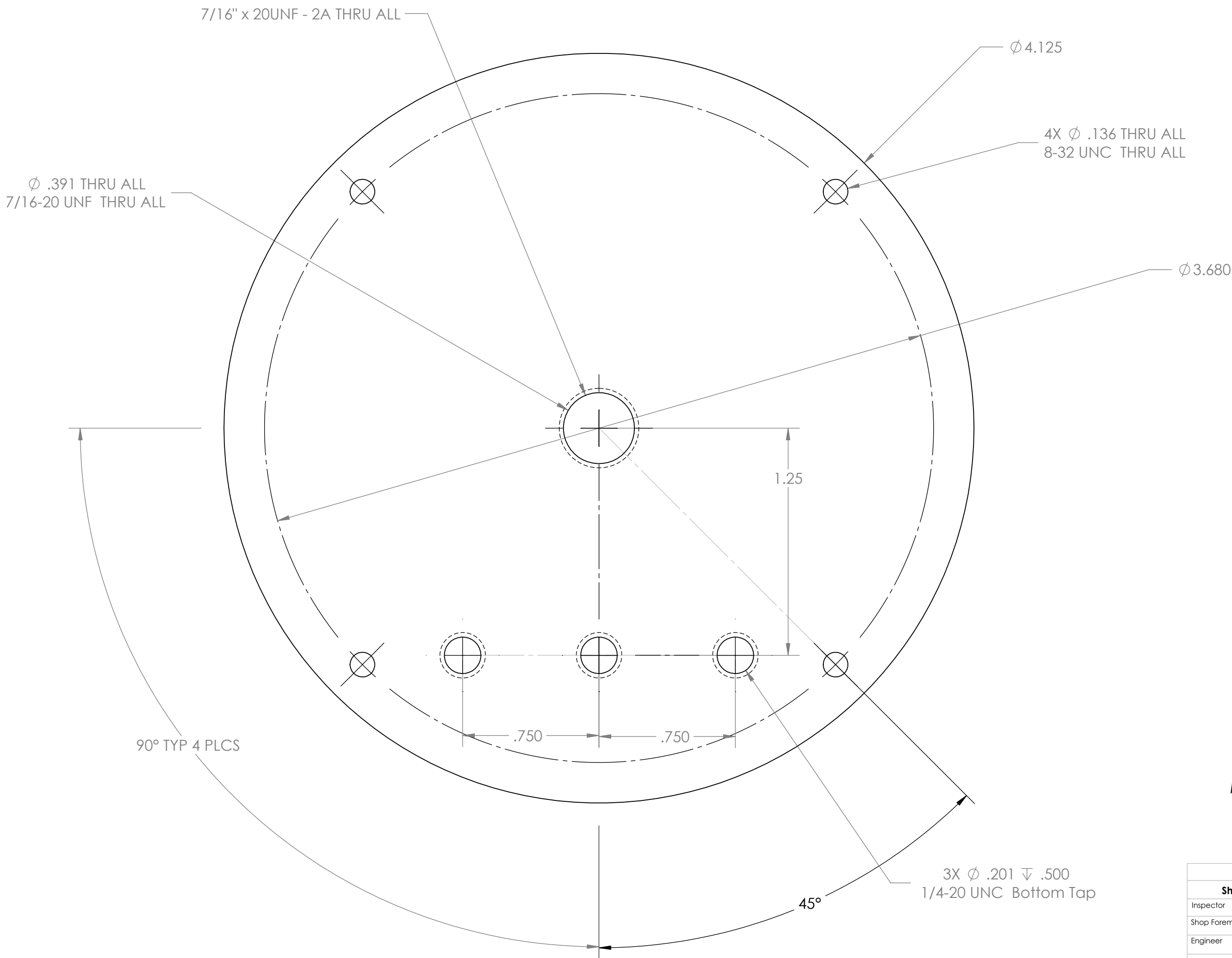
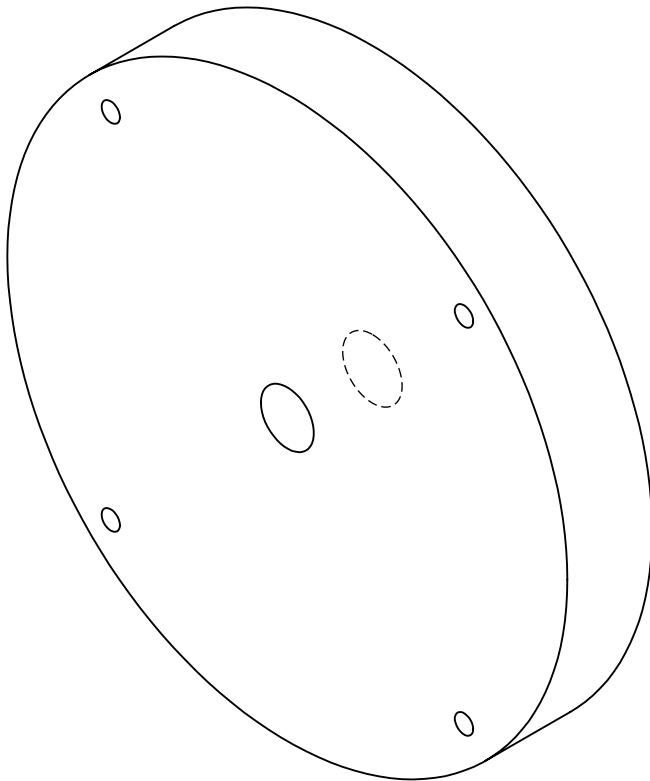
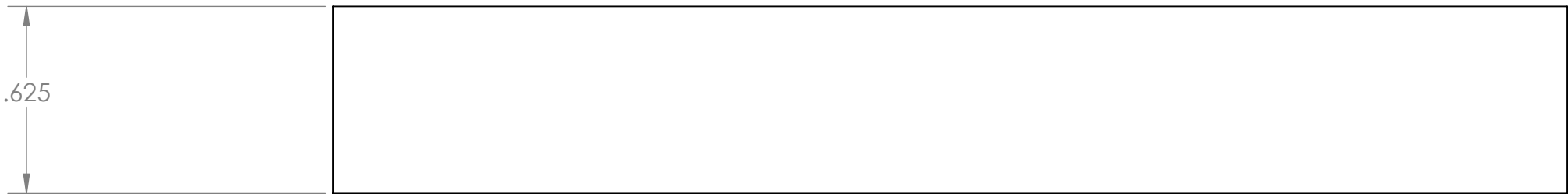


Revision B:
8-32 threaded holes instead of clearance holes
1/4-20 holes instead of 12-24



MATERIAL: DELRIN

Shop / Q.C.				BILL OF MATERIALS				UNLESS OTHERWISE SPECIFIED				APPROVALS				DATE				Monterey Bay Aquarium Research Institute			
Inspector				1. PLACE DIM.	2. SPACING DIM.	3. SPACING DIM.	4. ANGLE	1. DIMENSIONS ARE IN INCHES.	2. DIMENSION LINES HELD AFTER PLATING.	3. REMOVE BURRS AND SHARP EDGES .015 MAX.	4. MACHINED FILLET RADIUS .015-.030.	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005.	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH; MAX .012 INCHES FOR SINGLE SURFACE.	DO NOT SCALE DRAWING	7. WEIGHT	8. PROJECT NO.	9. PROJECT NO.	10. PROJECT NO.	11. PROJECT NO.	12. PROJECT NO.	13. PROJECT NO.	14. PROJECT NO.	15. PROJECT NO.
Shop Foreman				1. PLACE DIM.	2. SPACING DIM.	3. SPACING DIM.	4. ANGLE	1. DIMENSIONS ARE IN INCHES.	2. DIMENSION LINES HELD AFTER PLATING.	3. REMOVE BURRS AND SHARP EDGES .015 MAX.	4. MACHINED FILLET RADIUS .015-.030.	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005.	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH; MAX .012 INCHES FOR SINGLE SURFACE.	DO NOT SCALE DRAWING	7. WEIGHT	8. PROJECT NO.	9. PROJECT NO.	10. PROJECT NO.	11. PROJECT NO.	12. PROJECT NO.	13. PROJECT NO.	14. PROJECT NO.	15. PROJECT NO.
Engineer				1. PLACE DIM.	2. SPACING DIM.	3. SPACING DIM.	4. ANGLE	1. DIMENSIONS ARE IN INCHES.	2. DIMENSION LINES HELD AFTER PLATING.	3. REMOVE BURRS AND SHARP EDGES .015 MAX.	4. MACHINED FILLET RADIUS .015-.030.	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005.	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH; MAX .012 INCHES FOR SINGLE SURFACE.	DO NOT SCALE DRAWING	7. WEIGHT	8. PROJECT NO.	9. PROJECT NO.	10. PROJECT NO.	11. PROJECT NO.	12. PROJECT NO.	13. PROJECT NO.	14. PROJECT NO.	15. PROJECT NO.
NEXT ASSY Description	NEXT ASSY Number			1. PLACE DIM.	2. SPACING DIM.	3. SPACING DIM.	4. ANGLE	1. DIMENSIONS ARE IN INCHES.	2. DIMENSION LINES HELD AFTER PLATING.	3. REMOVE BURRS AND SHARP EDGES .015 MAX.	4. MACHINED FILLET RADIUS .015-.030.	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005.	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH; MAX .012 INCHES FOR SINGLE SURFACE.	DO NOT SCALE DRAWING	7. WEIGHT	8. PROJECT NO.	9. PROJECT NO.	10. PROJECT NO.	11. PROJECT NO.	12. PROJECT NO.	13. PROJECT NO.	14. PROJECT NO.	15. PROJECT NO.
APPLICATION				1. PLACE DIM.	2. SPACING DIM.	3. SPACING DIM.	4. ANGLE	1. DIMENSIONS ARE IN INCHES.	2. DIMENSION LINES HELD AFTER PLATING.	3. REMOVE BURRS AND SHARP EDGES .015 MAX.	4. MACHINED FILLET RADIUS .015-.030.	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005.	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH; MAX .012 INCHES FOR SINGLE SURFACE.	DO NOT SCALE DRAWING	7. WEIGHT	8. PROJECT NO.	9. PROJECT NO.	10. PROJECT NO.	11. PROJECT NO.	12. PROJECT NO.	13. PROJECT NO.	14. PROJECT NO.	15. PROJECT NO.