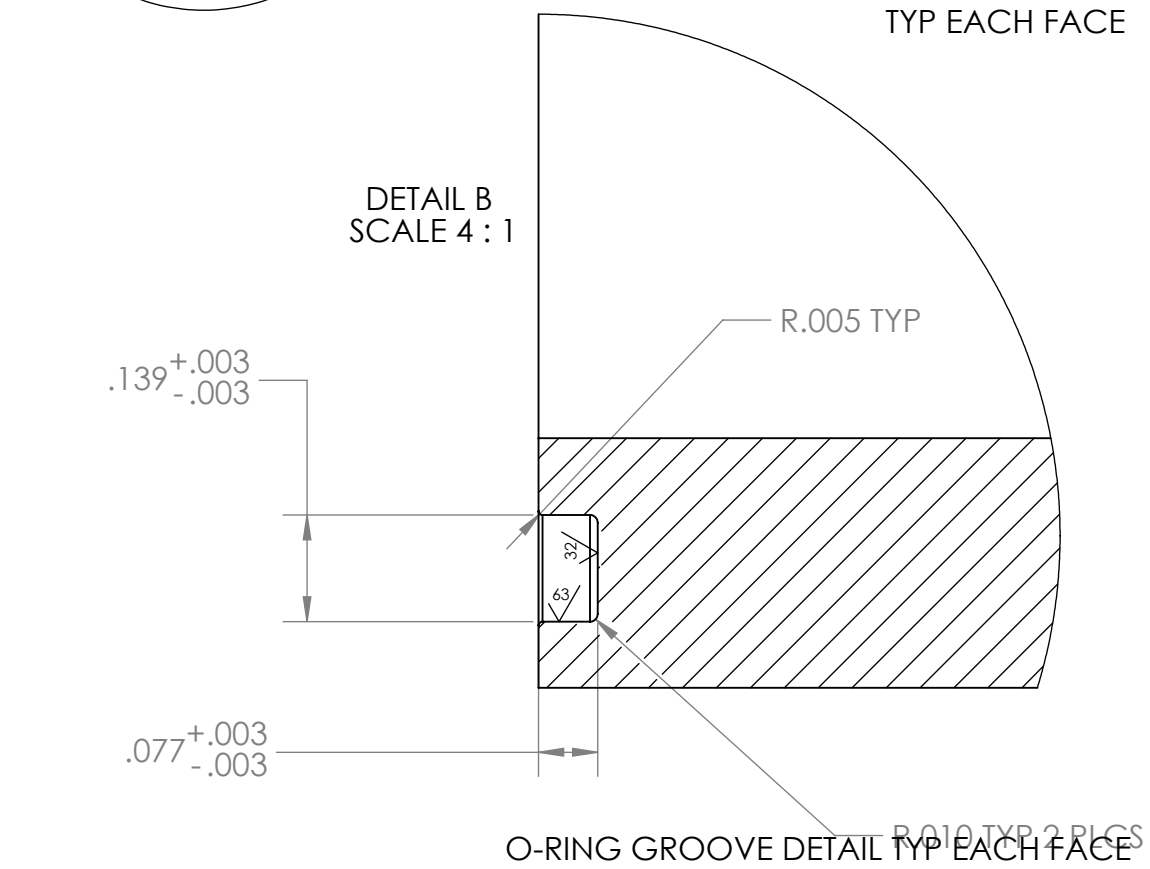
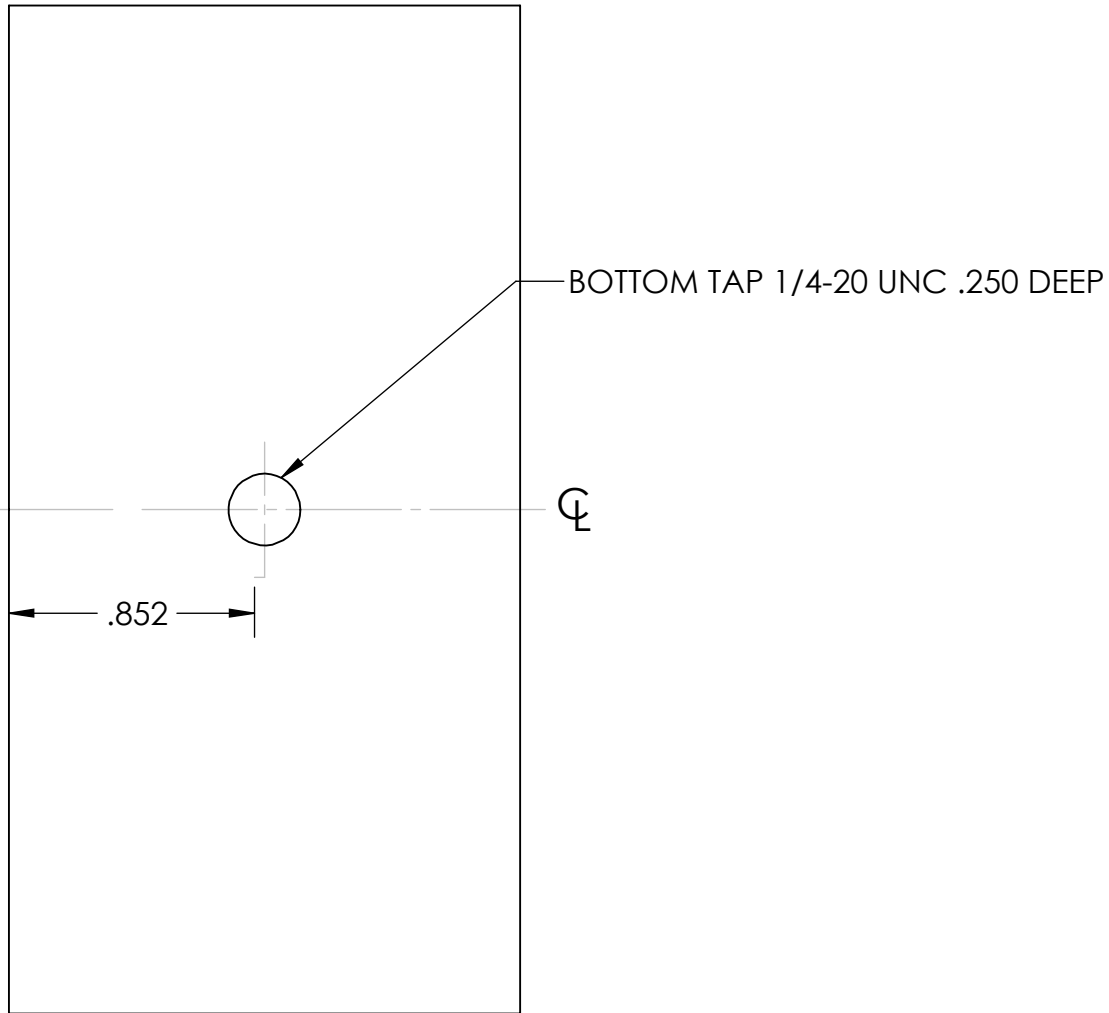
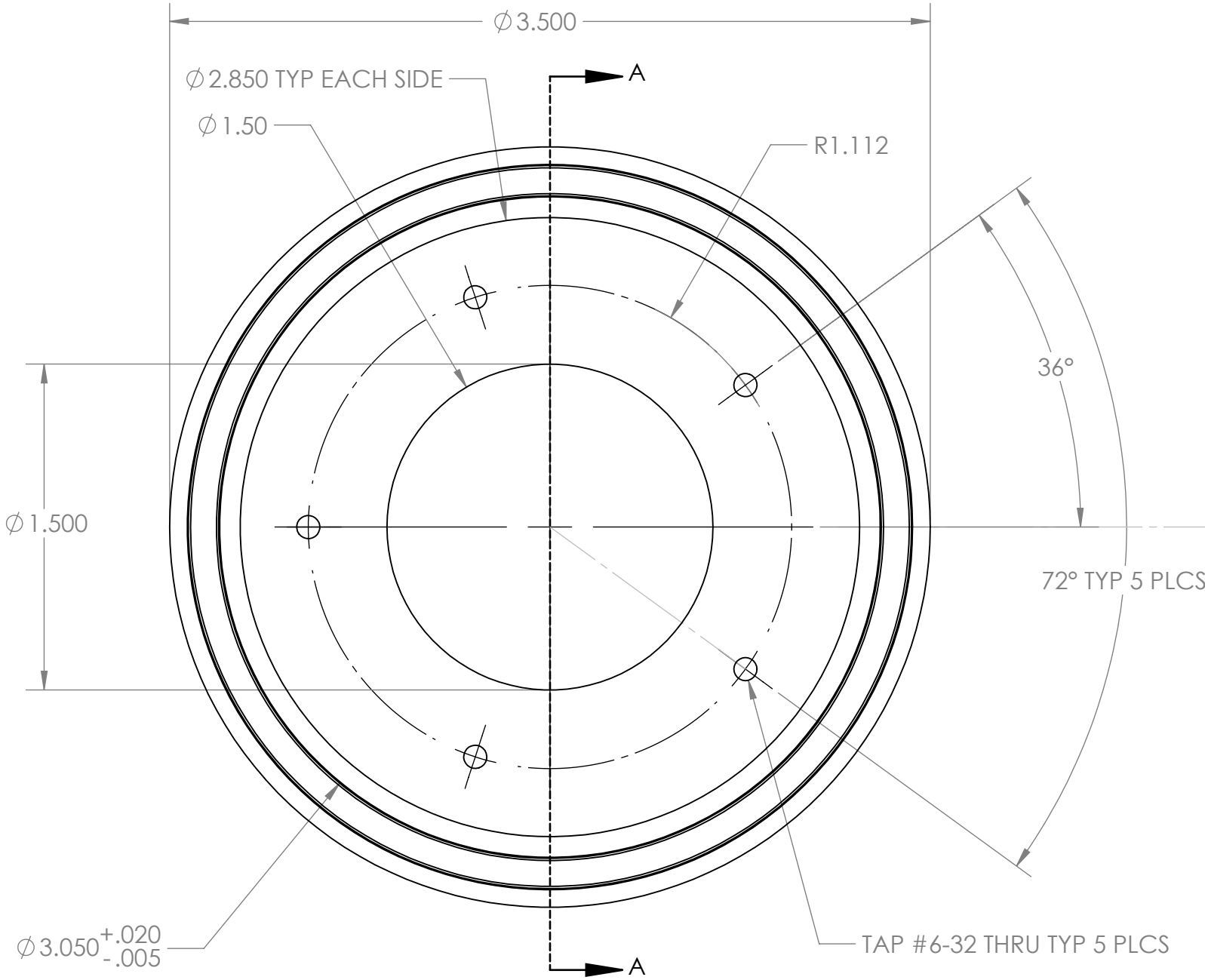
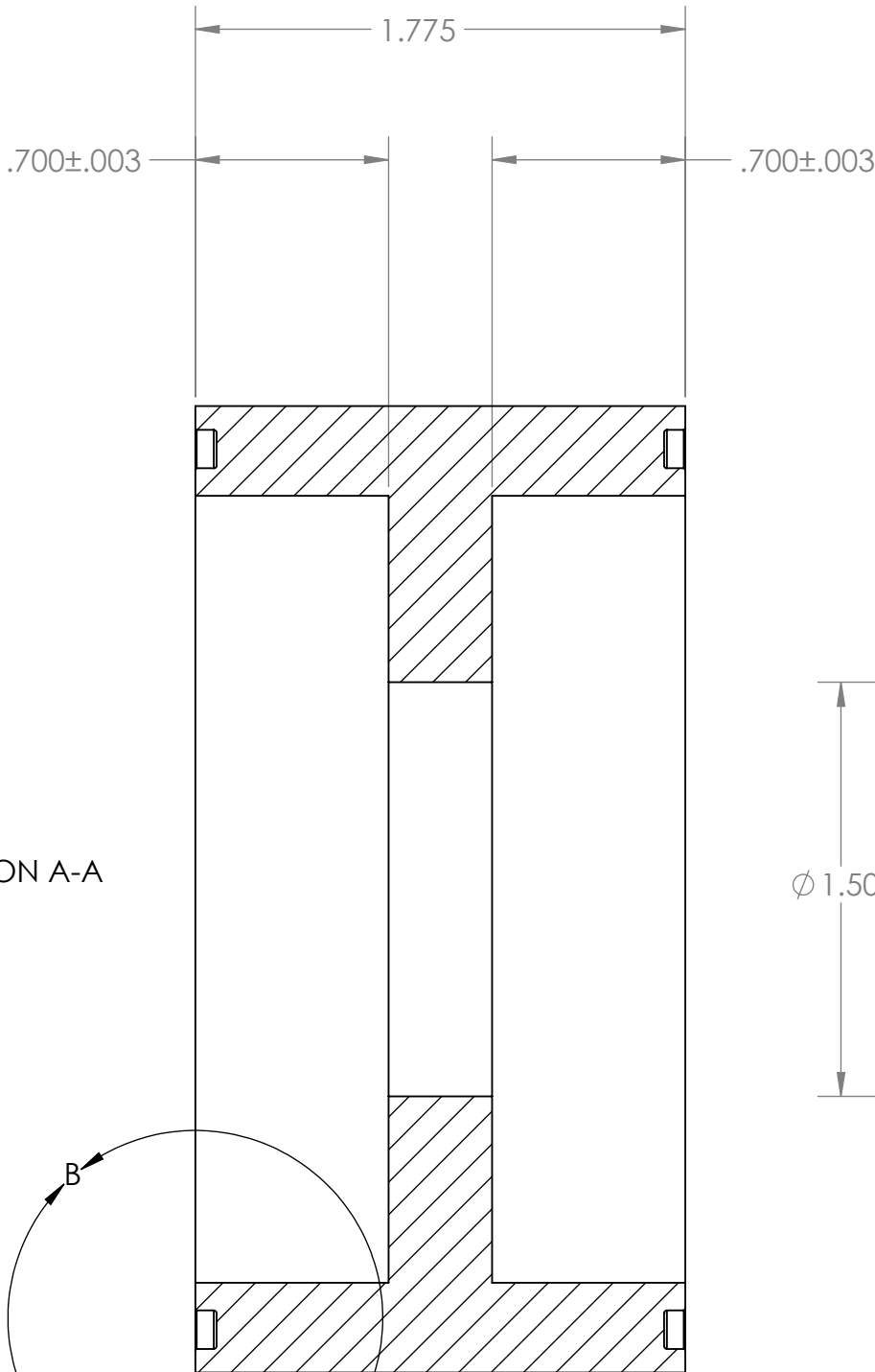
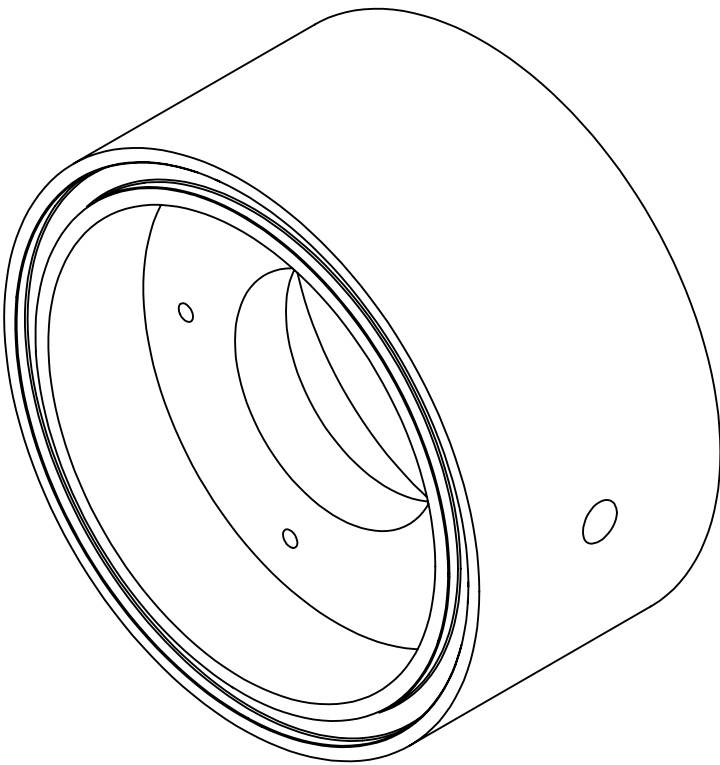


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
C	First Release	09/14/12	
D	Increased boss height by 0.025 for lid deflection clearance.	09/19/12	
E	Increased boss height by 0.01" more for lid deflection clearance.	05/14/13	



- NOTES:
- BREAK ALL EDGES TO .001 INCHES.
 - O-RING PN 2-151, BUNA-N 50A DUROMETER.
 - MATERIAL IS 6061-T6 AL.
 - HARD BLACK ANODIZE TO 0.001 THICKNESS EXCEPT THREADED HOLES.

Shop / Q.C.				UNLESS OTHERWISE SPECIFIED		APPROVALS		DATE	Monterey Bay Aquarium Research Institute	
Inspector				1. PLACE DIM. ±.175	2. PLACE DIM. ±.005	3. PLACE DIM. ±.005	ANGLE ±°	06SEP12	DRAWN	Mark Chaffey
Shop Foreman				1. DIMENSIONS ARE IN INCHES.	2. DIMENSION UNITS HELD AFTER PLATING.	3. REMOVE BURRS AND SHARP EDGES .015 MAX.	4. MACHINED FILLET RADI .015-.030.		ENGINEER	Mark Chaffey
Engineer				5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED	
NEXT ASSY Description	NEXT ASSY Number			PROJECT No.	901107	PROJECT Name	SCPI	SIZE C	DWG. NO.	10020893DWG-2-D
APPLICATION				DO NOT SCALE DRAWING		WEIGHT		SCALE		REV. E

