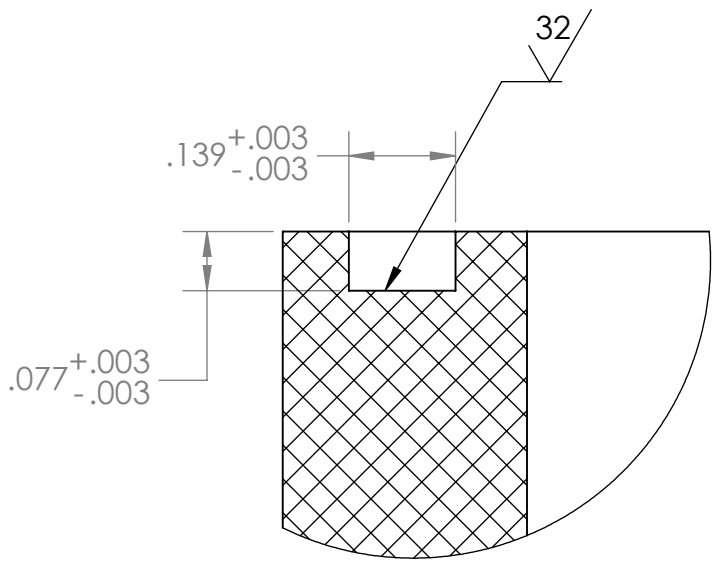
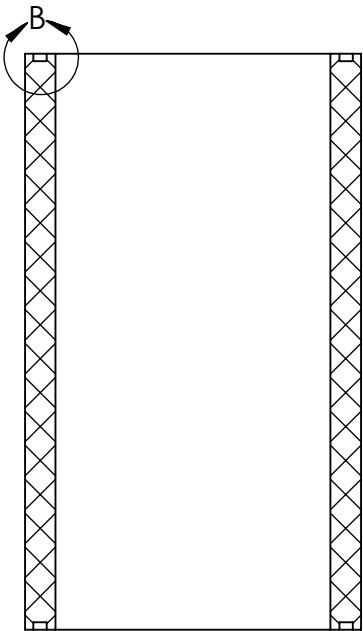


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

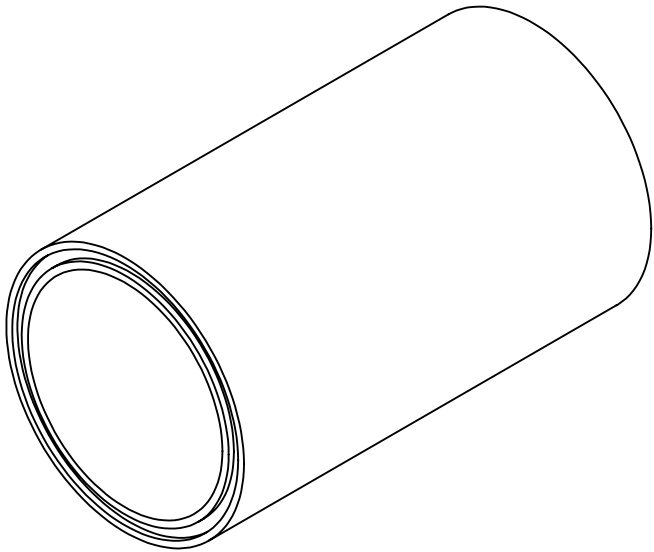
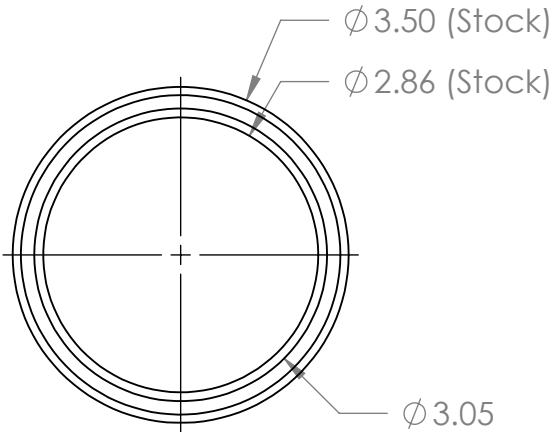


DETAIL B
SCALE 4 : 1

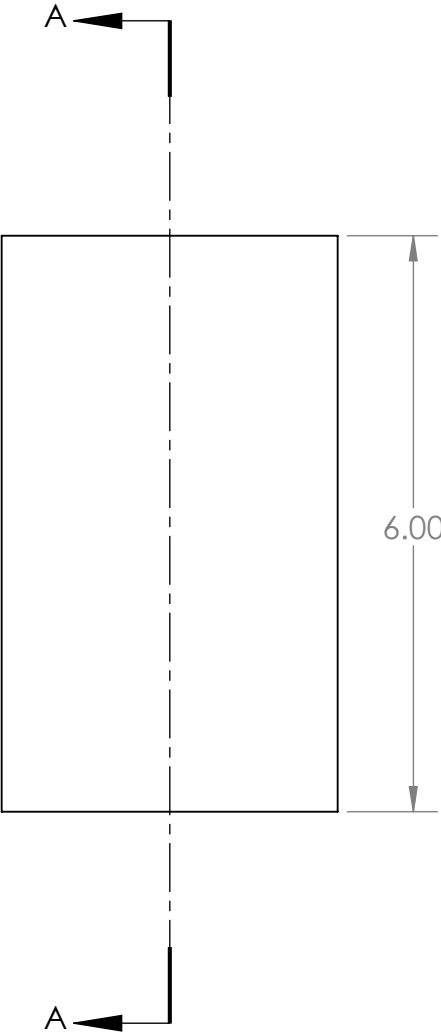
Grooves on Both Ends for 2-151 O-Rings



SECTION A-A



Material: Sch 80 3" PVC Pipe



BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ± 1/16	2 PLACE DIM ± .02	3 PLACE DIM ± .005	ANGLES ± 1°	DRAWN	JAH	8/14/12	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	JAH	8/14/12	
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	901107		
						PROJECT			
Application		DO NOT SCALE DRAWING				WEIGHT			
		SIZE B	DWG. NO.						REV.
		SCALE 1:2	CAD FILE:						SHEET 1 OF 1

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Battery_Housing_Tube