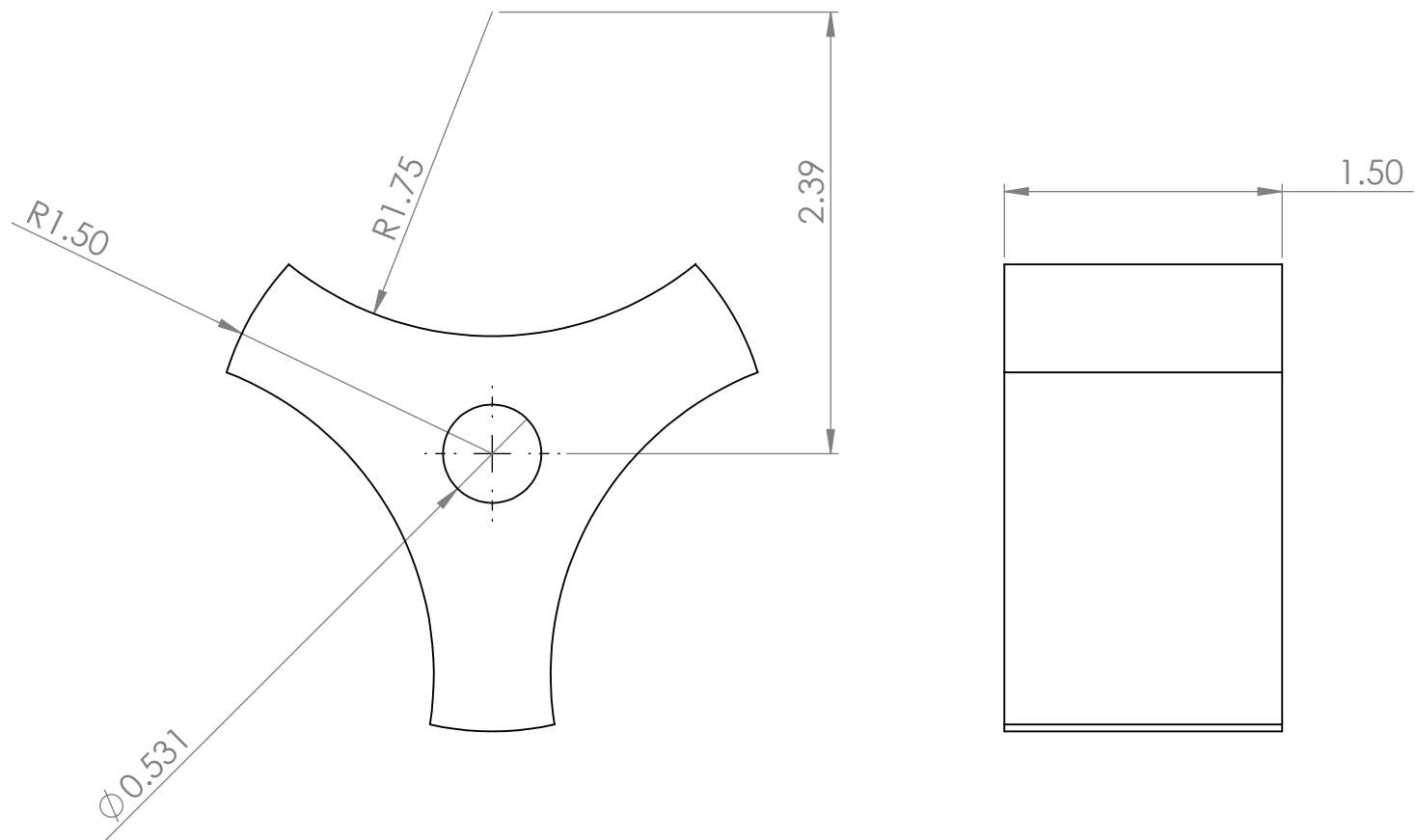




Make 2.
Cut on waterjet
Material: UHMW

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute			
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	4/30/2014						
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED	Francois Cazenave						
				ENGINEER							
				PROJECT NO.	901107						
				PROJECT	901107						
Vendor: MBARI				WEIGHT	0.148 lb	SIZE	DWG. NO.		REV.		
Material: UHMW						A					
						SCALE: 1:1		SHEET 1 OF 1			