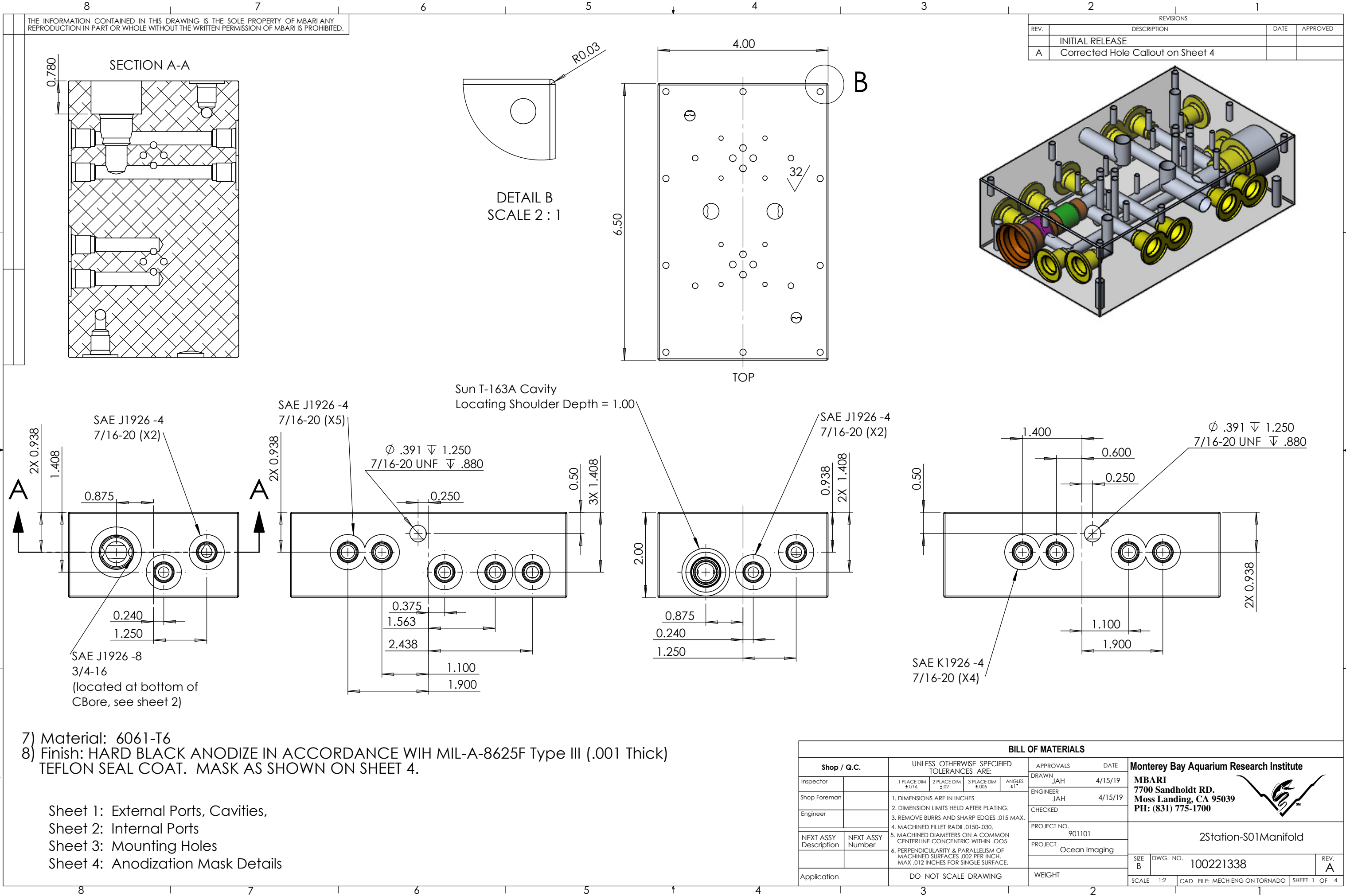
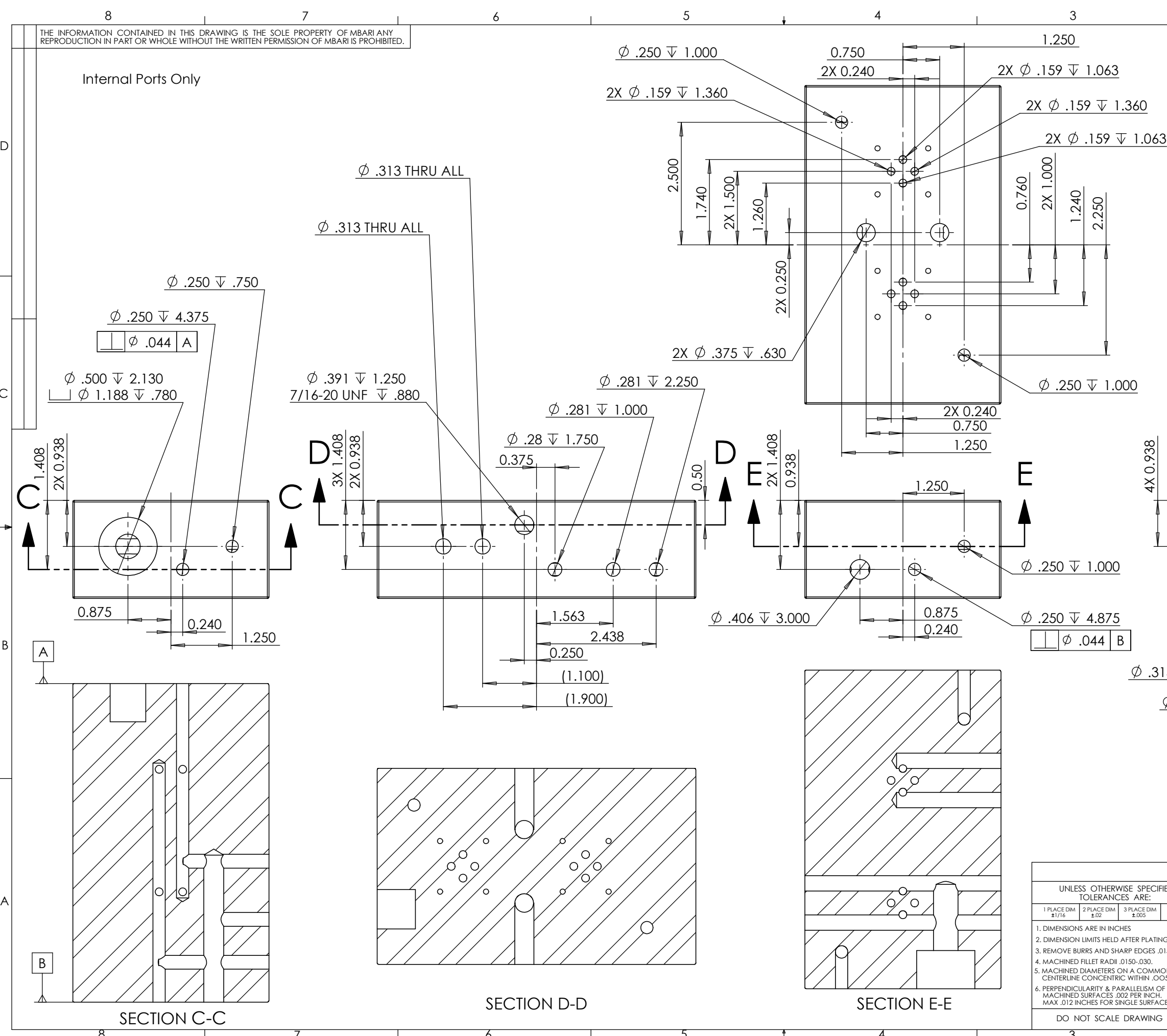
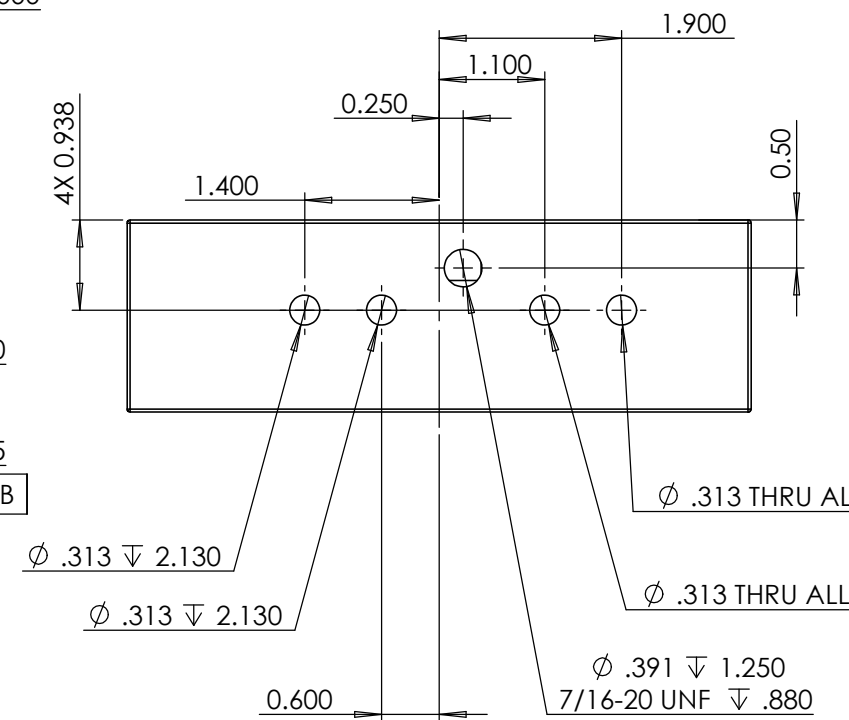
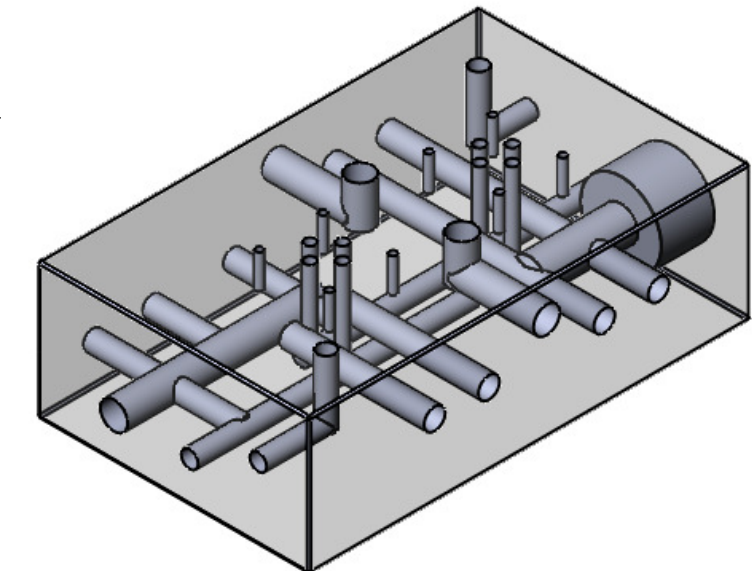




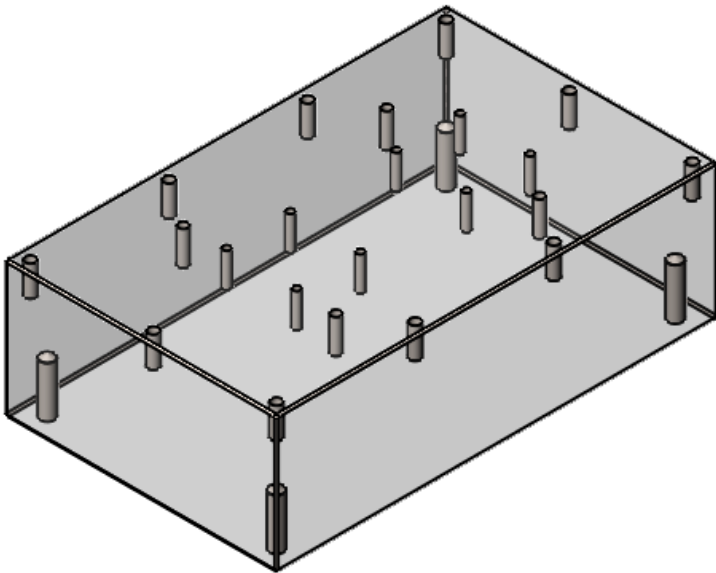
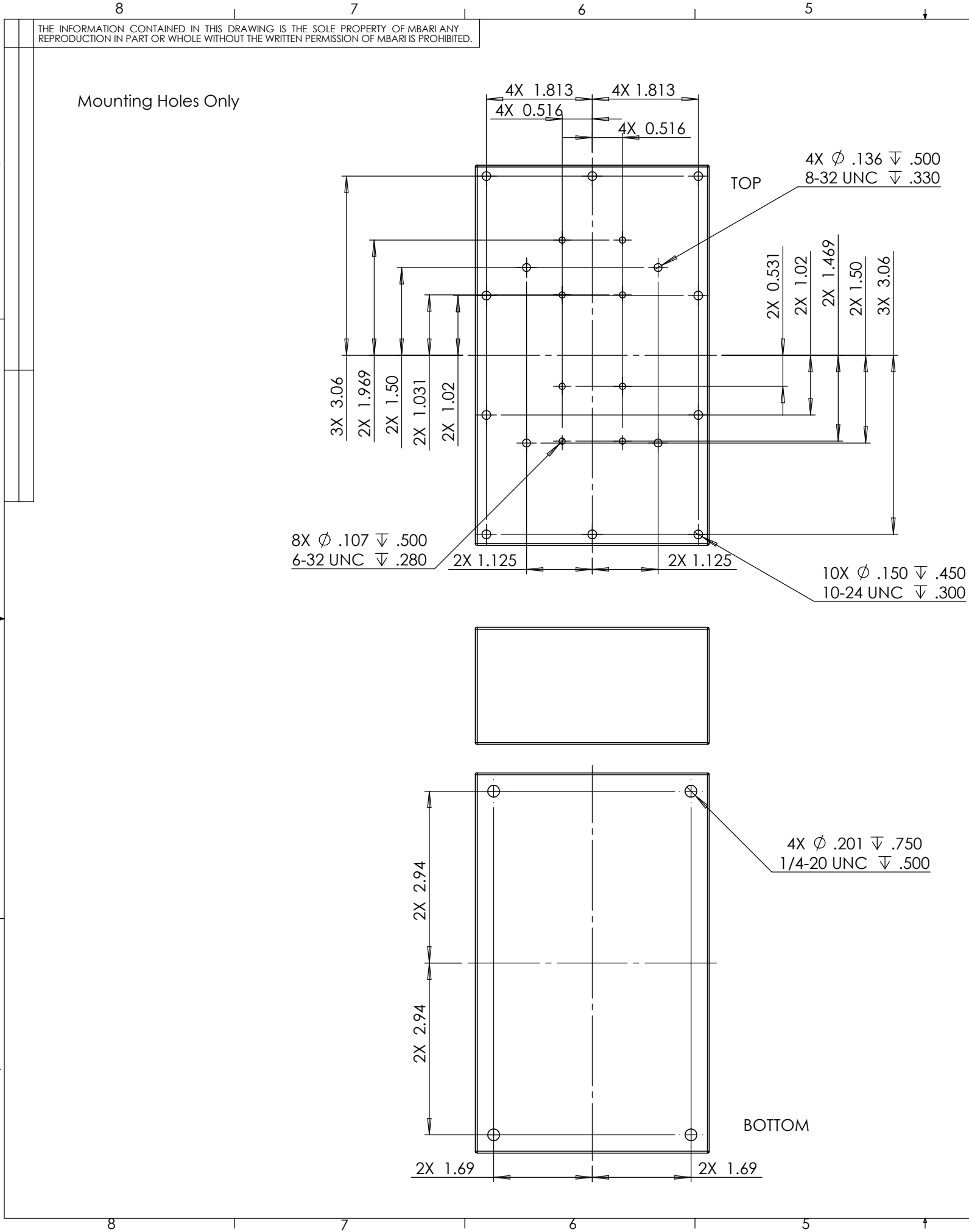
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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		
A	Corrected Hole Callout on Sheet 4		



BILL OF MATERIALS

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS DATE		Monterey Bay Aquarium Research Institute			
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN JAH	4/15/19	MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700			
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER JAH	4/15/19				
				CHECKED					
				PROJECT NO. 901101					
				PROJECT Ocean Imaging					
DO NOT SCALE DRAWING				WEIGHT		2Station-S01Manifold			
						SIZE B	DWG. NO. 100221338		REV. A
						SCALE 1:2	CAD FILE: MECH ENG ON TORNADO		SHEET 2 OF 4



BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	DRAWN	JAH 4/15/19		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	JAH 4/15/18		
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	901101		
						PROJECT	Ocean Imaging		
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B	REV. A
						SCALE	1:2	DWG. NO. 100221338	SHEET 3 OF 4
						CAD FILE:	MECH ENG ON TORNADO		

2Station-S01Manifold

