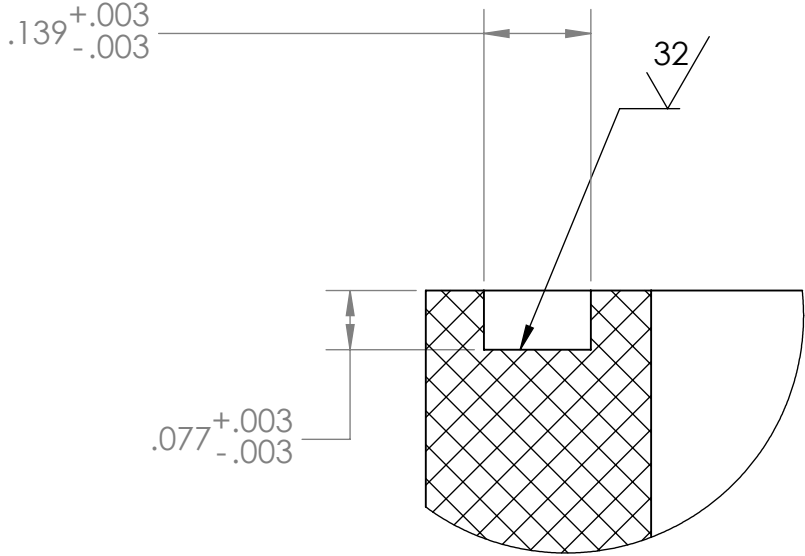
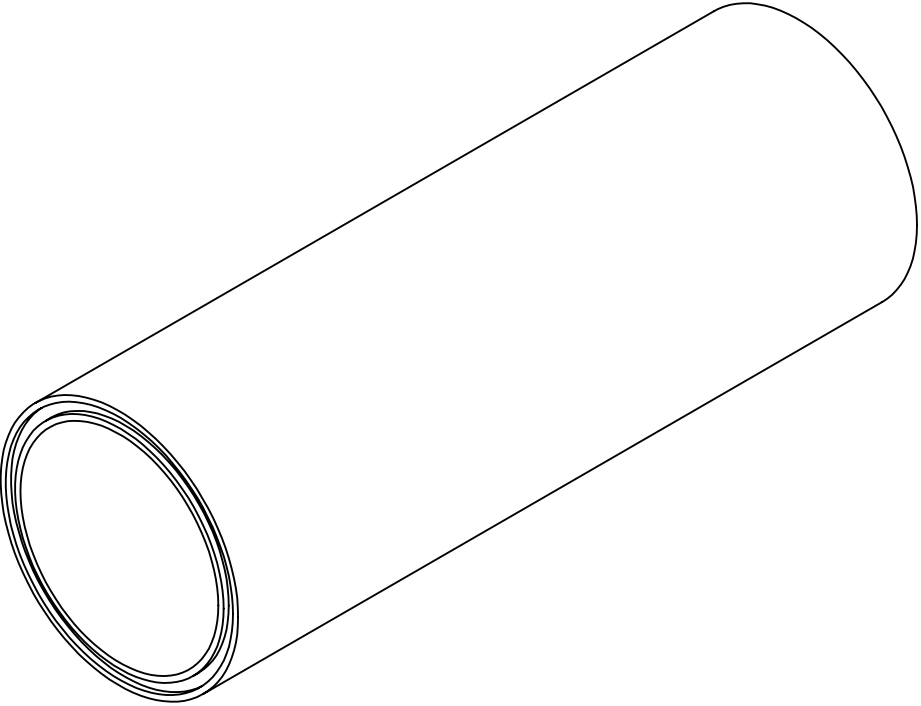
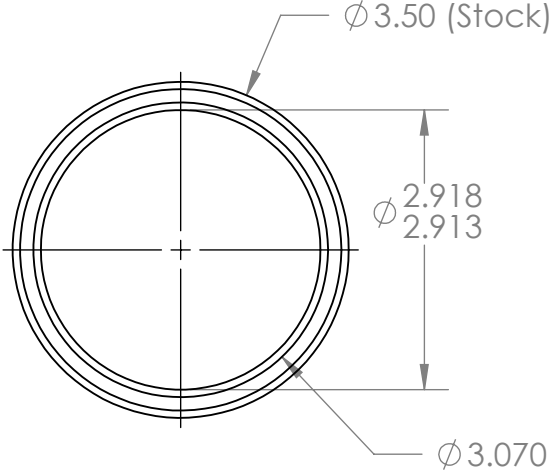


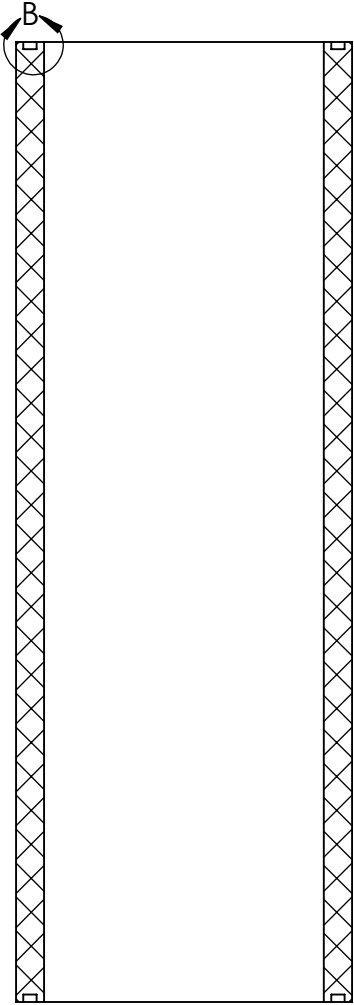
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



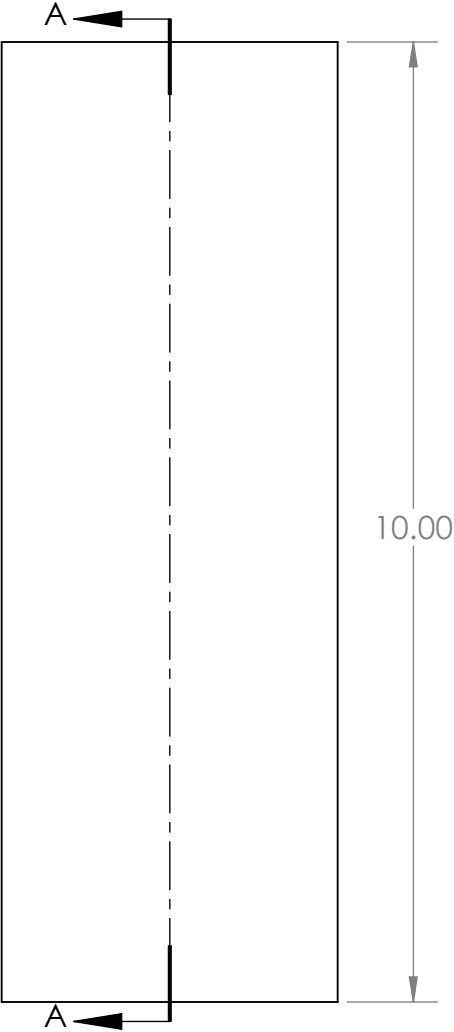
DETAIL B
SCALE 4 : 1



Grooves on Both Ends for 2-151 O-Rings



SECTION A-A



Material: Sch 80 3" PVC Pipe

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	DRAWN Francois Cazenave	8/6/14	MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER			
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED			
NEXT ASSY Description	NEXT ASSY Number	3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.	901107		
		4. MACHINED FILLET RADII .0150-.030.				PROJECT			
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005						Lithium_Battery_Housing_Tube	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.							
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B	DWG. NO.
								SCALE 1:2	CAD FILE:
								SHEET 1 OF 1	REV.