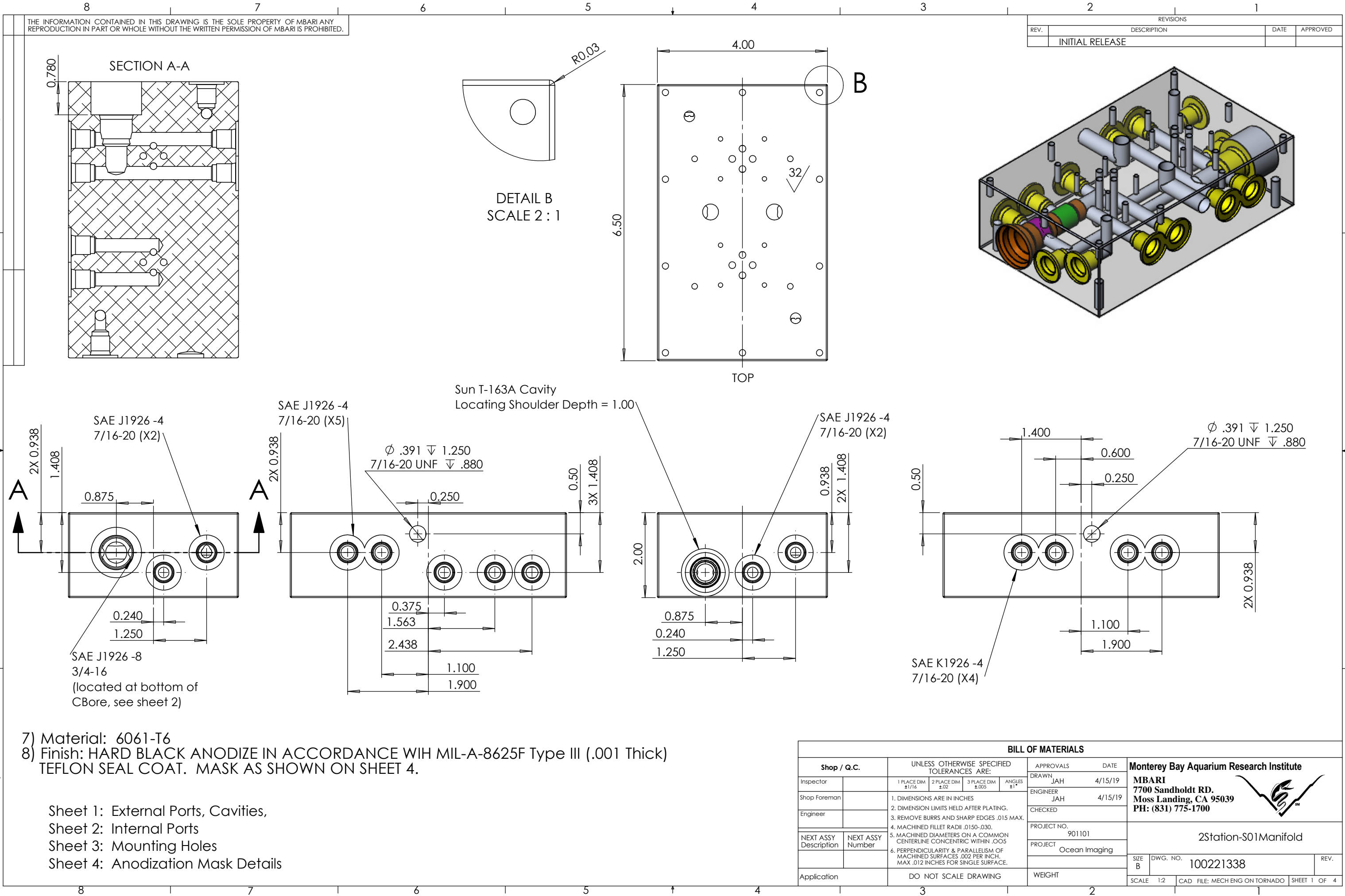
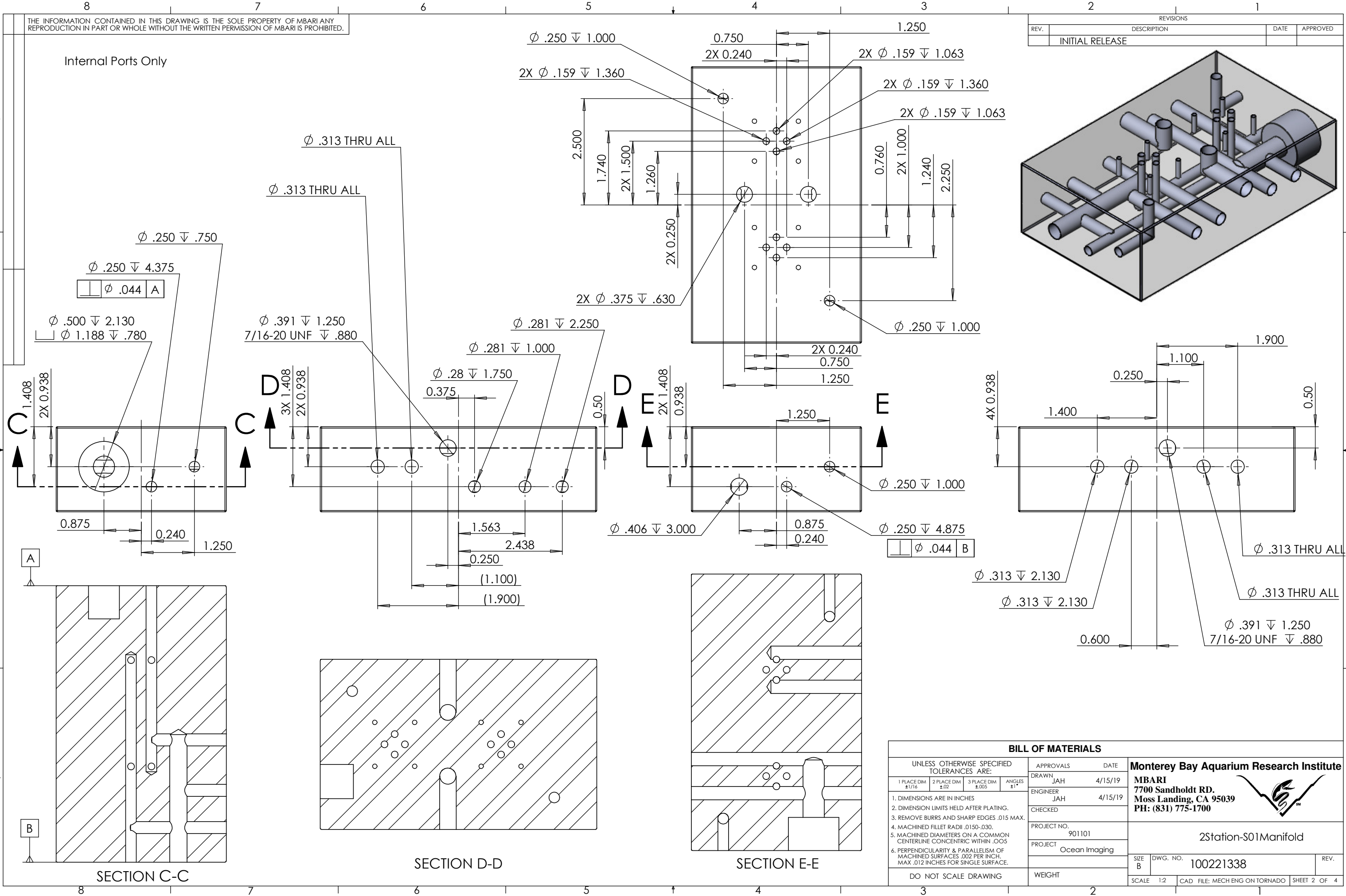




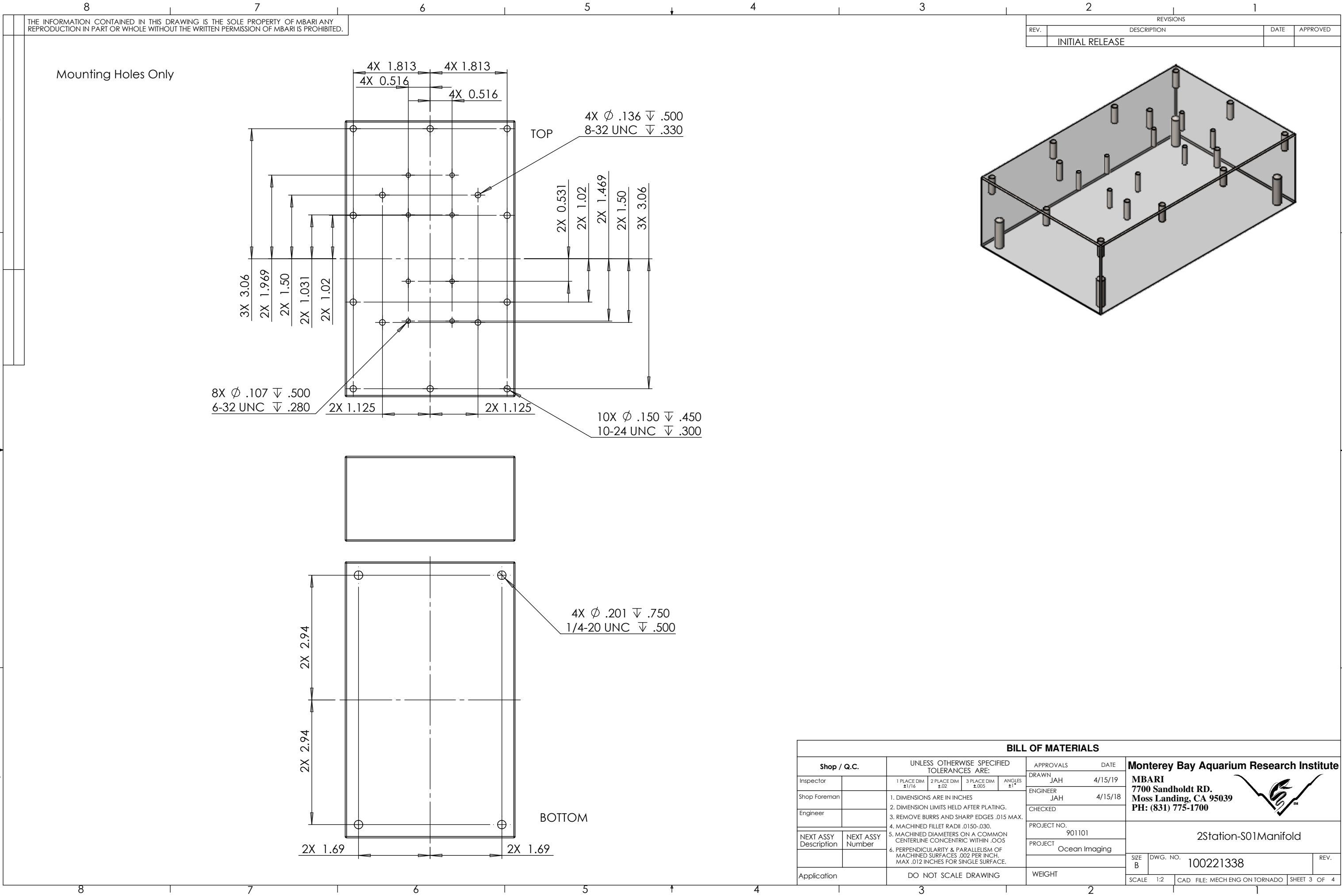


BILL OF MATERIALS			
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			
1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
1. DIMENSIONS ARE IN INCHES			
2. DIMENSION LIMITS HELD AFTER PLATING.			
3. REMOVE BURRS AND SHARP EDGES .015 MAX.			
4. MACHINED FILLET RADII .0150-.030.			
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.			
DO NOT SCALE DRAWING		WEIGHT	

APPROVALS	DATE
DRAWN JAH	4/15/19
ENGINEER JAH	4/15/19
CHECKED	
PROJECT NO.	901101
PROJECT	Ocean Imaging

Monterey Bay Aquarium Research Institute	
MBARI	
7700 Sandholdt RD.	
Moss Landing, CA 95039	
PH: (831) 775-1700	

2Station-S01Manifold	
SIZE B	DWG. NO. 100221338
SCALE 1:2	CAD FILE: MECH ENG ON TORNADO
SHEET 2 OF 4	REV.



D

C

B

A

