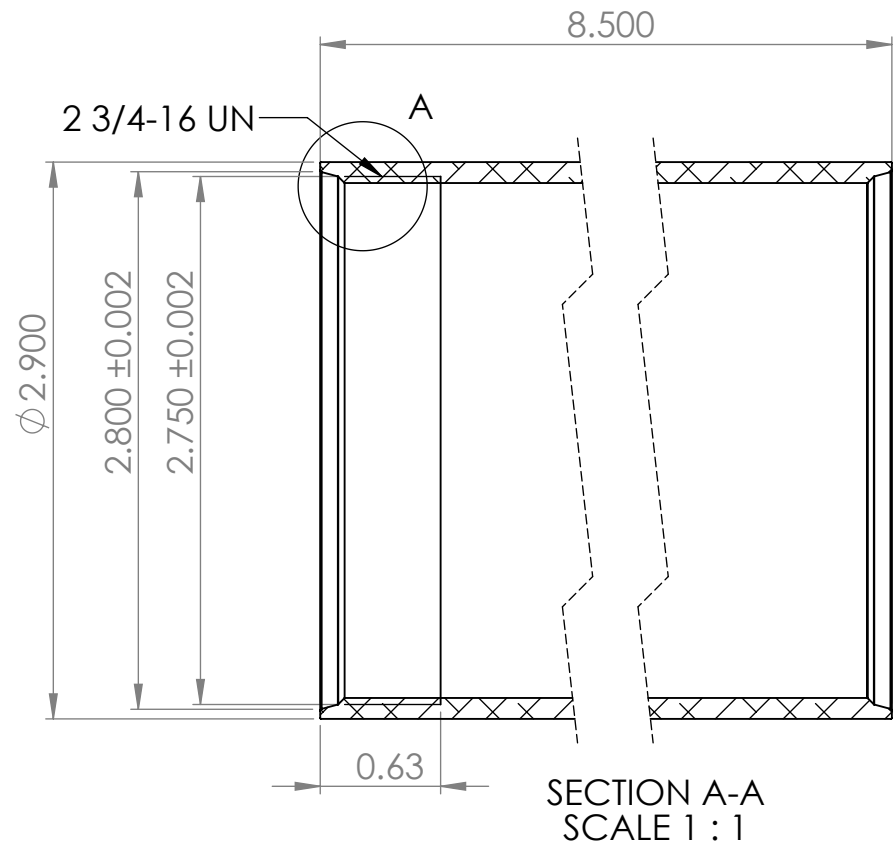
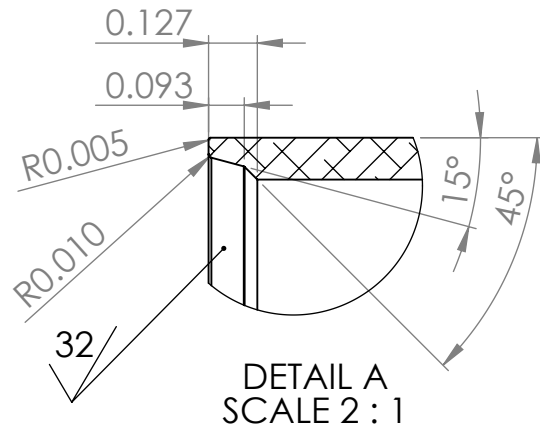
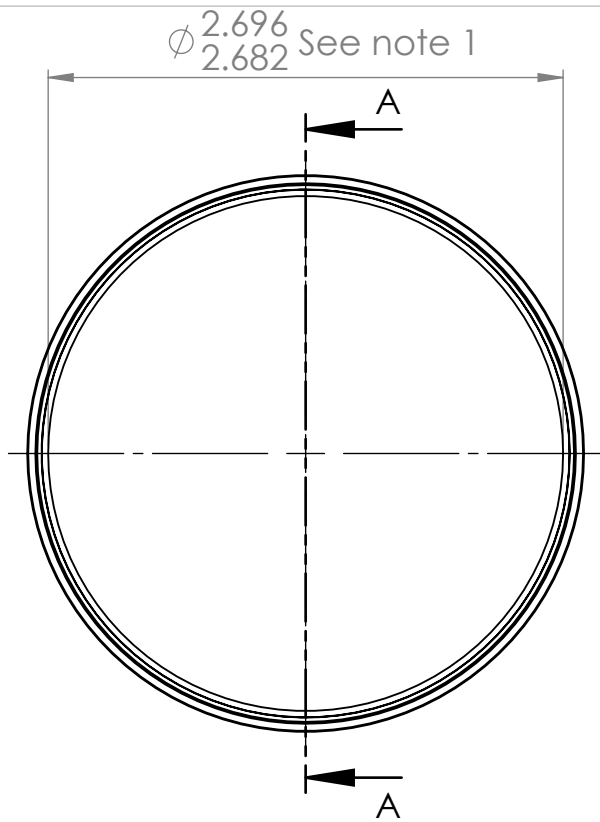




Ends are symmetric

Material: 6061-T6
Anodize per Mil-A-8625F Type III Class I, 0.001" MAX buildup
Nickel acetate seal and teflon coating.
Rack on the inside when plating.

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute				
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	1/2/2018			MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 				
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED								
				ENGINEER	Francois Cazenave							
				PROJECT NO.								
Vendor:				PROJECT		Seestar_3_Deep_Camera_Housing_Tube						
Material: 6061-T6 (SS)				WEIGHT		0.784 lb		SIZE A	DWG. NO.		REV.	
								SCALE: 1:2			SHEET 1 OF 1	

Note 1: Based on tolerance for minor diameter of 2 3/4-16 thread, from machinery's handbook. Step in the middle of housing is acceptable.