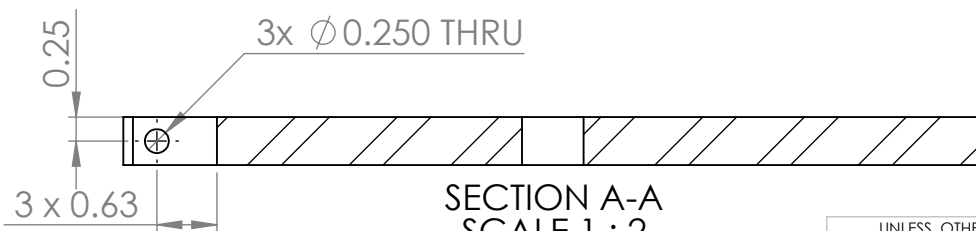
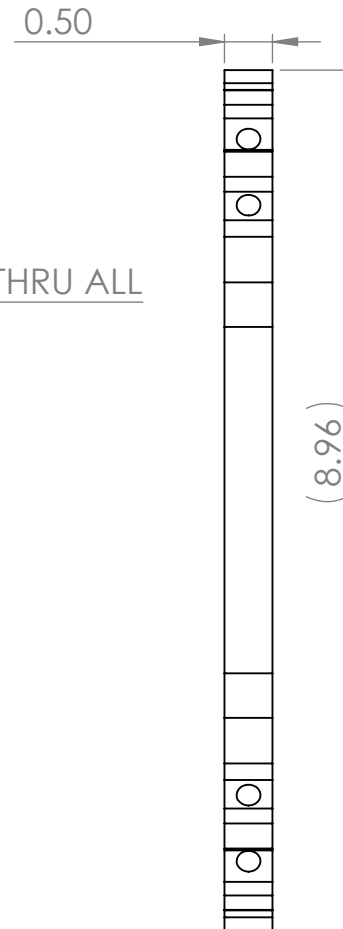
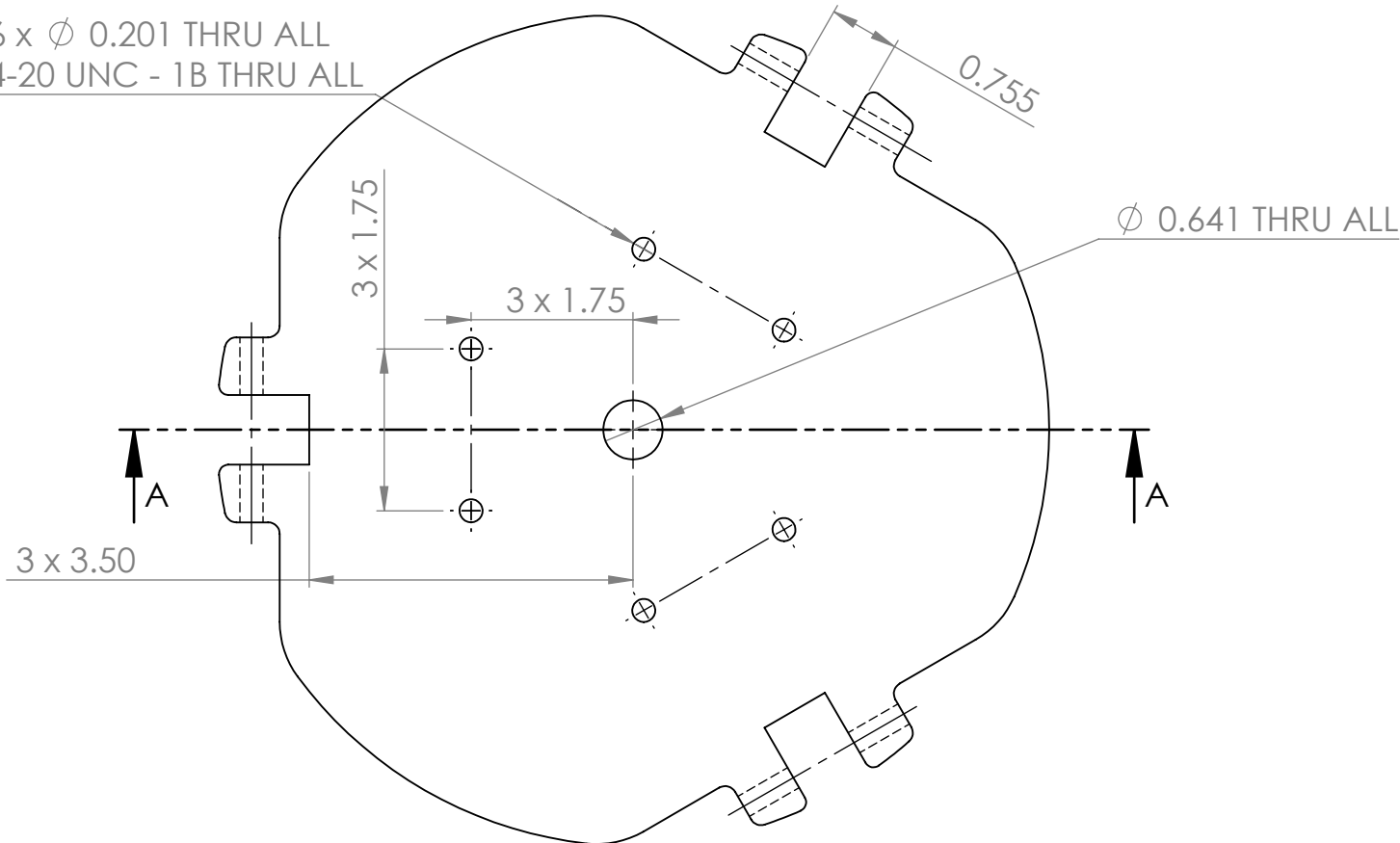


6 x ϕ 0.201 THRU ALL
1/4-20 UNC - 1B THRU ALL



SECTION A-A
SCALE 1 : 2

Make 1.
Material: 316 stainless steel
Cut on water jet and finish on mill.

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute			
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	4/30/2014						
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED				MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700			
				ENGINEER	Francois Cazenave						
								PROJECT NO.	901107		
				PROJECT	901107						
Vendor: MBARI				WEIGHT	8.349 lb			SIZE	DWG. NO.		REV.
Material: 316 Stainless steel								A			
								SCALE:1:5			SHEET 1 OF 1