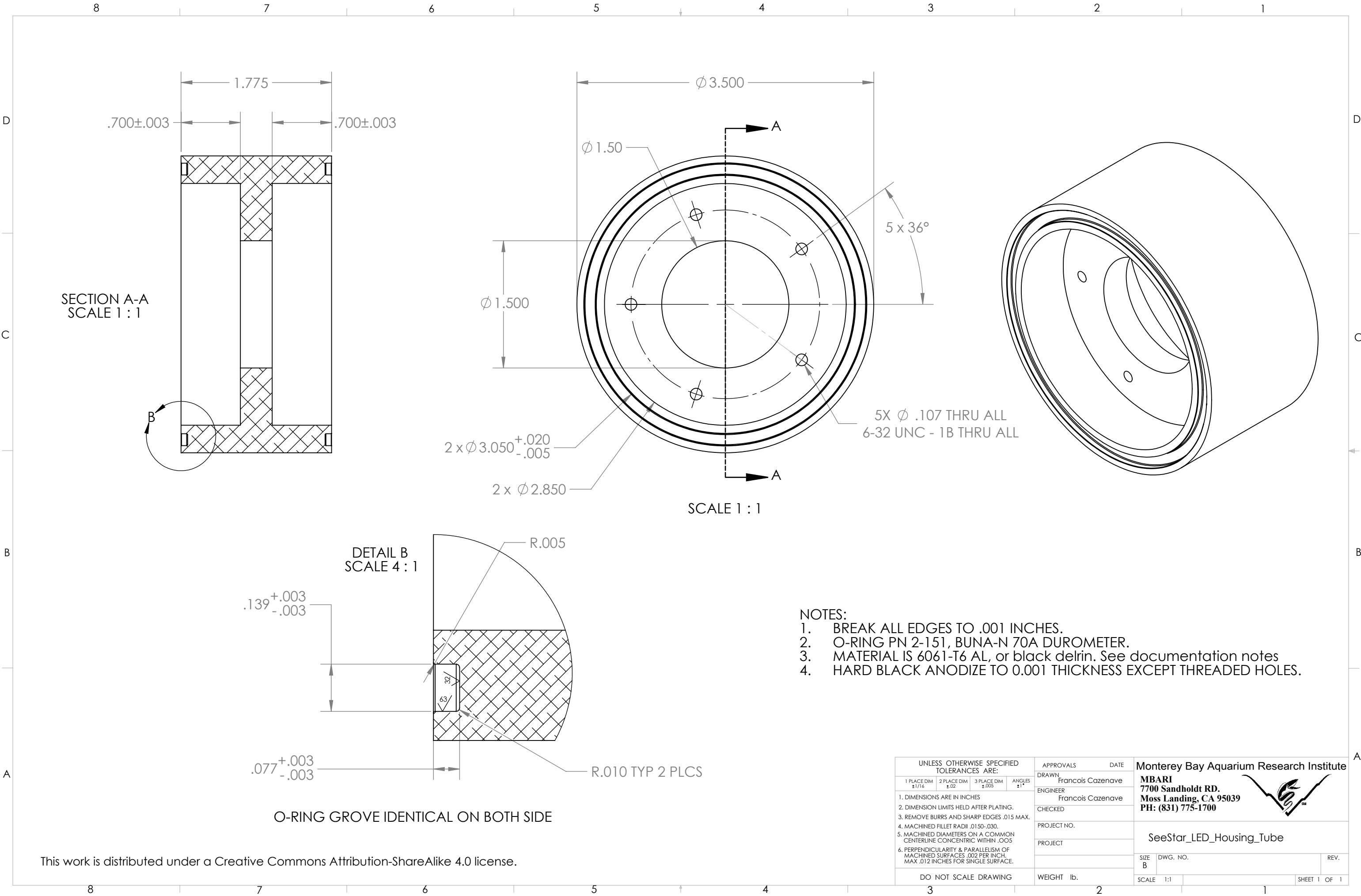




SECTION A-A
SCALE 1 : 1

SCALE 1 : 1

DETAIL B
SCALE 4 : 1

- NOTES:
1. BREAK ALL EDGES TO .001 INCHES.
 2. O-RING PN 2-151, BUNA-N 70A DUROMETER.
 3. MATERIAL IS 6061-T6 AL, or black delrin. See documentation notes
 4. HARD BLACK ANODIZE TO 0.001 THICKNESS EXCEPT THREADED HOLES.

O-RING GROVE IDENTICAL ON BOTH SIDE

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UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN				
1. DIMENSIONS ARE IN INCHES				ENGINEER		SeeStar_LED_Housing_Tube		
2. DIMENSION LIMITS HELD AFTER PLATING.				ENGINEER				
3. REMOVE BURRS AND SHARP EDGES .015 MAX.				CHECKED		SeeStar_LED_Housing_Tube		
4. MACHINED FILLET RADII .0150-.030.				PROJECT NO.				
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				PROJECT		SeeStar_LED_Housing_Tube		
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.								
DO NOT SCALE DRAWING				WEIGHT	lb.	SIZE B	DWG. NO.	REV.
						SCALE	1:1	SHEET 1 OF 1