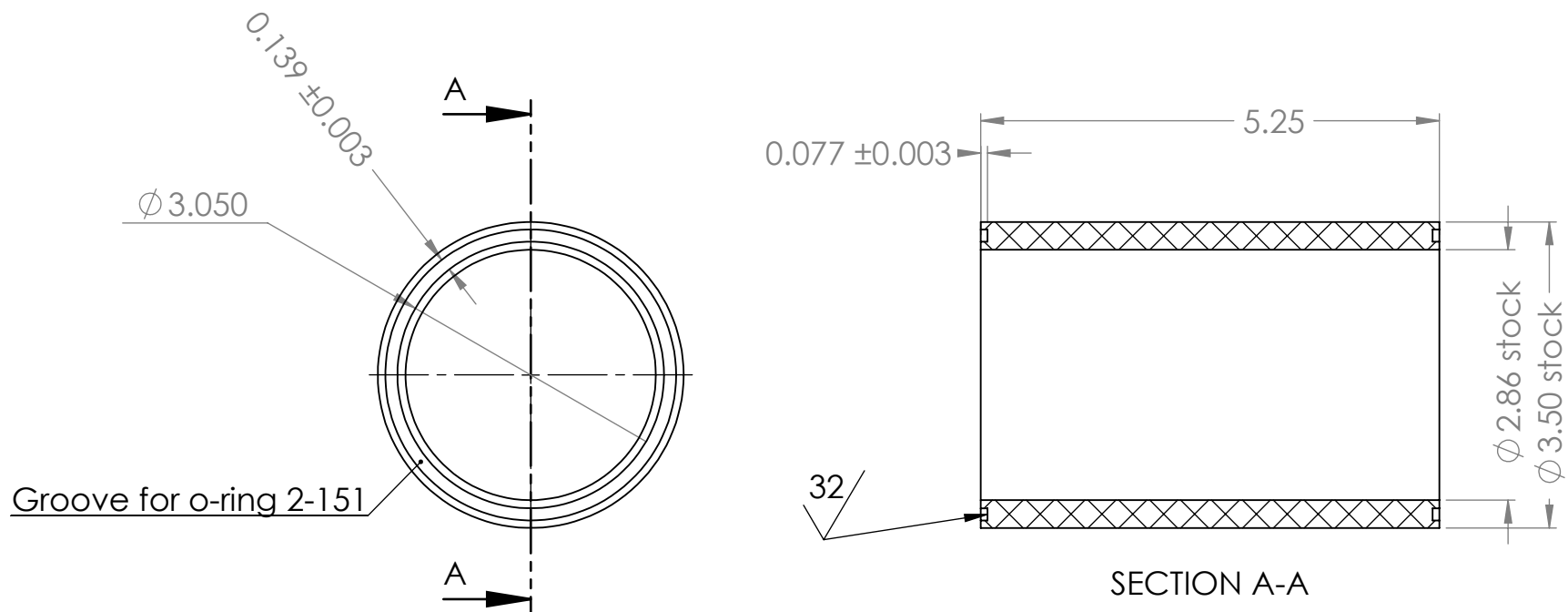




Make from 3" schedule 80 PVC pipe
O-ring groove is identical on both ends

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute	
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	8/20/2014				
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED					
				ENGINEER	Francois Cazenave				
				PROJECT NO.					
				PROJECT					
Material: PVC				WEIGHT		lbs		SeeStar camera housing tube	
				SIZE		DWG. NO.		REV.	
				SCALE:1:2		WEIGHT:		SHEET 1 OF 1	