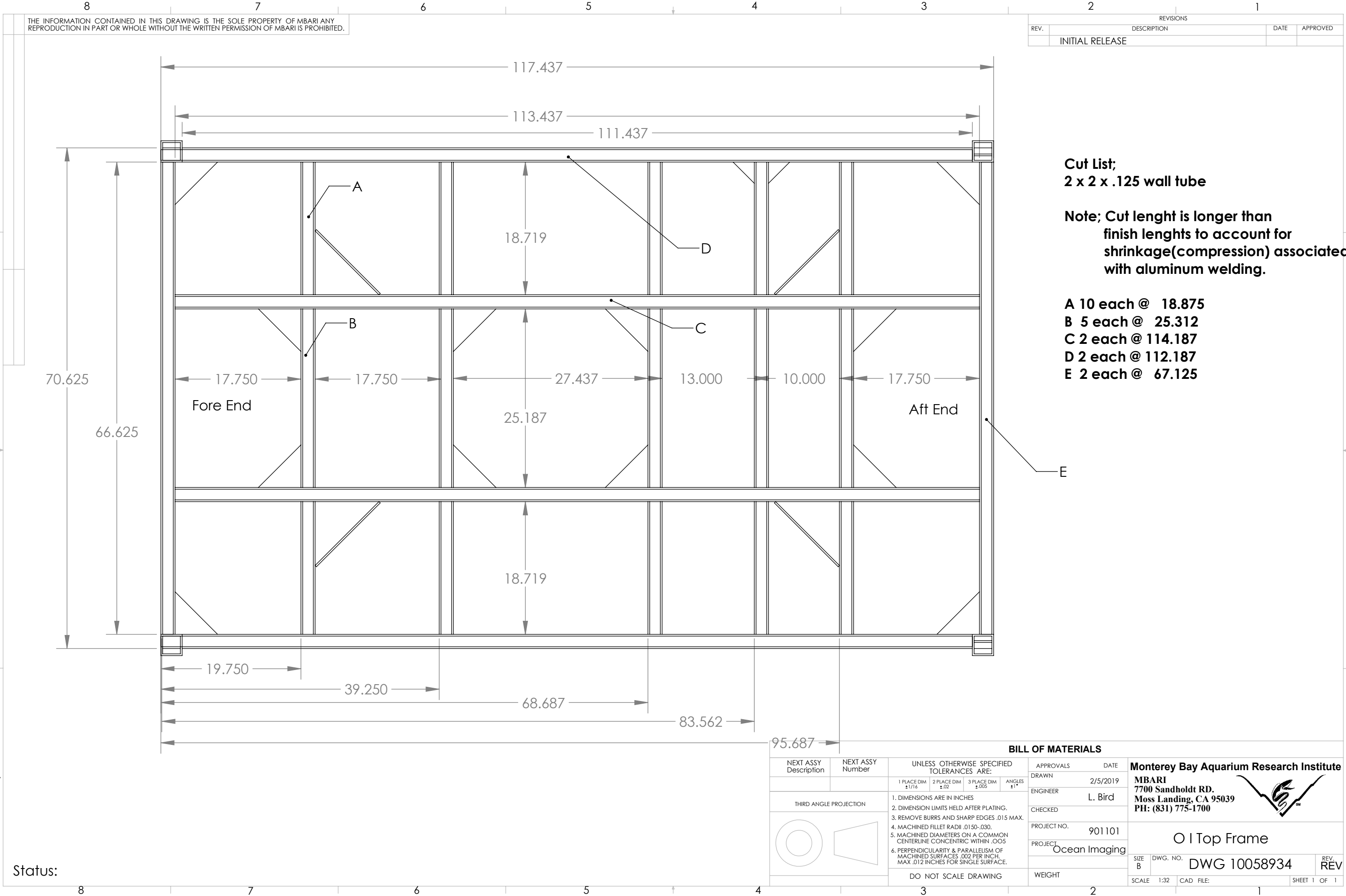




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	2/5/2019
						ENGINEER	L. Bird
						CHECKED	
						PROJECT NO.	901101
						PROJECT	Ocean Imaging
						WEIGHT	

1. DIMENSIONS ARE IN INCHES

2. DIMENSION LIMITS HELD AFTER PLATING.

3. REMOVE BURRS AND SHARP EDGES .015 MAX.

4. MACHINED FILLET RADII .0150-.030.

5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005

6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.

DO NOT SCALE DRAWING

Monterey Bay Aquarium Research Institute	
MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
O I Top Frame	
SIZE B	DWG. NO. DWG 10058934
SCALE 1:32	CAD FILE:
SHEET 1	OF 1

Status: