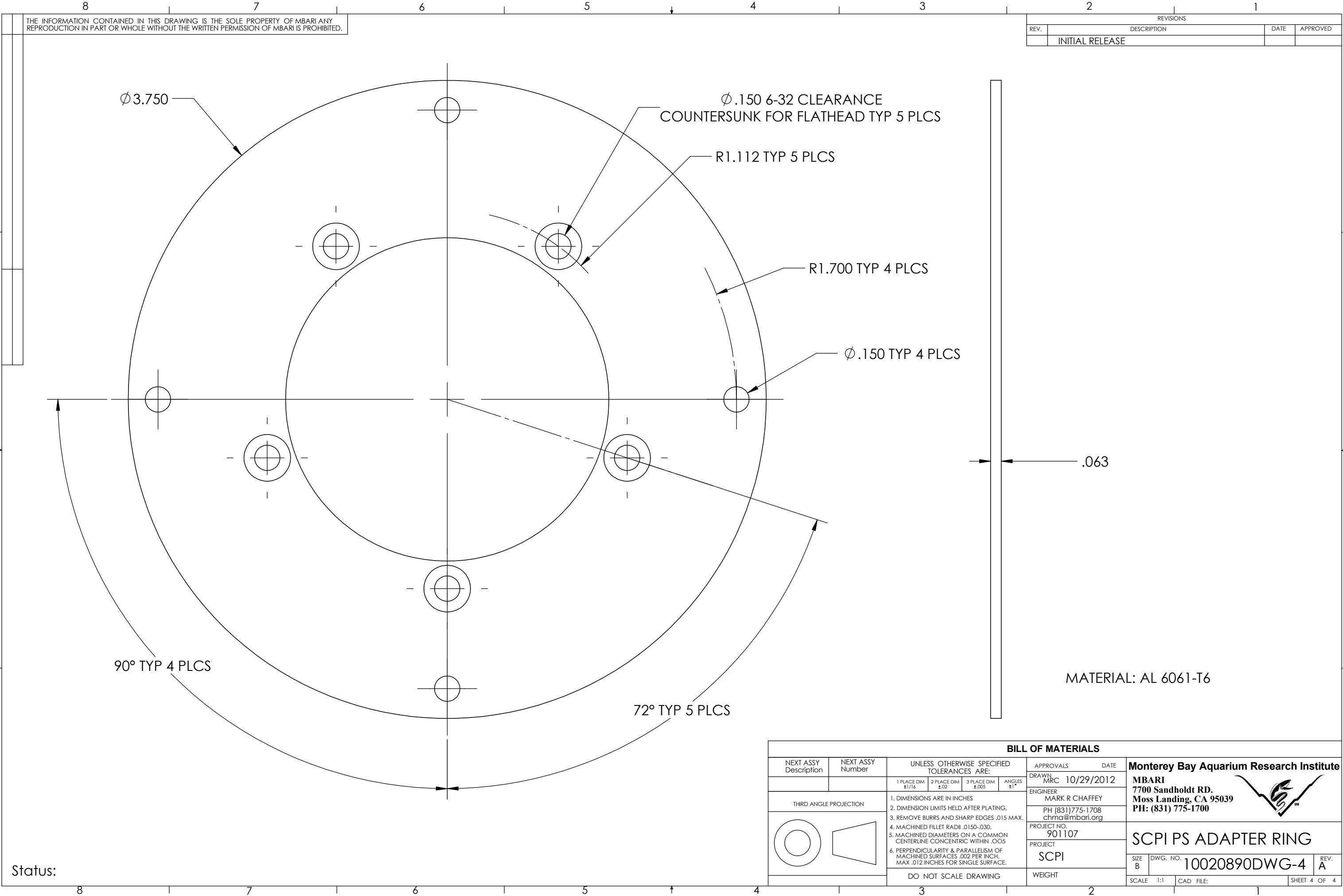




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

MATERIAL: AL 6061-T6

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE		
					DRAWN				
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	MRC	10/29/2012	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER			
						MARK R CHAFFEY		SCPI PS ADAPTER RING	
						PH (831)775-1708 chma@mbari.org			
						PROJECT NO.		SCPI	
						901107			
						PROJECT		10020890DWG-4	
						SCPI			
						WEIGHT		A	
						DO NOT SCALE DRAWING			
						SCALE	1:1	SHEET 4 OF 4	
						CAD FILE:			

Status: