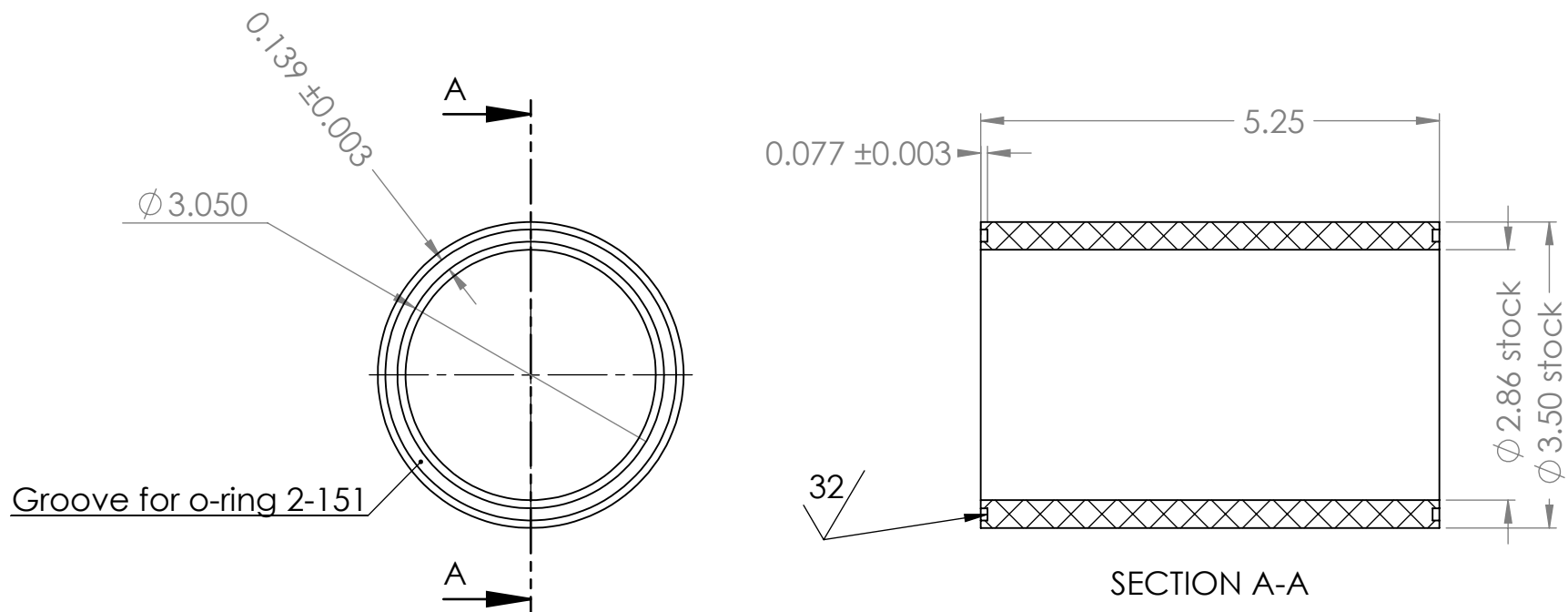




Make from 3" schedule 80 PVC pipe
O-ring groove is identical on both ends

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute		
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	8/20/2014				MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED						
				ENGINEER	Francois Cazenave					
				PROJECT NO.						
PROJECT				SeeStar camera housing tube						
Material: PVC				WEIGHT lbs		SIZE	DWG. NO.			REV.
						A				
				SCALE:1:2		WEIGHT:		SHEET 1 OF 1		