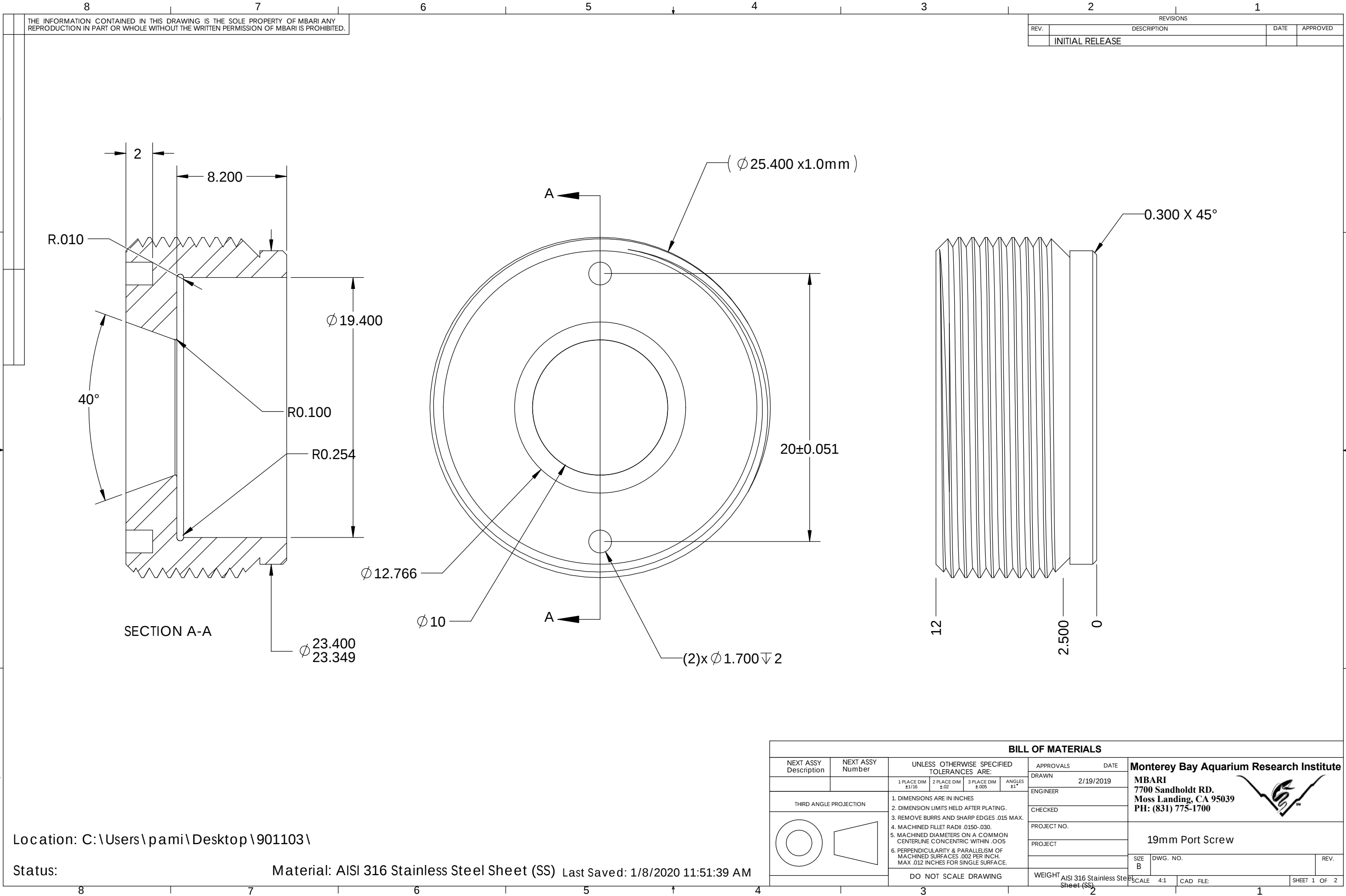




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
INITIAL RELEASE			

Location: C:\Users\pami\Desktop\901103\

Status: Material: AISI 316 Stainless Steel Sheet (SS) Last Saved: 1/8/2020 11:51:39 AM

1. DIMENSIONS ARE IN INCHES

2. DIMENSION LIMITS HELD AFTER PLATING.

3. REMOVE BURRS AND SHARP EDGES .015 MAX.

4. MACHINED FILLET RADII .0150-.030.

5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005

6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.

DO NOT SCALE DRAWING

APPROVALS

DATE

DRAWN

2/19/2019

ENGINEER

CHECKED

PROJECT NO.

PROJECT

WEIGHT

AISI 316 Stainless Steel Sheet (SS)

SCALE

4:1

CAD FILE:

1

SHEET 1 OF 2

Monterey Bay Aquarium Research Institute

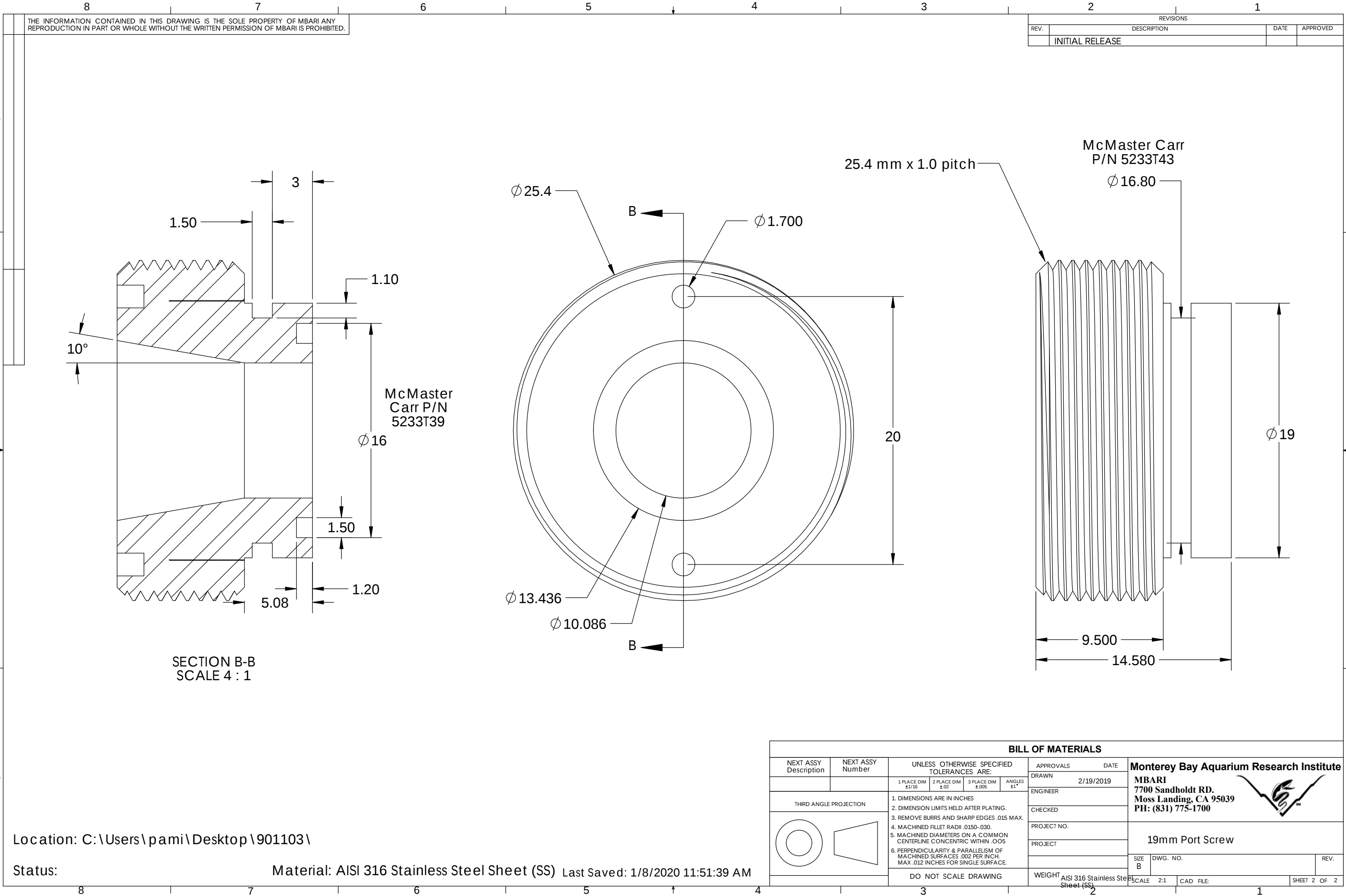
MBARI

7700 Sandholdt RD.

Moss Landing, CA 95039

PH: (831) 775-1700

19mm Port Screw



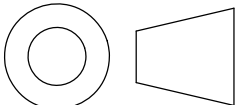
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REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

SECTION B-B
SCALE 4 : 1

Location: C:\Users\pami\Desktop\901103\

Status: Material: AISI 316 Stainless Steel Sheet (SS) Last Saved: 1/8/2020 11:51:39 AM

BILL OF MATERIALS											
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
						DRAWN	2/19/2019				
THIRD ANGLE PROJECTION 		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER					
						CHECKED					
						PROJECT NO.					
						PROJECT					
		DO NOT SCALE DRAWING				WEIGHT		AISI 316 Stainless Steel Sheet (SS)			
						SCALE		2:1	CAD FILE:		SHEET 2 OF 2

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7700 Sandholdt RD.
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19mm Port Screw