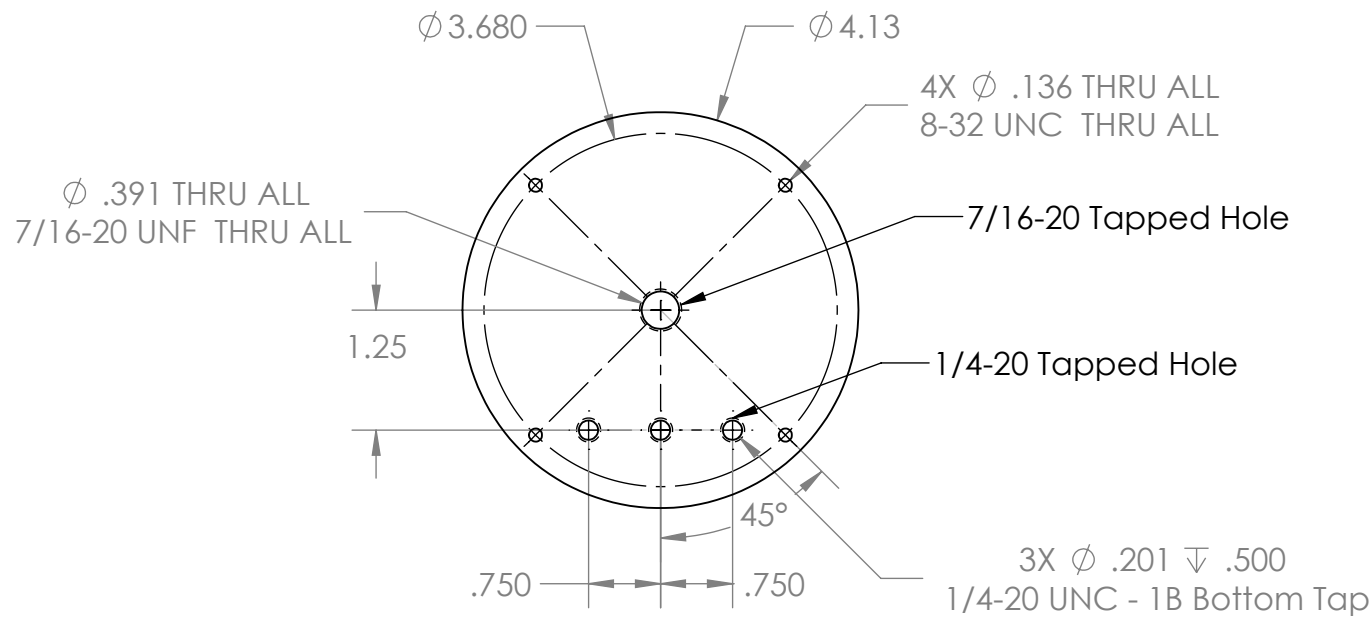
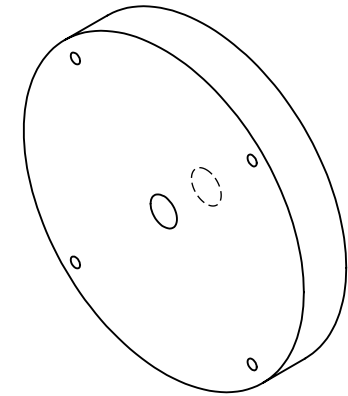
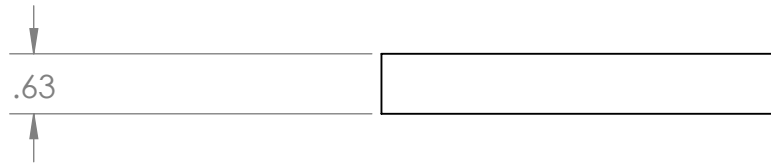




SCALE 1 : 2

MATERIAL: BLACK DELRIN
This endcap is also used for the battery housing

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute					
1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°		DRAWN		8/21/2014		MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.								CHECKED					
								ENGINEER		Francois Cazenave			
Vendor:								PROJECT NO.				SeeStar_LED_Rear_End_Cap	
Material: Delrin								PROJECT					
WEIGHT								lb					
SIZE								DWG. NO.				REV.	
A													
SCALE: 1:2												SHEET 1 OF 1	